### SPECIALTY BIO-DEGRADABLE SOLVENTS

# 2005 RUBBERIZED INK WASH

A specialty wash made for rubberized inks and expanding foam inks. These are usually very difficult inks to remove. Always test before using. This wash is not recommended for use in Screen Systems standard Recycling Systems.

SYS-2005-G Gal. SYS-2005-15G 15 Gal.

SYS-2005-5G 5 Gal.

#### **2030 HOT MELT INK WASH**

A specialty wash made for removing hot melt inks from ceramic dishes. These are usually very difficult inks to remove and misprints are many times waste. Always test before using. This wash is not recommended for use in Screen Systems standard Recycling Systems.

SYS-2030-G Gal. SYS-2030-15G 15 Gal. SYS-2030-5G 5 Gal. SYS-2030-55G 55 Gal

#### **CONVENTIONAL SOLVENTS**

Gal. These are a series of solvent blends that have been used by screen printers for decades. The demise of the original manufacturer prompted Screen Systems to continue with this series of solvents using the original formulations. Not only do they work well with many types of inks, but can improve flow, control drying, and improve productivity.

#### **1900 THINNER & WASHUP**

Formulated as a mild solvent and thinner for poster and enamel inks. Helps control viscosity without changing dry times. Always test before using.

SYS-1900-G Gal. SYS-1900-5G 5 Gal.

#### **1902 LACQUER THINNER**

Formulated as a fast washup for a wide variety of inks including; poster, enamels, lacquers, multi-purpose, acrylic, epoxy, and UV inks. One of the products that should be in every shop. Always test before using.

SYS-1902-G Gal. SYS-1902-5G 5 Gal.

SYS-1902-55G 55 Gal.

#### **1910 SLOW THINNER**

Formulated as a slow solvent and thinner for poster and enamel inks. Helps control viscosity and eliminate drying in problems. Always test before using.

SYS-1910-G Gal. SYS-1910-5G 5 Gal.

## **1911 VINYL WASHUP**

Formulated as a efficient solvent to clean up all types of vinyl ink. Excellent for on the press cleaning. Fast Drying Always test before using.

SYS-1911-G Gal. SYS-1911-5G 5 Gal.

### **1920 SLOW VINYL THINNER**

Formulated as a slow solvent and thinner for vinyl inks. Helps control viscosity and eliminate drying in problems. Useful for hand runs and rack drying. Always test before using.

SYS-1920-G Gal. SYS-1920-5G 5 Gal.



# **1925 MILD LACQUER**Our Best Selling Solvent

Formulated as a mild washup for a wide variety of inks including; poster, enamels, lacquers, multi-purpose, acrylic, epoxy, and UV inks. One of the products that should be in every shop. Always test before using.

SYS-1925-G Gal. SYS-1925-5G 5 Gal. SYS-1902-55G 55 Gal.

#### **1971 SLOW THINNER**

Formulated as a slow solvent and retarder for acrylic and poly banner inks. Helps control viscosity and eliminate drying in problems. Always test before using.

SYS-1971-G Gal. SYS-1971-5G 5 Gal.

### **1980 RETARDER**

Formulated as a very slow solvent for epoxy, vinyl, and polyester inks. Helps control viscosity and eliminate drying in problems. Useful for hand runs and rack drying. Always test before using.

SYS-1980-G Gal. SYS-1980-5G 5 Gal.

# 5100 FRAME PREP CLEANER (Isopropyl Alcohol)

A mild solvent cleaner which evaporates without a trace. Can be used on wood, metal, or plastic frames to remove grease and dirt, and to insure maximum-strength adhesive bonds.



SYS-5100-Q Qt. SYS-5100-5G 5 Gallon SYS-5100-G Gal.

612-729-7361 ---- Phone 612-729-6647 ---- Fax

nwgraphic.com 800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# SPECIALTY TEXTILE PRODUCTS

# **CLEANING FLUIDS**

### PLASTISOL REMOVER

## 1935 PLASTISOL REMOVER SPOT CLEANING FLUID

A fluid that will remove cured and uncured plastisol, water based inks, flock lettering, and adhesives, nylon and catalyst inks, etc. Formulated for all cleaning guns. Very fast acting, non-flammable fast drying, with minimum This product requires employee exposure monitoring.

SYS-1935-5G 5 Gal.



### **ALBATROSS SPIFF 2 CLEANING FLUID**

SPIF II is a new and unique cured ink remover which does not contain methylene chloride, perchloroethylene or any other chemical requiring a cancer warning. It has a high TLV and is not subject to the methylene chloride exposure monitoring standards. Flashpoint of over 141°F





Gal. 5Gal

#### **TEKMAR TS-3**

A traditional cleaning fluid containing methylene chloride. This product requires employee exposure monitoring.



TS-3-G Teckmar Remover



## PLASTISOL CLEANING **GUNS**

KREBS TEXTILE SPOT CLEANING **GUN** 

Saves rejects and seconds. Highpressure spot-cleaning guns remove misprints and smudges from material. Lightweight, high-impact plastic gun is outfitted with an adjustable nozzle for fine mist control.

54-1870-2 Tex-3 Spot-Cleaning Gun w/Nozzle.

### **ALBATROSS 4000 SPOT CLEANING** GUN

This gun is an excellent combination of quality and economy. It is perfect for apparel contractors, screen printers and other medium volume use applications.



#### Features include;

- · Adjustable spray head basket to insure proper distance from garment.
- · Powerful motor with Silicon Diode
- Wide mouth 16 oz. Reservoir
- Variable spray nozzle
- 40 watt motor
- · Made in Switzerland for Precision Quality
- 7 Year Consumer's Protection Plan
- · Vapor lock switch.
- · Adjustable flow rate.

54-1871-3

4000 Spot-Cleaning Gun

### **GOOF GUN**

Economy cleaning gun with high pressure adjustable nozzle.Cast metal housing makes it heavy for prolonged use.



54-1869-1 Goof Gun



# **CLEANING ACCESSORIES**

#### **EXHAUSTER**

Superkleen Venta Systems provide strong vacuum suction to exhaust solvent fumes. The brisk air movement also dries the fabric aiding in the spot cleaning process. The volume of spot



cleaning required and production facility space constraints will dictate which Superkleen Venta System will best serve your needs.

E-ALB-VENTA-1 Venta Table-Top System

# ALBATROSS FLOOR MODEL EXHAUSTER

This complete spot cleaning station takes up only 2 square feet of space.

#### Includes;

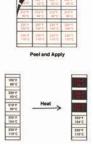
- Gun Reel
- 7' Support Pole
- Convenient Shelf to hold spotters or cleaning fluid
- Arm pivots to prevent ricochet of fluids.



E-ALB-VENTA-2 Venta Floor-Model System

#### PAPER THERMOMETER CO.





These are self-adhering labels with the same characteristics as Thermopaper and available as 5-temperature labels. The single temperature Thermolabels are completely enclosed in clear plastic for protection against water, steam, oil, grease, etc. The 5-temperature Thermolabels are not liquid tight and are used in tests where liquids are not present. Thermolabels are especially suited to supply thermal data on inaccessible areas such as remote parts of conveyor dryers. Sixteen labels per package.

TL/1	Set #1	(100°-130°F)
TL/2	Set #2	(140°-180°F)
TL/3	Set #3	(190°-230°F)
TL/4	Set #4	(240°-280°F)
TL/5	Set #5	(290°-330°F)
TL/6	Set #6	(340°-380°F)
TL/7	Set #7	(390°-435°F)
TL/8	Set #8	(450°-500°F)

#### LASER DIGITAL THERMOMETER



All you do is push the side button, aim the laser pointer where you want to check the temperature and release the button. The digital panel instantly reads the temperature of whatever the laser pointer is on. Switchable for Celsius of Fahrenheit. Runs on two AAA batteries.

PE-2 Digital Laser Thermometer

# PROOFING MATERIALS

#### PROOFING SQUARES

An economical method of proofing screen designs prior to production runs, for design displays, and production records. These outstanding squares will not stick to palettes, will not rip or tear when removed, and have exceptional detail and color retention characteristics. Both sides can be used for further economies. Can also be used for heat transfer, sublimation, water color, and airbrush techniques.

STX-160	14 x 14" White	500 pcs.
STX-160-100	14 x 14" White	100 pcs.
STX-175	14 x 14" Black	500 pcs.
STX-175-100	14 x 14" Black	100 pcs.
STX-180	14 x 16" White	500 pcs.
STX-180-100	14 x 16" White	100 pcs.
STX 185	14 x 16" Black	500 pcs.
STX-185-100	14 x 16" Black	100 pcs.
STX-200	16 x 18" White	500 pcs.
STX-200-100	16 x 18" White	100 pcs.
STX-205	16 x 18" Black	500 pcs.
STX-205-100	16 x 18" B lack	100 pcs.
STX-260	18 x 20" White	500 pcs.
STX-260-100	18 x 20" Black	100 pcs.
STX-275	18 x 20" Black	500 pcs.
STX-275-100	18 x 20" Black	100 pcs.
STX-ST-200	18 x 21" White	50 pcs.

#### T-SHIRT TUBES

T-Shirt material woven in tubes. This is actual T-shirt material in long tubes. Ideal for testing, usually three prints can be put on each section of tubing by rotating the tube. Box of 25lb.

TUBE WHITE	White Transfer Tube
TUBE BLACK	Black Transfer Tube

## NUMBERING STENCILS

Stencils are a fast and easy way to number sports garments. A screen is prepared with an unblocked square where you want the numbers to print. The paper stencils are placed on the garment in position. The screen is brought down and ink is printed through the screen and stencils. The screen is lifted and the paper stencils peeled off of the screen. Then on to the next number. Stencils are packaged in lots of 100. Sets have two hundred #1's and one hundred of all other numbers, plus spacers.

# 1234567890

#### STANDARD BLOCK

#### Two Inch Block Stencils

10 10 10 1	18-1048-0	#0	18-1048-5	#5
	18-1048-1	#1	18-1048-6	#6
	18-1048-2	#2	18-1048-7	#7
	18-1048-3	#3	18-1048-8	#8
	18-1048-4	#4	18-1048-S	Spacer Strip

#### 18-1544-S Two Inch Block Stencil Set

#### Four Inch Block Stencils

#0	18-1072-5	#5
#1	18-1072-6	#6
#2	18-1072-7	#7
#3	18-1072-8	#8
#4	18-1072-S	Spacer Strip
	#1 #2 #3	#1 18-1072-6 #2 18-1072-7 #3 18-1072-8

#### 18-1579-S Four Inch Block Stencil Set

#### Six Inch Block Stencils

18-1110-0	#0	18-1110-5	#5
18-1110-1	#1	18-1110-6	#6
18-1110-2	#2	18-1110-7	#7
18-1110-3	#3	18-1110-8	#8
18-1110-4	#4	18-1110-S	Spacer Strip

18-1617-S	Six Inch Block Stencil Set

#### **Eight Inch Block Stencils**

18-1137-0	#0	18-113 <i>/-</i> 5	#5
18-1137-1	#1	18-1137-6	#6
18-1137-2	#2	18-1137-7	#7
18-1137-3	#3	18-1137-8	#8
18-1137-4	#4	18-1161-S	Spacer Strip

#### 18-1633-S Eight Inch Block Stencil Set

#### **Ten Inch Block Stencils**

18-1161-0	#0	18-1161-5	#5
18-1161-1	#1	18-1161-6	#6
18-1161-2	#2	18-1161-7	#0 #7
	<i>"-</i>		<i>" '</i>
18-1161-3	#3	18-1161-8	#8
18-1161-4	#4	18-1161-S	Spacer Strip

#### 18-1668-S Ten Inch Block Stencil Set

#### Twelve Inch Block Stencils

#### 18-1684-S Twelve Inch Block Stencil Set

#### **OUTLINE STENCILS**

Outline stencils are slightly larger than block stencils and are used first to create two color numbers.

#### **Four Inch Block Outline Stencils**

18-1323-0	#0	18-1323-5	#5
18-1323-1	#1	18-1323-6	#6
18-1323-2	#2	18-1323-7	#7
18-1323-3	#3	18-1323-8	#8
18-1323-4	#4	18-1323-S	Spacer Strip

#### 18-1838-S Four Inch Block Stencil Outline Set

#### Six Inch Block Outline Stencils

 18-1358-0	#0	18-1358-5	#5
18-1358-1	#1	18-1358-6	#6
18-1358-2	#2	18-1358-7	#7
18-1358-3	#3	18-1358-8	#8
18-1358-4	#4	18-1358-S	Spacer Strip

#### 18-1854-S Six Inch Block Stencil Outline Set

#### **Eight Inch Block Outline Stencils**

_			
18-1374-0	#0	18-1374-5	#5
18-1374-1	#1	18-1374-6	#6
18-1374-2	#2	18-1374-7	#7
18-1374-3	#3	18-1374-8	#8
18-1374-4	#4	18-1374-S	Spacer Strip
			-

18-1870-S	Eight Inch	n Block Stenci	I Outline Set

#### **Ten Inch Block Outline Stencils**

18-1390-0	#0	18-1390-5	#5
18-1390-1	#1	18-1390-6	#6
18-1390-2	#2	18-1390-7	#7
18-1390-3	#3	18-1390-8	#8
18-1390-4	#4	18-1390-S	Spacer Strip

18-1897-S Ten Inch Block	Stencil	Outline	Set
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#### **Twelve Inch Block Outline Stencils**

I WEIVE IIICII	DIOCK	Cutillic	Stellella
18-1395-0	#0	18-1395-5	#5
18-1395-1	#1	18-1395-6	#6
18-1395-2	#2	18-1395-7	#7
18-1395-3	#3	18-1395-8	#8
18-1395-4	#4	18-1395-S	Spacer Strip
18-1688-S	Ten Inch	Block Sten	cil Set

## **FULL BLOCK STENCILS**

Full block stencils are similar to block stencil and are different in only four numbers (1, 2, 4, & 7). These have the extra block on the bottom as shown. Other numbers are the same as regular block.

# 1234567890

#### **FULL BLOCK**

## Four Inch Full Block Stencils 18-1080-1 #1 18-1080-4

18-1080-2	#2	18-1080-7	#7
18-1587-S	Four I	nch Full Block Ste	encil Set

#### Six Inch Full Block Stencils

18-1129-1	#1	18-1129-4	#4
18-1129-2	#2	18-1129-7	#7
19-1625-9	Siv In	ch Full Block Ster	ncil Sat

#4

## **FULL BLOCK STENCILS**

#### **Eight Inch Full Block Stencils**

18-1145-1 #1 18-1145-4 #4 18-1145-2 #2 18-1145-7 #7

18-1641-S Eight Inch Full Block Stencil Set

#### Ten Inch Full Block Stencils

18-1188-1 #1 18-1188-4 #4 18-1188-2 #2 18-1188-7 #7

18-1676-S Ten Inch Full Block Stencil Set

#### Twelve Inch Full Block Stencils

18-1192-1 #1 18-1192-4 #4 18-1192-2 #2 18-1192-7 #7

18-1683-S Twelve Inch Full Block Stencil Set

# FULL BLOCK OUTLINE STENCILS

Full Block Outline stencils are slightly larger than block stencils and are used first to create two color numbers.

#### Four Inch Full Block Outline Stencils

18-1336-1 #1 18-1336-4 #4 18-1336-2 #2 18-1336-7 #7

18-1919-S Four Inch Full Block Stencil Set

#### Six Inch Full Block Outline Stencils

18-1363-1 #1 18-1363-4 #4 18-1363-2 #2 18-1363-7 #7

18-1935-S Six Inch Full Block Stencil Set

#### **Eight Inch Full Block Outline Stencils**

18-1383-1 #1 18-1383-4 #4 18-1383-2 #2 18-1383-7 #7

18-1951-S Eight Inch Full Block Stencil Set

#### Ten Inch Full Block Outline Stencils

18-1399-1 #1 18-1399-4 #4 18-1399-2 #2 18-1399-7 #7

18-1986-S Ten Inch Full Block Stencil Set

#### Twelve Inch Full Block Outline Stencils

18-1402-1 #1 18-1402-4 #4 18-1402-2 #2 18-1402-7 #7

18-1686-S Twelve Inch Full Block Stencil Set

#### SOCCER BLOCK STENCILS

1234567890

#### **Eight Inch Soccer Block Stencils**

18-1749-S Eight Inch Soccer Block Stencil Set

# TRANSFER PAPERS

#### PARCHMENT SILICONE PAPER

This highly transparent, silicone treated paper is ideal for cold peel, total transfers. Plastisol transfers are least likely to stick to this sheet. A 50 lb stock that is silicone treated on both sides. Always test print before production. May not shrink consistently from sheet to sheet, recommended for 2 colors maximum. Priced by the 500 sheet ream or individual sheet.

21-6026-1 12-1/2 x 12-1/2" Sheet 21-6027-3 12-1/2 x 18" Sheet 21-6029-3 25 x 38" Sheet 21-6030-7 12-1/2 x 18" Ream 21-6031-5 18 x 25" Ream 21-6032-3 35 x 38' Ream 21-6033-1 12-1/2 x 12-1/2" Ream

#### TRANS FRENCH T-75 (TRANSFERT 75)

A non-parchment white sheet that is the most heat stable transfer sheet available. Works well with multi-color designs with minimal paper shrinkage. Excellent for screen printing or lithography for cold peel transfers. Priced by the 500 sheet ream.

UPAPR-TF25 25X38" Trans French UPAPR-TF11 12-1/2 x 12-1/2" Trans French

#### **SOFT-TRANS 60**

Considered to be the best for hot peel and split transfers. Also works well for cold peel transfers. Has good dimensionally stability for multi-color transfers. Also recommended for trans puff transfers. Priced by the 500 sheet ream.

UPAPR-ST25 25x38" Soft Trans

UPAPR-ST11 12-1/2 x 12-1/2" Soft Trans

#### **SUPER-TRANS**

A versatile heat transfer paper that can be used for the production of regular, high opacity, cold-peel, puff, glitter, and metallic transfers. Excellent stability for multi-color transfers. Not recommended for plastisol backed lithographic transfers. Priced by the 500 sheet ream.

UPAPR-SU25 25x38" Super Trans

UPAPR-SU11 12-1/2 x 12-1/2" Super Trans

#### **ULTRA STRIP 3000**

A coated hot peel paper that allows the screen printer to obtain complete plastisol ink release at the time of transfer, yet still maintain the hot peel look. Excellent opacity is obtained when transferred to dark garments. Priced by the 1000 sheet carton.

L US3000 25x38" Soft Trans

#### **CLEAR TRANS FILM**

Transfilm is a release coated (1 side) clear polyester film for production either hot or cold peel transfers. The release coating provides easy release and leaves a very smooth surface on the transferred image. The clear film makes placement and line up very easy. Ideal for tagless labels. A 75 micron thick plastic film that is much more dimensionally stable than paper and does not5 have a moisture / humidity problem. Priced by the sheet.

L-TF1927 19.5x27" Clear Trans Film

# **HEAT APPLIED CUTTING FILMS**



#### THERMO FLEX PLUS

Compare the ease of weeding and applying ThermoFlex" Plus with competitive products and discover why so many professionals ask for it by name. ThermoFlex Plus is a durable polyurethane based material that is highly flexible. It has a soft hand and strong grip. ThermoFlex Plus is available in thirty-nine (37) colors with a matte finish to match popular team colors including metallic gold and silver with four (4) bright neons and six (6) Metal Flake colors. Available in widths of 15", 20", and 30" in lengths of 15', 30', and

#### THERMO FLEX PLUS METALLICS

TF-PLS-9843-WWLL Old Gold TF-PLS-9834-WWLL Antique Silver

#### THERMO FLEX PLUS METAL FLAKES

TF-PLS-9848-WWLL	White	TF-PLS-9878-WWLL	Red
TF-PLS-9858-WWLL	Silver	TF-PLS-9888-WWLL	Blue
TF-PLS-9868-WWLL	Gold	TF-PLS-9898-WWLL	Green

#### THERMO FLEX PLUS NEON

NOTE: Neon colors will NOT layer!

TF-PLS-9910-WWLL	Neon Pink	TF-PLS-9930-WWLL	Neon Orange
TF-PLS-9920-WWLL	Neon Yellow	TF-PLS-9940-WWLL	Neon Green

#### THERMO FLEX SPORT

nwgraphic.com

ThermoFlex® Sport is a durable thick film material designed to bridge the gaps in open-mesh athletic jersey.

You can heat press ThermoFlex® Sport at a relatively low (300° F -320° F) temperature and short dwell time (8-10 seconds), which minimizes dye migration from colored polyester jersey mesh. You can transfer ThermoFlex® Sport to nylon jersey well using the lowest temperature (300° F) and the shortest dwell time (8 seconds). ThermoFlex® Sport is available in fifteen (15) standard team colors and Available in widths of 13.75", 18", and 27.5" in lengths of 15', 30', and 75'.

TF-SP-4100-WWLL	White	TF-SP-4522-WWLL	Royal Blue
TF-SP-4150-WWLL	Storm Grey	TF-SP-4576-WWLL	Columbia Blue
TF-SP-4236-WWLL	Black	TF-SP-4584-WWLL	Purple
TF-SP-4301-WWLL	Red	TF-SP-4633-WWLL	Kelly Green
TF-SP-4350-WWLL	Orange	TF-SP-4676-WWLL	Dark Green
TF-SP-4526-WWLI	Maroon	TF-SP-4843-WWLL	Old Gold
TF-SP-4526-WWLL TF-SP-4513-WWLL	Athletic Yellow Navy Blue	TF-SP-4910-WWLL	Neon Pink

# **3M SILVER REFLECTIVE, 18" Rolls** 3M<sup>TM</sup> Scotchlite<sup>TM</sup> Reflective Material is a cutter-ready film for heat

applications. It is flexible, light weight, and comfortable to wear. After cutting, apply pre-spacing tape to top-side of image. To apply to fabric, remove paper carrier and place on substrate adhesive side down. Heat as follows:

Most fabrics: 350°F for 20-30 seconds at med to firm pressure. For Nylon: 375°F for 30 to 40 seconds at medium pressure. Allow to cool before removing carrier. Avoid applying over seams or stitches. Available in 1, 5, 25, and 100 meter x 18" rolls.

3M Silver Reflective Roll White (Enter length for XX, 01, 05, 25, or 100)

#### FLOCK HEAT TRANSFER SYSTEM

Lancer's Super Flock is a complete transfer system for applying flock designs to a variety of fabrics and substrates. Super Flock has an 8 mil height that yields a beautiful, high loft transfer that is 60% higher than traditional flock. Flock transfers have excellent washability, and will adhere to cotton, cotton/polyester blends. polyester, acrylic s, denim, and many other surfaces. Not suitable for water-proofed materials. Sheets are 15 x 21"

#### **PRINTING METHODS:**

One Step Water Base Method: Print Aquabond Adhesive using light squeegee pressure and a soft squeegee printing like a flood stroke. A heavy deposit is required. Use 30 to 110 mesh and a waterproof stencil. Let air dry, then cure through a conveyer dryer at 325°F to 350°F. When cured, the Aquabond Adhesive will be a continuous film.

One Step Plastisol Method: Print 845 Adhesive onto flock paper using light pressure, leaving a heavy deposit. Use 80 to 110 mesh. Cure for one minute at 325°F.

Two Step Method (FT87 & H23 Transfer Powder): Print FT87 onto flock paper using light squeegee pressure, leaving a heavy deposit. After screening, apply H23 crystals. Shake off excess, then let air dry for 6 to 10 hours. Excess crystals not shaken off, must now be removed with a soft bristle brush. If not sufficiently removed, crystals will melt in the heat curing process and carry over during transfer. Cure through conveyer dryer at 325°F to 350°F. When properly cured, the crystals will appear as a continuous film.

**Transferring:** Use light pressure, and heat at 350°F for 10-20 seconds. (Thicker materials require more time.) Allow to cool down before peeling paper.

L-SF-1200	Black
L-SF-1400	Royal Blue
L-SF-1500	Navy
L-SF-1600	Bright Red
L-AQUABOND-X L845	Aquabond Adhes

sive Flock Adhesive I-FT87 Flock Transfer Crystals L-H23

White





-SF-1000

#### REFLECTIVE FILM

A printable reflective transfer system with 3M Scotchlite® material.

**Features:** Extremely high reflectivity and excellent durability for life of garment which retain reflectivity after repeated washings when applied properly. The Flash-Trans Reflective Transfer System can provide reflecting power similar to reflective transfer tapes while also allowing printers the ability to create custom decorated reflective designs. The Reflective Transfer System is a user friendly system consisting of 3M Scotchlite® Reflective Transfer Film, transfer adhesive and coupling Agent. Transfers made with this system and applied properly will typically retain reflectivity and aesthetic appeal for the life of the garment depending upon actual use, exposure conditions and maintenance

**Opacity:**Flash-Trans transfers are opaque and can be applied to 100% cotton or polyester blended garments of any color, with excellent day and night visibility. Transfers will appear a silver color when viewed in daytime conditions.

**Mesh**:Best results are achieved with polyester monofilament meshes in the 110-156 (43-62 metric) range.

**Stencils:** Use any direct emulsion or capillary film compatible with plastisol inks.

**Additives:** None recommended. When Flash-Trans Transfer Adhesive is mixed with Flash-Trans Coupling Agent the mixed ink will thicken when not in use. However, it will regain an easy printing viscosity when stirred or during the printing process.

**Mixing Instructions:** Thoroughly mix 100 parts of Flash-Trans Transfer Adhesive with 4 parts of Flash-Trans Coupling Agent by eight to make a workable printing solution. Use mixed adhesive within one hour of mixture. For optimal washfastness, it is critical that the Flash-Trans Coupling Agent be 4-6% of the total mixture. Because of this, it is highly recommended that the components be weighed with a reliable scale. Caution: Refer to the Material Safety Data Sheet as the Flash-Trans Coupling requires special handling.

**Printing Instructions:** Lightly spray the printing platen with a repositionable pressure sensitive spray adhesive and carefully place the transfer film backing side down against the platen. Apply a thin, uniform flood coat of the adhesive over the image. It is recommended for best results that the image be flood coated before the print stroke. Utilize screen mesh size and adjust speed of print stroke so that the gelled ink thickness is a approximately 3 mils in thickness.

Gel Instructions The Flash-Trans Transfer Adhesive solution will not air dry and must be gelled or semi-cured prior to application to garment. Using a conveyor style oven with either an infrared or forced air heat source, adjust the belt speed and temperature so the semi-cured image is dry to the touch, does not smear and has a smooth, rubbery feel. An image that looks wet or has a halo around it is under-gelled and the belt speed and oven temperature should be recalculated. A starting guideline is for the temperature to be 200°-250°F at belt level with a dwell time of 30-45 seconds. Do not stack semi-cured transfers until they have cooled to room temperature. Do not over cure transfers as this will cause poor adhesion and affect the longevity.

**Transferring Instructions:** Use a transfer machine with a flat surface where uniform heat and pressure may be applied. Transfer to garment at temperatures of 375°F for 15-20 seconds applying firm, 20-40 psi pressure. Allow transfer to cool to room temperature before removing the backing. Remove backing by firmly grabbing one corner and pulling diagonally in a continuous, smooth manner.

**Caution:** Exceeding transfer temperatures above 375° will make the backing difficult to remove. If higher temperatures are required for durability first apply the transfer at the recommended temperatures and then transfer again at the higher temperature using a slipsheet to protect the image. Always test the application prior to the production run.

**Wash-Up:**Clean screens and squeegees with mineral spirits or any screen wash designed for plastisol inks.

Storage:Store Flash-Trans Transfer Adhesive and Flash-Trans Coupling Agent at temperatures between 60°-90°F) Store 3M Scotchlite® Reflective Transfer Film at temperatures between 40°-90°F (4°-32°C). in a cool, dry area. For best storage results store sheets flat in the original shipping carton. Partially used rolls should either be stored in the original shipping carton or suspended horizontally through the core. Leftover pieces cut from a roll should also be stored flat.

Adhesives available in Qt, Gal, 5 Gal, and 55 Gal. drums

UFLTR-2024-10 UFLTR-2024-25	20x24" 3M®Reflective Film 20x24" 3M®Reflective Film	10 sht pkg 25 sht pkg
UFLTR-12100 UFLTR-24100	12" x 100yd 3M®Reflective Film 24" x 100yd 3M®Reflective Film	
UFLTR-9080 UFLTR-9120	Flash-Trans Transfer Adhesive Flash-Trans Coupling Agent	
L-RTF-1218 L-RTF-1824 L844	12x18" 3M®Reflective Film 18x24" 3M®Reflective Film Lancer Retroflec® Adhesive	10 sht min 10 sht min



#### **FOIL**

Our foils are a set of brilliant metallic foils especially selected for application to t-shirts and other garments. Using a transfer press, the foil is transferred to a garment that has been previously printed. Even though foil will adhere to many plastisol inks, and even some urethane and water based inks, optimum results are achieved when a foil adhesive is used. To apply, cut foil to the desired shape and place it color side up where you want the foil effect. If foil doesn't cover the entire printed area, cover exposed plastisol with release paper to shield the hot platen surface. Transfer press should be set to between 325°-350°F with medium to high pressure for 10-15 seconds. If the transfer method (adhesive printed directly to foil) was used, transfer for 1-2 seconds at 325°-350°F with medium to high pressure. Allow foil to cool completely before peeling. **Note:** Foil decorated prints are not as durable as unfoiled prints. Some dulling of the foil over time is to be expected with normal wear and laundering. Minimize by hand laundering inside out with cool or lukewarm water, drying by hanging or laying flat. Do not dry clean. Rolls are 12" x 200'

UFOIL-3000 UFOIL-3111 UFOIL-4025 UFOIL-5035 UFOIL-6000 UFOIL-9090	Red Pink Violet Royal Blue Green Oil Slick	UFOIL-M100 UFOIL-M120 UFOIL-M220 UFOIL-M300 UFOIL-M400	Copper Silver Gold Bronze-Copper Rainbow
UFOIL-9200	Union Foil A	dhesive	

## **TABLE ADHESIVES**



#### Pal-A-Tac Spray Adhesive

Pal-A-Tac is a quick-drying, translucent, web spray which provides temporary adhesion for holding textile fabrics to the printing pallet. Strong and waterproof, Pal-A-Tac assures accurate registration and excellent print quality. Printing can immediately follow the application of Pal-A-Tac, as it dries instantly on the pallet. After printing, fabrics strip quickly without staining. Permanent Pal-A-Tac bonds are obtainable by spraying both surfaces to be bonded. Surfaces sprayed with Pal-A-Tac may accumulate dust and lint but it is easily reactivated with water using a lint free cloth. Pal-A-Tac is safe to use for many materials, resulting in water-tight bonds. Applications of Pal-A-Tac to flexible stock permits folding. Available in 12 oz.aerosol cans, 12 per carton. Use Pal-A-Tac with a wide variety of materials:

SYS-1865 Web Pal-A-Tack Adhesive
SYS-1866 Mist Pal-A-Tack Adhesive
SYS-1867 High-Temp Pal-A-Tack Adhesive



## **Safety- Pal Adhesives**

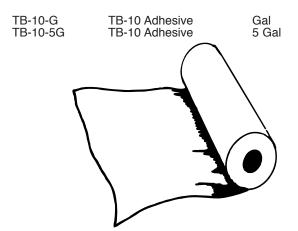
Albatross Safety-Pal water-based pallet adhesive provides a long-lasting, pressure-sensitive tack which will not transfer onto fabrics. Safety-Pal may be flash cured prior to placing material on pallet. Tack can be reactivated with a mist of water. Roller applicator makes it easy to apply just the right amount of adhesive to your pallets.

54-1081-0 Pint 54-1082-1 Gallon 54-1083-5 5 Gallon



#### **Tekmar TB-10**

TEKMAR TB 10 is a revolutionary new adhesive, developed specifically for the textile screen printing industry. It is manufactured using newly developed synthetic polymer technology, that until now, has not been available for screen printing applications. TB 10 is designed to be sprayed through an adhesive applicator, but can be hand applied. It affords tremendous hold down for both Tee's and sweats and has a tack time that rivals aerosol solvent based adhesives. Should the adhesive lose its' tackiness as a result of lint or fleece build up, it can be quickly reactivated by wiping over with a damp sponge, giving maximum use and minimizing reapplication.



## PALETTE PROTECTOR

These are rolls of adhesive backed paper that are used to cover a platten while adhesive is applied to the paper. This makes for easy removal of excess ink, adhesive, and lint. Available in 100 yard rolls. Available in either a crepe or smooth surface

#### **Smooth Surface**

RT-4350-16 16" x 100 yd RT-4350-18 18" x 100 yd RT-4350-24 24" x 100 yd

ALUMINUM "LID-OFF" OPENER

Safely opens all tightly sealed plastic pails and tubs in just seconds. Containers may easily be reclosed.

69-1890-8

4200 East Lake St. • Minneapolis, MN 55406

Aluminum Lid Opener



PLASTIC PAIL OPENER

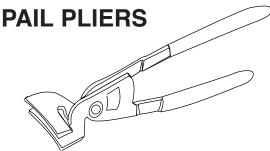
With Bung Opener

A plastic tool that easily opens plastic gallon and 5 gallon containers. Plastic studs in the handle open both small and large size bungs on barrels.



69-1892-4

Plastic Lid Opener



A unique plier that spreads instead of squeezing. This action allows the wide jaws to spread the lids of plastic quarts and gallons easily without cutting. Pails can be easily resealed

71-8021-9

Pail Plier

# Screen & Squeegee Blade Scraper

Tough, unbreakable, all-metal scraper saves time, saves ink, saves screens. Slot enables easy and quick squeegee cleaning. 6" wide.

69-1839-5 Screen & Squeegee Blade Ink Scraper



dried ink on squeegees and other tools.

69-1813-0 Solid Ink Scraper



## Ink Spatula



Especially useful in mixing colors and in cleaning paint cans. Special stainless steel blade, expertly tempered to proper degree of flexibility. Hardwood handle.

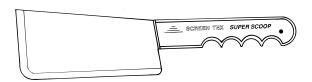
69-1808-0	4" Spatula	69-1811-4	10" Spatula
69-1809-8	6" Spatula	69-1812-2	12" Spatula
69-1810-6	8" Spatula	69-1814-8	14" Spatula

## **Plastic Spatulas**



Durable plastic spatulas that can be re-used or thrown away

69-1806-1 8" Plastic Spatula 69-1807-3 11" Plastic Spatula



Goop Scoop

The ideal tool for dispensing ink. This is a tough tool of polyethylene that is impervious to all inks. Its unique shape with lid notch allows complete cleaning and scraping of ink from any shape can.

69-1801-2 Goop Scoop

#### **Wide-Mouth Plastic Bottle**

Unbreakable white plastic containers for easy pouring and secure storage of liquids. Caps included.

15-7216-6	Pint plastic jar
15-7219-7	Quart plastic jar
15-7220-5	Gal. plastic bottle

## Plastic Squeeze Bottle

Ideal glue for grooves of screens, etc. Screw cap. Spout cuts off at desired length to provide exact flow.

15-1823-4	4 oz. squeeze bottle
15-1824-9	8 oz. squeeze bottle
15-1825-7	16 oz. squeeze bottle
15-1832-1	32 oz. squeeze bottle

#### **Plastic Spray Bottle**

An easy to use spray bottle with adjustable trigger spray for either a stream or mist. bottle has 32 oz. capacity. Spray unit will not spray solvent based products as the seals will dissolve.

18-1828-2	Trigger Sprayer only
15-1827-3	8 oz Plastic Spray Bottle
15-1826-5	32 oz Plastic Spray Bottle

## **METAL PAINT CANS**

Available in quart, and gallon sizes with press-on covers.

69-8028-8	Quart
69-8029-6	Gal.

# PLASTIC MIXING PAILS

In pint, quart, gallon, and 5-gallon sizes. Pints and quarts have widemouth press on lids,. Gallons and 5-gallon sizes have handles and press-on covers. All size containers nest into each other to save space. Easily cleaned; inert to water and most chemicals.

69-8024-7	Pint
69-8025-4	Quart
69-8026-2	Gallon
69-8027-0	5-gallon





612-729-7361 ---- Phone 612-729-6647 ---- Fax

nwgraphic.com 800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# PROTECTIVE EQUIPMENT

#### **Series 8 Protective Barrier Cream**

This wash-off hand-protection rinses inks, paints, adhesives and solvents off hands with just water. Simply rub a small amount on hands before work; Series 8 lasts all day until you wash it off. This protective film also prevents drying and cracking of hands.



54-1858-7 Series 8, qt. 54-1859-5 Series 8 qal.

# Ink-Off Waterless Hand Cleaner (ACHC)

Safely removes all types of ink using citrus and other natural ingredients. Leaves hands soft and fresh smelling. Contains no solvents.



UACHC-9900 4.5 pound. container

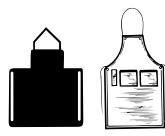
# PROTECTIVE EQUIPMENT

## **Dust and Mist Respirator**

Eases breathing and protects against flock and vapors. Pliable plastic mask contains sanitary face cloths and filters which may be removed quickly.



71-9551-4 Respirator
71-9552-2 Dust and Mist Filter Pads (Box of 100)
71-9553-0 Organic Vapor Filter pads (box of 6)



## **Shop Apron**

69-1824-7

Comfortable aprons designed to protect your clothing while you work. Designed to tie around waist and loop over neck.

69-1823-9 Polyethylene disposable apron,

1.75 mil. thick; 28 x 46", pkg. of 100 Bib-cloth apron; blue, metal grommet,

38 x 37"; 2-pocket style

## **Clear Polyethylene Gloves**

Extra-thick disposable hand protection. Keeps hands (clean of ink, dirt and solvents. One size, five finger) style fits comfortably over right or left hand. 1.75 mil. extra thick. Dispenses easily from box of 100 gloves (50 pair).

69-1833-8 Large Polyethylene Gloves



#### **Rubber Gloves**

Heavy-duty, black, rubber gloves for handling strong solvents and other chemicals. 14" length; available in sizes 9 - 11 only.

69-1818-8 Size 9 69-1818-9 Size 10



#### **Sol-Vex Gloves**

A high performance glove with outstanding strength and chemical resistance. Using a tough nitrile compound, Sov-Vex gloves wear longer and offer better protection than other chemical resistant gloves. These gloves won't weaken or swell like rubber or neoprene in solvents, and don't promote contact dermatitis as some nitrile and many latex gloves do.

69-1835-6 Size 8 69-1835-9 Size 9 69-1836-0 Size 10 69-1836-1 Size 11



## **Vinyl Gloves**

Stretchable surgical/examination type gloves for mild solvents. Also ideal for inspection and assembly work. Thin gloves for an excellent feel.

69-1842-2 Medium 69-1843-3 Large 69-1844-4 X - Large



#### **UV GLASSES**

One piece polycarbonate lens and sideshield gives wearer unobstructed wide angle vision. The clear lens meets ANSI Z87.1-1989 standard for UV protection. UV protection is part of the lens, not a coating



UVP-1005-039 **UV** Glasses

### Goggles

Direct vented goggles with clear lens and adjustable head band Meets ANSI Z87.1989





#### **Self-Closing Safety** Rinse Tank

For cleaning larger parts. Free standing models have foot operated lids. Convenient 33" work height. Closes automatically. Drain plug empties tank for cleaning. FOB IN.



**Bench Model** 

71-9332-9 11 gal. rinse tank 24x16x8.75' 23 lbs

Floor Models

71-9353-6 11 gal. rinse tank 24x16x8,75" 60 lbs. 71-9351-9 22 gal. rinse tank FΜ 35.25x25x16" 78 lbs.

Floor Models W/two Compartments

71-9350-1 8 gal. rinse tank 71-9352-7 18 gal. rinse tank FM 24x16x8.75" 62 lbs 35.25x16x12" FΜ 80 lbs.

### Safety Can

Select from three lead-coated steel safety cans designed for storage of flammable materials. The 24 gauge steel body is covered with a red baked enamel finish. Approved by the NYC Fire Dept. Safety screens included. UL listed.



# **INK AND SOLVENT**





#### 1 qt. 4 5/8" dia. safety can 71-9305-5 1 gal. 7 1/4" dia. safety can 71-9306-6 71-9309-7 5 gal. 11 1/2" dia. safety can

## **Plunger Can**

No need to expose dangerous, hazardous chemicals to the work environment. Plunger dispenses liquid into a pan for moistening rags and cloths. The surplus immediately drains from the pan back into the can. The 7 1/4" dia. red body of 24 gauge steel is lead coated and offered in quart, 1/2 gallon and gallon sizes. ÛL listed.



71-9318-8	Plunger can, quart
71-9319-6	Plunger can, 1/2 gallon
71-9320-4	Plunger can, gallon

**Safety Cabinets** 

Designed and manufactured to conform to NFPA standards and OSHA regulations for the storage of flammable and combustible liquids. Double wall construction with 1-1/2" air space and three point lock, and four leveler feet. Also features a 2" leakproof sill, Yellow enamel finish and dual 2" vents. Shipped direct from factory.

**Manual Closing Door** 

71-8076-5	30 gal	44x43x18"	1 shelf
71-8077-6	45 gal	65x43x18"	2 shelves
71-8078-7	60 gal	65x34x34"	2 shelves

**Self Closing Door** 

71-9321-2

71-8079-8 30 gal 44x43x18" 1 shelf 71-8080-9 45 gal 65x43x18" 2 shelves

Other Models Available

#### **Steel Waste Can**

Round, UL-listed waste can with 6 gallon capacity. Cover can be opened by a foot pedal. Lead-coated body is constructed from 24 gauge steel.



One-piece red HDPE cans are FM approved. Contains a metal safety screen. In  $2 \frac{1}{2}$  and 5 gallon.

**Plastic Safety Can** 



71-8054-0 2 1/2 gal. plastic safety can 71-8055-7 5 gal. plastic safety can

612-729-7361 ---- Phone 612-729-6647 ---- Fax

6 Gallon Can

800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# **AEROSOL SPRAY PRODUCTS**

#### OPEN SCREENS, PROTECT ARTWORK, CLEAN GLASS, TEXTILES, RUBBER AND MORE

#### Glass Cleaner

Sprayway cleans glass without leaving residue. Available in a 15 oz. size. By Spray Way.

15-1845-5 Glass cleaner, 19 oz.



#### **Lint and Dust Remover**

Clean air under pressure for maximum removal of lint and dust. Available in a 6 oz. size. By Sprayway

54-1846-2 Lint And Dust Remover 6 oz.



#### #208 Toner Aide

A transparent spray that deepens toner on velum and polyester laser prints. Helps provide a sharper screen exposure. Available in a 12 oz. size.

54-1820 8 Toner Aide



#### #955 Anti-Static Spray

Stops static electricity on paper, plastic, cellophane, etc. Available in a 14 oz. size.

Anti-static Spray 54-1838-9



#### #957 Screen Opener

Just spray this clog remover (in a circular motion) into the top of the screen whenever clogging occurs. A very thin application over the dried-up area is all that is necessary; two or three squeegee passes will open up the mesh completely.

54-7570-0 #957 Sprayway Screen Opener



#### #945 Silicone Spray

Sprayway silicone spray helps prevent sticking. Should not be used in or near printing area. Available in a 15 oz.

54-1840-5 Silicone Spray, 15 oz.



## C-60 Solvent Cleaner/Degreaser

Non-flammable, contains no carbon tetrachloride.Cleans electric motors and machinery while running. Available in a 16 oz. size.

54-1842-1 Solvent Cleaner And Degreaser



#### #960 Penetrating Oil & Rust **Preventative**

Stops rust; lubricates close fitting parts. Available in a 13 oz. size.

Penetrating Oil & Rust Preventative 54-1843-9



## **ART AEROSOLS**

## #203 Rubber Cleaner / Rejuvenator

Cleans and revitalizes hardened rubber and blankets. Ideal for cleaning and restoring flexible vacuum frame blankets.

50-1857-4 #203 Rubber Cleaner



#### **WORKABLE MATTE FIXATIVE**

A matte finish coating that is specially formulated for ORKABLE Cives BIXATIF pastels, charcoal, pencil, sketches, and layouts. Gives complete protection for drawings and layouts. Sprayed lightly, workable fixatif holds media in place for additional working without smearing or turning pastel colors "muddy". Also permits paint or ink to be applied over dry media. Can be easily erased.



#### Krylon Workable Fixatif KR-1306 Workable Fixatif

13 oz.

## Prismacolor Myston Fixatif

Myston Fixatif G-0546 12-3/4 oz.



## 985 Orange Citrus Crazy Clean

A citrus based spray on cleaner for many applications including most screen inks. 16 oz. size.

Orange Citrus Crazy Clean 54-1985-5



## **ART SPRAYS**

#### CLEAR GLOSS ACRYLIC

A clear acrylic, varnish-fixative that protects charcoal and pastel drawings, printed matter, proofs, blueprints, and photographs from dust dirt and moisture. These sprays are transparent, colorless, rapid drying, and will not change the hue of colors or stain papers. Dries to a high gloss and is not workable.



Krylon Crystal Clear 13 oz.

## Krylon UV Resistant Clear

Krylon UV Res Clear 13 oz.

#### MATTE ACRYLIC SPRAY

A clear acrylic varnish-fixatif with a matte finish that protects charcoal and pastel paintings, drawings, photographs, and proofs from dirt and moisture. Dries to a clear matte finish (flat) and is not workable.

#### Krylon Matte Finish

KR-1311 Matte Finish 13 oz.

KRYLON

# **ADHESIVE SPRAYS**







## #66 Spray Adhesive

Provides both permanent or temporary bonds. Non-wrinkling; water-resistant. Available in a 14 oz. size.

54-1844-7 #66 Adhesive Spray

## **Spra-ment Adhesive**

A high strength aerosol adhesive that allows you to spray and bond almost immediately. Ideal for bonding paper, board, fabric, cork, etc. Spra-Ment is not repositionable, will penetrate porous surfaces, and yellow with age.

M-6060 Spra-Ment 11 oz.

## #77 Spray Adhesive

The original 3M adhesive designed for heavy bonding and tough jobs. The adhesive is the same as Spra-Ment listed above, except in a bigger can and with a nozzle the puts down a very heavy deposit.

M-77 #77 Spray Adhesive 17 oz.

**Spray Mount**A clear adhesive that was designed for the artist. Spray one surface, and the piece will remain repositionable for some time. However, Spray-Mount will become permanent with time. It will not wrinkle or stain.

M-6065 Spray-Mount



#### ReMount

A clear adhesive that was designed for the artist. Spray one surface, and the piece will remain always repositionable. Even pieces stored for some time may be easily removed and repositioned. It will not wrinkle or stain.

M-6091 ReMount 11 oz.



#### Photo Mount

A strong clear, surface adhesive that will not yellow with age. The print can be sprayed, positioned, and repositioned before burnishing. For inexpensive mounting of paper, prints, R/C paper, etc.

M-6094 Photo-Mount 11 oz



# **#84 Super Flash Spray** Palette adhesive designed for flash cure

applications.Remains tacky in spite of exposure to high temperatures. Won't transfer or allow shifting during the screen printing process.

54-1808-4 #84 Super Flash



## **INK JET SPRAYS**





#### **Clear Jet**

Clear Jet aerosols are designed for fine art ink jet print protection. This solvent based product provides enhanced ultraviolet (UV) protection with added durability and resistance to chemicals, water, and abrasion. Available in 12oz. aerosol cans in gloss and semigloss finish. By Clear Star.

CS-AFA-G Clear Jet Gloss CS-AFA-SG Clear Jet Semi-Gloss

# **SQUEEGEES**

#### ALL SIZES, STYLES AND DUROMETERS OF SQUEEGEES FOR HAND AND MACHINE

### **ALL ABOUT SQUEEGEE BLADES**

Squeegee blades are made of different types of resilient materials. All are impervious to solvents and chemicals used in screen printing inks. High quality screen prints depend on the squeegee, its size, durometer and edge.

- **1. COMPOSITION** There are various types of rubber blade formulations for strength and chemical resistance.
- **2. THICKNESS -** 3/16", 1/4", 3/8" and 1/2" are standards established for commercial and industrial applications.
- **3. LENGTH -** Up to 12 feet length is cast and cut for most.
- **4. WIDTH -** Approximately two inches is our commercial standard. Other widths can be cut also.
- **5. DUROMETER -** An important factor in determining the type of squeegee best suited for printing requirements and top quality results, squeegee durometers are determined according to the substrate, printed image and ink being used. Soft, low-durometer squeegees easily conform to irregularities in the substrate and various tension levels in the screen. Harder, more-rigid, high-durometer squeegees accurately flood and force the ink through the mesh while maintaining uniform off-contact release.

## CHEROKEE II BLADES

#### Solvent and UV Resistant, natural color

A new type of polyplastic blade that is both UV and solvent resistant. Highly impervious to solvents, all polyplastic blades have four times more abrasion resistance than non-poly blades even without sharpening. They are extremely firm for long use. All durometers available in natural color only.

#### Square Edge, Style A

14-6661-6	3/8 x 2"	Soft (60 Duro)
14-6661-65	3/8 x 2"	Medium (65 Duro)
14-6661-7	3/8 x 2"	Med-Hard (70 Duro
14-6661-75	3/8 x 2"	Hard (75 Duro)
14-6661-8	3/8 x 2"	Ex Hard (80 Duro)

#### Double-Bevel, Style D

14-6624-6	3/16 x 1"	60 Duro
14-6624-8	3/16 x 1"	80 Duro

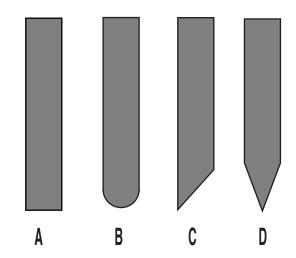
#### **FIMOR**

Serilor®SR squeegee is an all purpose polyurethane blade with good combined resistance to chemicals and abrasion. It was developed to withstand various applications in screen printing. The industry standard S1 is a universal grade, your ideal choice for non critical abrasive application or when using common screen inks. Serilor®SR blades are manufactured with a centrifugation process to avoid bubbles and craters in the material and to bring optimal homogeneity to the compound, even at the core of the material and after grinding. Our exclusive computer controlled casting process guarantees batch to batch consistency. Each serilor® SR blade is inspected for edge quality and profile.

#### Square Edge, Style A

14-3861-6	3/8 x 2"	Medium (60-65)
14-3861-7	3/8 x 2"	Hard (70-75)
14-3861-8	3/8 x 2"	X-Hard (80-85)

- **6. EDGE -** The following shapes are available:
- A. SQUARE-EDGE: For printing on flat objects.
- B. ROUNDED: (Bull Nose) For extra-heavy deposits. For printing light colors on dark backgrounds or printing with fluorescent inks. Many textile applications.
- C. SINGLE-SIDED BEVEL EDGE: For use by Glass or Nameplate printers.
- D. DOUBLE-SIDED BEVEL EDGE: For direct printing on uneven surfaces; bottles.



## **Vulkollan Blades**

Vulkollan Squeegee Blades of special polyurethane composition are a first choice of advanced screen printers worldwide. They are flexible, tough, impervious to most solvents and nonswelling. Uniform blade edges meet even the exacting requirements of thick film and printed circuit production.

#### IMPORTED VOLKOLLAN

#### Square Edge, Style A

14-2461-6	3/8 x 2"	Medium (60-65)	Red
14-2461-7	3/8 x 2"	Hard (70-75)	Green
14-2461-8	3/8 x 2"	X-Hard (80-85)	Blue
		, ,	

#### **Double Bevel Style D**

14-2424-7	3/16 x 1"	Hard (70-75	Green
14-2424-8	3/16 x 1"	X-Hard (80-85	Red
14-2464-7	3/8 x 2"	Hard (70-75	Green
14-2464-8	3/8 x 2"	X-Hard (80-85	Blue

#### DOMESTIC VOLKOLLAN

#### Square Edge, Style A

14-4421-6 14-4421-7 14-4461-6 14-4461-7	3/16 x 1" 3/16 x 1" 3/8 x 2" 3/8 x 2" 3/8 x 2"	Medium (60-65) Hard (70-75) Medium (60-65) Hard (70-75) X-Hard (80-85)
14-4461-8	3/8 x 2"	X-Hard (80-85)



#### DOMESTIC VOLKOLLAN (Cont.)

Single Bevel, Style C 14-4423-8 3/16 x 1"

X-Hard (80-85)

Double Bevel, Style D

3/16 x 7/8"	70 Duro
3/16 x 7/8"	80 Duro
3/16 x 7/8"	90 Duro
3/16 x 1"	Hard (70-75)
3/16 x 1"	X-HARD (80-85)
3/16 x 1"	XX-HARD (90+)
	3/16 x 7/8" 3/16 x 7/8" 3/16 x 1" 3/16 x 1"

## **Poly-Plastic Blades**

Highly impervious to solvents and chemicals, these blades are cast from durable and flexible polyurethane. All polyplastic blades have four times more abrasion resistance than non-poly blades even without sharpening. They are extremely firm for long use.

### DOMESTIC POLY-PLASTIC

Square Edge, Style A

14-4621-7	3/16 x 1"	Hard (70-75)
14-4621-8	3/16 x 1"	X-Hard (80-85)
14-4621-9	3/16 x 1"	XX-Hard (90+)
14-4661-7	3/8 x 2"	Hard (70-75)
14-4661-8	3/8 x 2"	X-Hard (80-85
14-4661-9	3/8 X 2"	XX-Hard (90+)

Bull Nose, Style B

14-4662-5	3/8 x 2"	Soft (50-55)
14-4662-6	3/8 x 2"	Mediùm (60-65)
14-4662-7	3/8 x 2"	Hard (70-75)

Single Bevel, Style C

14-4633-6	3/8 x 1"	Medium (60-65)
14-4633-7	3/8 x 1"	Hard (70-75)
14-4633-8	3/8 x 1"	X-Hard (80-85)

Double Bevel, Style D

14-4614-7	3/16 x 7/8"	Hard (70-75)
14-4614-8	3/16 x 7/8"	X-Hard (80-85)
14-4624-7	3/16 x 1"	Hard (70-75)
14-4624-8	3/16 x 1"	X-Hard (80-85)
14-4644-8	3/8 x1-3/8"	X-Hard (80-85)

### **IMPORTED POLY-PLASTIC**

Square Edge, Style A

14-2661-6	3/8 x 2"	Medium (60-65)
14-2661-7	3/8 x 2"	Hard (70-75)
14-2661-8	3/8 x 2"	X-Hard (80-85
14-2661-9	3/8 x 2"	XX-Hard (90)

Single Bevel, Style C

14-2663-7 3/8 x 2" Hard (70-7	75)	)
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Double Bevel, Style D

14-2624-7	3/16" x 1"	Hard (70-75)
14 2624-8	3/16" x 1"	Ex Hard (80-85)
14-2664-7	3/8 x 2"	Hard (70-75)
14-2664-8	3/8 x 2"	E-Hard (80-85)

## **Economy Poly-Plastic Blades**

A good grade of polyurethane for many applications. These blades provide exceptional value for any printer.

14-1961-6	3/8 x 2"	Medium (60-65)
14-1961-7	3/8 x 2"	Hard (70-75)
14-1961-8	3/8 x 2"	Ex-Hard (80-85)

## **Specialty Squeegees** Triple Durometer

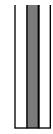
Vulkollan or Poly Plastic blades made up of three laminated sections of plastic. Available in either 60/90/60 or 70/90/70 durometers. These blades allow more pressure with less flex than single durometer blades while enjoying the benefit of a soft edge.

#### DOMESTIC VULKOLLAN

DOMESTI	CVULKUL	LAN
14-5861-6	3/8 x 2"	60/90/60
14-5861-7	3/8 x 2"	70/90/70

#### DOMESTIC POLYPLASTIC

14-5661-6	3/8 x 2"	60/90/60
14-5661-7	3/8 x 2"	70/90/70



#### **Dual Durometer**

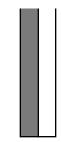
Vulkollan or Poly Plastic blades made up of two laminated sections of plastic. Available in either 60/90 or 70/90 durometers. These blades allow more pressure with less flex than single durometer blades while enjoying the benefit of a soft edge.

#### DOMESTIC VULKOLLAN

14-5461-6	3/8 x 2"	60/90
14-5461-7	3/8 x 2"	70/90

#### DOMESTIC POLYPLASTIC

14-5261-6	3/8 x 2"	60/90
14-5261-7	3/8 x 2"	70/90



## **Conap Squeegees**

A urethane composition that is resistant to solvents, abrasion, etc. Available in dark brown color, square edge only.

VQ-60	3/8 x 2"	60-65 Duro
VQ-70	3/8 x 2"	70-75 Duro
VO-80	3/8 x 2"	80-85 Duro

Everlast Tan squeegee blades are made from virgin raw materials. Tan blades should provide two to three times the wear of standard black blades.

#### Square Edge, Style A

		• •
14-2361-5	3/8 x 2"	Soft (50-55)
14-2361-6	3/8 x 2"	Medium (60-65)
14-2361-7	3/8 x 2"	Hard (70-75)
14-2361-8	3/8 x 2"	X-Hard (80-85)

Standard Black blades are cut from neoprene that has over 2,000 lbs. of tensile strength. We recommend use of these blades for hand printing applications.

#### Square Edge, Style A

14-1361-5	3/8 x 2"	Soft (50-55)
14-1361-6	3/8 x 2"	Medium (60-65)
14-1361-7	3/8 x 2"	Hard (70-75)
14-1361-8	3/8 x 2"	X-Hard (80-85)

### When ordering a squeegee holder always specify:

- 1. Length Indicate the size needed up to 12'. Other custom-cut sizes are available. The squeegee must be long enough to completely cover the image, leaving one to two inches around the edges of the frame.
- 2. Height Generally the height of the handle is predetermined according to manufacturer's specifications. The handle heights available from the detailed specification charts.
- 3. Blade The type of blade, including composition, durometer, edge, and most importantly, size and thickness, should be specified when ordering a corresponding handle. The handle must hold the blade firmly, and be designed specifically for the thickness of the blade.
- 4. Stock Handles are available in both wood and metal.
- 5. Press Specifications When ordering a squeegee holder designed for the use with a screen printing press, always specify the make of the press, model and serial number as well as the printing material.

# HAND PRINTING SQUEEGEE HANDLES

### **Classic Wood Shaped** Handle

Grooved for 3/8" squeegee blades. Exclusive slit-design insures tight fit. Holes not drilled. The most popular squeegee. (Bolts and blade not included) Priced per inch.



14-8189-4 Style No. 1 - 4" height. 14-8290-0 Style No. 2 - 5" height.

## **All-Aluminum** Contoured Squeegee

All aluminum contoured squeegee handles are made for permanent use with telescopic bolts for easy squeegee rubber replacement. The adjustable rod in the center top of the handle can be extended out for resting on frame sides. Handle is similar in shape to a classic 2 wood handle. Blade not included.



14-8902-0 All Aluminum Contoured Handle

### **All-Aluminum Ergonomic Squeegee**

All aluminum ergonomic squeegee handles are made for permanent use with telescopic bolts for easy squeegee rubber replacement. The unique shape allows the user less fatigue over long jobs. Blade not included.



14-8903-2 Aluminum Ergo Grip



# **MACHINE PRINTING SQUEEGEE HANDLES**

## **Standard Aluminum Kwik-Clamp Holder**

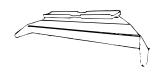
Metal holder with raised edges on both of the long sides of the top. Designed to fit any press with a 1" holding bar. Presses include: Cameos, Eagles, Arrows, International, Viking & Multiprinters after December 1980. Also fits newer style M&R, Lawson & Anatol Squeegee blade extra. Older presses might require new U-Clamp holding brackets. Priced per inch

14-8172-0 Standard Alum. Kwik-Clamp Holder

#### **U-Clamp**

Designed to work with either the holder above or flood bar below. For Advance/American, M&R, Argon, Lawson, Anatol, and other presses with a 1" holding bar. Knobs are sized for old and new presses.







#### Flood Bars

For Advance/American, M&R, Argon, Lawson, Anatol, and other presses with a 1" holding bar. One piece light weight aluminum design glides smoothly across the screen. In either square end or wing tip versions.

43-4865-2 Square End Flood Bar 43-4868-3 Wing Tip Flood Bar

#### American One-Man / AO Handle

Fits American one man, M&M AO, Panther presses. 3-5/8" x 1-11/32" Bolts not included. Priced per inch. Squeegee blade extra.





14-8582-0 Wood Handle

## M & M AOA, S12 Handle

Shorter version of the above. Wood is 2-5/8" x 1-11/32"O.D. Bolts not included. Squeegee blade extra. Priced per inch





14-8583-8 Wood Handle for model AOA

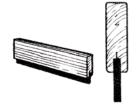


#### Filbar · Pace · Lawson

Wood holder for Filbar, Pace, Lawson. Wood is 3-3/4" x 7/8" o.d. Squeegee blade extra. Bolts not included. Priced per inch.

14-8179-5

Filbar, Pace, Lawson



#### Cincinnati One Man

Wood holder for Cincinnati. 2-11/15" x 1-1/8" Squeegee blade extra. Bolts not included. Priced per inch.

14-8910-3

Cincinnati One





Metal holder for 3D Press. Priced per inch.

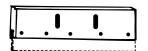
14-8180-3 3D Blade Holder



#### M&M S12 · Old Cameo 18

"Old style" Cameo-18 Wooden Holder 20". Priced per inch

Wood Handle 14-8171-2



## **Aluminum Telescopic Fastening Bolts**

The ideal fastener for squeegee blades, they are rust proof and easy to assemble. The screw turns into the telescopic nut so that nothing rough protrudes. Select the proper length range for your handle (1" to 1-1/4" is usually best for classic wood handles.

Each	Per 100	Fastening Range
14-1207-1	14-1211-3	3/4 to 1"
14-1208-9	14-1212-1	1 to 1-1/4"



## Squeegee Sharpening Garnet

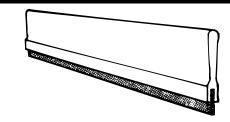
Sharpens all square edge squeegee blades. An extra heavy, hard surfaced garnet provides sharp abrasive for sharpening to the proper fineness. Stable to plywood to keep flat and firm. Standard width is four inches, sold by the yard.

14-1803-7

Squeegee Sharpening Garnet

Yard

# COMPLETE SQUEEGEES FOR HAND PRINTING



The squeegees listed below are complete handle and blade assembled with aluminum telescopic fastening bolts. Handles are clear, kiln dried Ponderosa Pine with all edges smoothly finished. All squeegee blades are pre-sharpened.

#### **Polyplastic**

14-7236-4	Classic 5" High Handle	Medium
14-7237-2	Classic 5" High Handle	Hard
14-7441-0	Classic 5" High Handle	X-Hard
14-9536-5	Amer., M & M, One-Man	Medium
14-9537-3	Amer., M & M, One-Man	Hard
14-7446-9	Amer., M & M, One-Man	X-Hard

## **UV Polyplastic**

14-7250-5	Classic 5" High Handle	Medium
14-7251-3	Classic 5" High Handle	Hard
14-7252-1	Classic 5" High Handle	X-Hard
14-9540-7	Amer., M & M, One-Man	Medium
14-9541-5	Amer., M & M, One-Man	Hard

### **Everlast (Tan)**

14-7225-7	Classic 5" High Handle	Soft
14-7126-5	Classic 5" High Handle	Medium
14-7227-3	Classic 5" High Handle	Hard
14-7449-3	Classic 5" High Handle	X-Hard
14-9526-6	Amer., M & M, One-Man	Medium
14-9527-4	Amer., M & M, One-Man	Hard
14-7453-5	Amer., M & M, One-man	X-Hard

## Standard (Black)

otaliaala (	Diaony	
14-7215-8	Classic 5" High Handle	Soft
14-7216-6	Classic 5" High Handle	Medium
14-7217-4	Classic 5" High Handle	Hard
14-7456-8	Classic 5" High Handle	X-Hard
14-9516-7	Amer., M & M, One-man	Medium
14-9517-5	Amer., M & M, One-man	Hard
14-7460-0	Amer., M & M, One-man	X-Hard
	14-7215-8 14-7216-6 14-7217-4 14-7456-8 14-9516-7 14-9517-5	14-7216-6       Classic 5" High Handle         14-7217-4       Classic 5" High Handle         14-7456-8       Classic 5" High Handle         14-9516-7       Amer., M & M, One-man         14-9517-5       Amer., M & M, One-man



### Rex Hardness Gauge

Rex hardness gauges with initial and creep readings measure any squeegee blade materials and accurately display the durometer reading on its rotating wheel. This specialized durometer test instrument is accurate to within plus or minus 1/2 point. It includes a secure wooden box for safe storage.

74-1806-4 Rex Hardness Guage

95

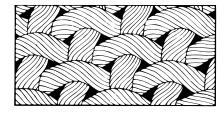
## **SCREEN FABRIC INFORMATION**

### **BASIC CONSTRUCTION:**

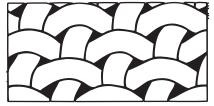
**MULTIFILAMENTS** - a group of very fine threads twisted together. Weaving is limited to coarser fabrics, 20 threads per inch to 225 threads per inch.

**MONOFILAMENTS** - single strands of man-made fibers or metal mesh. Because of their uniform construction and tensile strength, they can be woven into finer screen printing fabrics up to 465 threads per inch.

#### Multifilament Construction



### Monofilament Construction



The screen fabric should be selected for the specific type of product to be screen printed with consideration given to the ink. Three primary factors are important in the selection of screen printing fabrics:

- 1. **CONSTRUCTION** Weave (plain, twill 2 or twill 3) thread diameter and type of filament.
- 2. **MATERIAL** Polyester, nylon, stainless steel.
- 3. **MESH OPENING** Mesh opening is the space between filaments (thread).

**POLYESTER MULTIFILAMENT DACRON** is woven with many very fine fibers twisted together, similar to silk (which is seldom used) but features more uniformity and extreme durability. Ideal for textile applications for better ink deposit and easier ink passage.

**NYLON MONOFILAMENT** fabrics used in screen printing are of monofilament construction. Therefore inks will not build up or cling to the singular smooth thread. A uniform print will result from fine mesh nylon using a wide variety of inks. It is most important to stretch this fabric very taut to maintain print registration and screen life. Nylon is excellent for rough and uneven surfaces.

POLYESTER MONOFILAMENT fabrics offer the same qualities and advantages of nylon with the additional feature of excellent registration due to its dimensional stability. Since this fabric has so little stretch it will not change size with varied temperature and humidity.

**STAINLESS STEEL** fabric (monofilament) is used exclusively for the ultimate in print registration. Although it is quite stable, it will stretch and is not resilient, therefore a retensionable chase must be used. Stainless steel fabrics will deform and kink under pressure and mishandling.

**METAL PLATED POLYESTER** fabric is a new mesh made of metallized monofilament polyester threads and specially produced for screen printing. Highly desirable features include excellent adhesion of indirect stencil films; very good dimensional stability; high resistance to abrasion; high stability of the threads in the meshes (non-slip finish); anti-static and heatable (for printing with thermoplastic

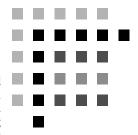
#### MESH COUNT EQUIVALENTS:

Silk	Dynex-Apex Multi-Polyester	Monofilament Nylon, Nitex	Monofilament Polyester PeCap, Super Strong	Stainless Steel
2XX		40-50		60
4XX		63-70	60	60-80
6XX	6XX-7XX	70-77-83	86	80-105
8XX	8XX	83-90	86-95-110	105-120
10XX	10XX	103-108-114	110-125	120-145
12XX	12XX-14XX	120-132-160	125-140-160	145-165
14XX	14XX	160-180-200	160-180-200	180-200
16XX	16XX	220-230-245	205S-200-232-245	230-250
18XX	18XX	265-285-305	234S-262-280-305	250-270
20XX	20XX	305-310-335	285S-305-330	270-325
25XX	25XX	310-340-355-360-380	310S-350-390	325-400
30XX	30XX	340-360-385-420-465	350-390	400-508

# PET 1500 YELLOW

#### **Swiss Monofilament Polyester - Plain Weave**

Pet 1500 low elongation monofilament polyester has excellent registration accuracy and dimensional stability. It surpasses ordinary screen fabric in chemical and mechanical abrasion resistance, and equalization of warp and weft elongation. Pet 1500 is recommended for fine line reproduction, large screens, halftones, and multicolor work demanding dimensional stability. Pet 1500 is available in white, and Yellow. Pet 1500 Yellow offers Optimum balance between reduced light scatter and ease of registration. The exposure time is longer, and contrast between fabric surface and emulsion coating is improved. Yellow offers the most uniform color density.



S E F A R<sup>™</sup>
Mesh + Technology

Mesh No.	Mesh Opening (Microns)	% Open Area	Thread Diameter (Microns)	Cat.No. 42" Width	Cat.No. 52" Width	Cat.No. 62" Width	Cat.No. 83" Width	Cat.No 100" Width
83	209	44.5	100	35-1083-4		35-1083-6		
110	149	40.8	80	35-1110-4	35-1110-5	35-1110-6	35-1110-8	
123	133	40.9	70	35-1123-4	35-1123-5	35-1123-6		
137	115	38.7	64	35-1137-4	35-1137-5	35-1137-6	35-1137-8	
156	90	30.1	64	35-1156-4	35-1156-5	35-1156-6	35-1156-8	
175	85	33.5	55	35-1175-4	35-1175-5	35-1175-6	35-1175-8	
195	67	26.5	55	35-1195-4	35-1195-5	35-1195-6	35-1195-8	
230	68	37.6	40	35-0230-4	35-0230-5	35-0230-6	35-0230-8	
230	55	24.6	48	35-1230-4	35-1230-5	35-1230-6	35-1230-8	35-1230-1
240	62	35.0	40	35-0250-4	35-0240-5	35-0240-6		
240	50	22.8	48	35-1240-4				
255	57	32.5	40	35-1260-4	35-1260-5	35-1260-6	35-1260-8	
280	54	35.2	34	35-1280-4	35-1280-5	35-1280-6	35-1280-8	
280	47	26.6	40	35-9280-4	35-9280-5	35-9280-6	35-9280-8	
305	49	35.0	31	35-0305-4	35-0305-5	35-0305-6		
305	45	29.6	34	35-1305-4	35-1305-5	35-1305-6	35-1305-8	35-1305-1
305	37	20.0	40	35-9305-4	35-9305-5	35-9305-6	35-9305-8	
330	40	26.9	34	35-1330-4	35-1330-5	35-1330-6	35-1330-8	
355	36	26.0	31	35-0355-4	35-0355-5	35-0355-6	35-0355-8	
355	31	19.3	34	35-1355-4	35-1355-5	35-1355-6	35-1355-8	35-1355-9*
380	32	23.3	31	35-0390-4	35-0390-5	35-0390-6	35-0390-8	
380	23	12.1	34	35-1390-4	35-1390-5	35-1390-6	35-1390-8	35-1380-9*
420	23	14.5	31	35-0420-4	35-0420-5	35-0420-6	35-1420-8	35-1420-1
460	22	15.1	27	35-0460-4		35-0460-6		
*96"								

# PET 1500 LE YELLOW - TWILL

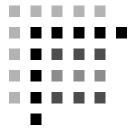
Twill is similar in thickness to the plain weave shown above. The difference is in how they are woven. Twill is woven either 2 strands over, one strand under; or 2 strands over 2 strands under. This leads to more open area in the mesh, and therefore a greater ink deposit.

Mesh No.	Mesh Opening (Microns)	% Open Area	Thread Diameter (Microns)	Cat.No. 42" Width	Cat.No. 52" Width	Cat.No. 62" Width	Cat.No. 80" Width
355	33	21.2	34		38-8355-5	38-8355-6	35-8355-8
380	26	15.4	34	38-8380-4	38-8380-5	38-8380-6	35-8380-8
420	23	13.9	34	38-8420-4	38-8420-5	38-8420-6	35-8420-8
460	20	12.4	41	38-8460-4			

# PET 1000 WHITE

#### Swiss Monofilament Polyester - Plain Weave

Pet 1500 low elongation monofilament polyester has excellent registration accuracy and dimensional stability. It surpasses ordinary screen fabric in chemical and mechanical abrasion resistance, and equalization of warp and weft elongation. Pet 1000 is recommended for fine line reproduction, large screens, halftones, and multicolor work demanding dimensional stability. Pet 1500 is available in white, and Yellow. Pet 1000 White offers one of the most durable fabrics available. The exposure time is shorter than yellow, and is offered in a wider variety of mesh counts.



S E F A R<sup>™</sup>

Mesh + Technology

Mesh No.	Mesh Opening (Microns)	% Open Area	Thread Diameter (Microns)	Cat.No. 42" Width	Cat.No. 52" Width	Cat.No. 62" Width	Cat.No. 80" Width	Cat. No. 100" Width
25	739	57.8	260	35-2025-4	35-2025-5	35-2025-6		
40	465	48.6	200	35-2040-4	35-2040-5	35-2040-6		
60	294	49.7	120	35-2060-4	35-2060-5	35-2060-6		
60	270	41.9	140	35-6060-4	35-6060-5	35-6060-6	35-6060-8	
76	211	40.2	120	35-2076-4	35-2076-5	35-2076-6	35-2076-8	
83	209	44.5	100	35-2083-4	35-2083-5	35-2083-6	35-2083-8	
92	174	39.1	100	35-2092-4	35-2092-5	35-2092-6		
110	149	40.8	80	35-2110-4	35-2110-5	35-2110-6	35-2110-8	35-2110-1
123	133	40.9	70	35-2123-4	35-2123-5	35-2123-6	35-2123-8	35-2123-1
137	115	38.7	64	35-2137-4	35-2137-5	35-2137-6	35-2137-8	35-2137-1
156	90	30.1	64	35-2156-4	35-2156-5	35-2156-6	35-2156-8	
175	85	33.5	55	35-2175-4	35-2175-5	35-2175-6	35-2175-8	35-2175-1
195	67	26.5	55	35-2195-4	35-2195-5	35-2195-6	35-2195-8	35-2195-1
230	55	24.6	48	35-2230-4	35-2230-5	35-2230-6	35-2230-8	35-2230-1
255	57	32.5	40	35-2260-4	35-2260-5	35-2260-6	35-2260-8	35-2260-1
280	54	35.2	34	35-2280-4	35-2280-5	35-2280-6		
280	47	26.6	40		35-9240-5	35-9280-6	35-9240-8	
305	49	35.0	31	35-6305-4		35-6305-6		
305	45	29.6	34	35-2305-4	35-2305-5	35-2305-6	35-2305-8	35-2305-1
305	37	20.0	40	35-9305-4	35-9305-5	35-9305-6	35-9305-8	35-9305-1
330	40	26.9	34	35-9330-4		35-9330-6		
355	36	26.0	31	35-6355-4		35-6355-6		
355	31	19.3	34	35-9355-4	35-9355-5	35-9355-6	35-9355-8	35-9355-9*
380	32	23.3	31	35-6390-4		35-6390-6	35-6390-8	
380	23	12.1	34	35-9390-4	35-9390-5	35-9390-6	35-9390-8	
420	23	14.5	31	35-6420-4		35-6420-6	35-6420-8*	
460**	21	13.7	31	35-9460-4		35-9460-6		
480**	16	9.0	31	35-9480-4				
*96'	**Twill							

## **POWER MESH**

A totally new mesh based on the latest technology. Power Mesh uses a unique "high density" monofilament polyester thread. This allows the fabric to be stretched to higher limits and be more tear resistant. All Power Mesh is yellow in color.

#### YELLOW POWER MESH

Mesh No.	Mesh Opening (Microns)	% Open Area	Thread Diameter (Microns)	Cat.No. 42/45" Width	Cat.No. 51/53" Width	Cat.No. 62/63" Width	Cat.No. 82/90" Width
310	48	34.0	30	39-7310-4	39-7310-5	39-7310-6	
330	39	30.5	30	39-7330-4	39-7330-5	39-7330-6	
350	36	26.0	30	39-7350-4	39-7350-5	39-7350-5	
380	32	23.3	30	39-7380-4	39-7380-5	39-7380-6	39-7380-8



# SUPER STRONG MESH MONOFILAMENT POLYESTER

Super Strong polyester screen fabrics are ideal for highest quality fine line and halftone reproduction. Low-priced, multi-purpose fabric is prized for it's strength, durability, and ease of screen reclamation. Imported form Japan these fabrics are uniformly woven to precise specifications, ensuring constant dimensional stability and registration. You can get monofilament polyester in white for super-fast exposure, and in Yellow for ultra-fine detail. Yellow fabric eliminates image distortion due to undercutting.

#### **SUPER STRONG - WHITE**

Mesh No.	Mesh Opening (Microns)	% Open Area	Thread Diameter (Microns)	Cat.No. 42" Width	Cat.No. 52" Width	Cat.No. 62" Width	Cat.No. 80" Width
25	745	58	250	39-1025-4	39-1025-5	39-1025-6	
40	200	47	200	39-1040-4	39-1040-5	39-1040-6	39-1040-8
60	303	51	120	39-1060-4	39-1060-5	39-1060-6	39-1060-8
86	195	44	100	39-1086-4	39-1086-5	39-1086-6	39-1060-8
100	201	63	55	39-1100-4	39-1100-5	39-1100-6	39-1100-8
110	185	43	71	39-0110-4	39-0110-5	39-0110-6	39-0110-8
110	151	43	80	39-1110-4	39-1110-5	39-1110-6	39-1110-8
125	132	42	71	39-1125-4	39-1125-5	39-1125-6	39-1125-8
135	117	39	71	39-1135-4	39-1135-5	39-1135-6	39-1135-8
160	95	36	64	39-1160-4	39-1160-5	39-1160-6	39-1160-8
180	88	39	55	39-1180-4	39-1180-5	39-1180-6	
200	74	34	55	39-1200-4	39-1200-5	39-1200-6	
230	61	32	48	39-1230-4	39-1230-5	39-1230-6	39-1230-8
255	61	36	40	39-1255-4	39-1255-5	39-1255-6	39-1255-8
275	54	32	40	39-1275-4			
300	48	35	34			39-1300-6	

#### **SUPER STRONG - YELLOW**

Mesh No.	Mesh Opening (Microns)	% Open Area	Thread Diameter (Microns)	Cat.No. 42" Width	Cat.No. 52" Width	Cat.No. 62" Width	Cat.No. 80" Width
110	151	43	80		39-4110-5	39-4110-6	
125	132	42	71		39-4125-5	39-4125-6	
135	117	39	71	39-4135-4	39-4135-5	39-4135-6	
160	95	36	64	39-4160-4	39-4160-5	39-4160-6	
180	88	39	55	39-4180-4	39-4180-5	39-4180-6	
200	74	34	55	39-4200-4	39-4200-5	39-4200-6	
225	58	26	48	39-4225-4	39-4225-5	39-4225-6	39-4225-8
230	61	32	48	39-4230-4	39-4230-5	39-4230-6	39-4230-8
255	61	36	40	39-4255-4	39-4255-5	39-4255-6	39-4255-8
275	54	32	40	39-4275-4	39-4275-5	39-4275-6	39-4275-8
300	48	35	34	39-4300-4	39-4300-5	39-4300-6	39-4300-8
330	48	37	30	39-4330-4	39-4330-5	39-4330-5	
350	43	35	33	39-4350-4		39-4350-6	
350	31	19	33	39-3350-4	39-3350-5	39-3350-6	39-3350-8
380	35	29	30	39-4390-4	39-4390-5	39-4390-6	
390	23	12	33	39-3390-4	39-3390-5	39-3390-6	39-3390-8
420	33	31	27	39-4420-4	39-4420-5	39-4420-6	
TWILL	WEAVE						
330	43	31	34	39-5330-4	39-5330-5	39-5330-6	
350	39	28	34	39-5350-4	39-5350-5	39-5350-6	
390	31	23	34	39-5390-4	39-5390-5	39-5390-6	

## MULTIFILAMENT POLYESTER FABRIC

Multifilament fabric is woven for strength and is inert to all solvents. Photo films, hand-cut films, and emulsions all adhere very well. Ideal for general textile printing, posters and banners. Multifilament screens are very easy to reclaim.

#### MULTIFILAMENT POLYESTER FABRIC

Mesh No.	Mesh Opening (Microns)	% Open Area	Thread Diameter (Microns)	Cat.No. 42" Width	Cat.No. 52" Width	Cat.No. 62" Width	Cat.No. 80" Width
	(IVIICIONS)	Alea	(IVIICIONS)				
6XX	233	41	130	34-1006-4	34-1006-5	34-1006-6	
8XX	185	38	131	34-1008-4	34-1008-5	34-1008-5	
10XX	140	35	95	34-1010-4	34-1010-5	34-1010-6	34-1010-8
12XX	107	28	95	34-1012-4	34-1012-5	34-1012-6	34-1012-8
14XX	99	29	85	34-1014-4	34-1014-5	34-1014-6	34-1014-8

### E-MESH POLYESTER FABRIC

First quality monofilament polyester by Sefar, made in the Orient. Available in Yellow and white (not in all mesh counts) in a limited range of mesh counts to hold costs down. Very low pricing. Ideal for textile printing.

#### MONOFILAMENT POLYESTER FABRIC

Mesh	Mesh	%	Thread		Cat.No.	Cat.No.	Cat.No.
No.	Opening	Open	Diameter	Color	45" Width	53" Width	62" Width
	(Microns)	Area	(Microns)				
83	209	44.5	100	White	30-0080-4	30-0080-5	30-0080-6
110	149	40.8	80	White	30-0110-4	30-0110-5	30-0110-6
123	133	40.9	70	White	30-0123-4	30-0123-5	30-0123-6
137	115	38.7	64	White	30-0137-4	30-0137-5	30-0137-6
156	90	30.1	64	White	30-0156-4	30-0156-5	30-0156-6
156	90	30.1	64	Yellow	30-1156-4	30-1156-5	30-1156-6
180	88	39	55	White	30-0180-4	30-0184-5	30-0184-6
180	88	39	55	Yellow	N/A	30-1184-5	30-1184-6
195	67	26.5	55	White	30-0195-4	30-0195-5	30-0195-6
195	67	26.5	55	Yellow	30-1195-4	30-1195-5	30-1195-6
230	55	24.6	48	White	30-0230-4	30-0234-5	30-0234-6
230	55	24.6	48	Yellow	30-1230-4	30-1234-5	30-1234-6
280	47	26.6	40	Yellow	30-1280-4	30-1280-5	30-1280-6
305	45	29.6	34	Yellow	30-1305-4	30-1305-5	30-1305-6

## STAINLESS STEEL WIRE CLOTH

Stainless steel wire cloth is the best fabric choice where sharpness and close-tolerance printing are vital. Micro-circuits, pc boards, and electronic parts are typical applications. It is also ideal for use with thermoplastic colors in ceramic or plastic container decorating. Stainless steel mesh is the only material that will efficiently carry the electric current necessary for "hot ink" printing. Where permanent screens are required, stainless steel has a superior tensile strength (31.75 ton per square inch, 45 kg. per square mm). Steel fabrics are available in both 316 and 304 types. Other meshes and widths are also available.

#### STAINLESS STEEL WIRE CLOTH

Mesh Count Per Inch	Wire Diameter Inch	Cut Widths From Standard Rolls	Cat. No. 36" Width	Cat No. 40" Width	Cat. No. 48" Width
165 x 165	.0019	35-8160-0	35-8163-4	35-8162-6	35-8164-2
180 x 180	.0019	35-8180-8	35-8183-2	35-8182-4	35-8184-0
200 x 200	.0016	35-8200-4	35-8203-8	35-8202-0	35-8204-6
200 x 200	.0021	35-8210-3	35-8213-7	35-8212-9	35-8214-5
230 x 230	.014	35-8230-1	35-8233-5	35-8232-7	35-8234-3
250 x 250	.0014	35-8260-8	35-8263-2	35-8262-4	35-8264-0
250 x 250	.0016	35-8250-9	35-8253-3	35-8252-5	35-8254-1
270 x 270	.0014	35-8280-6	35-8283-0	35-8282-5	35-8284-8
270 x 270	.0016	35-8270-7	35-8273-1	35-8272-3	35-8274-9
325 x 325	.0014	35-8320-0	35-8323-4	35-8322-6	35-8324-2
325 x 325	.0011	35-8330-9	35-8333-3	35-8332-5	35-8334-1

# **FABRIC TENSIONING**

Choosing the right tension level is dependent on several factors. The type of job, registration necessary, fabric type and thread diameter, tensioning device, frame profile, etc. Other factors include printing equipment, off contact desired, and skill of the screen maker and printer. Sefar has developed a guide for tensioning screens based on three levels of stretch.

#### Level I:

Fabric should be stretched to this level by screen makers using tensioning equipment of lower state-of-the art sophistication. Large format frames (50" and over) should also use Level I tensions.

#### Level II:

Advanced screen makers using stable frames and state-of-the-art equipment, with proper tensioning procedures should stretch to Level II tensions. Caution is required while stretching, and minimum off contact during printing.

#### LEVEL III:

Only expert screen makers using stable frames(with a maximum size of 55") and state of the art tensioning units, with proper tensioning procedure should attempt to stretch to Level III tension levels. Level III tensions are the maximum to be attempted. Minimal off contact during printing is required.

#### NOTE:

Higher tensions bring fabric closer to their ultimate tensile breaking strength. This leaves less room for stretching

Count Di			Relative	Level	Level	Level
Count Di	ameter	Ink	Fabric		II	III
		Volume	Strength			
25	260	253.9	0.531	20	35	55
40	200	172.5	0.471	20	34	54
60	120	109.3	0.271	20	29	35
60	140	104.7	0.369	20	30	47
76	120	84.4	0.339	18	28	44
83	100	73.5	0.251	18	33	40
92	100	68.5	0.283	18	38	45
110	80	53.1	0.216	32	42	51
123	70	47.1	0.185	27	35	43
137	64	38.7	0.174	26	34	42
156	64	30.4	0.196	30	39	48
175	55	28.5	0.162	24	31	38
195	55	23.4	0.183	27	35	43
230	48	19.2	0.163	24	33	40
255	40	20.5	0.126	20	26	32
280	34	18.3	0.100	16	21	26
280	40	17.0	0.138	20	26	32
305	31	17.1	0.091	16	21	26
305	34	16.3	0.109	17	22	27
305	40	12.6	0.151	23	30	37
330	34	14.8	0.118	18	23	29
355	31	12.5	0.106	17	22	27
355PW	34	10.2	0.127	18	23	29
355TW	34	12.7	0.127	20	26	32
380	31	11.4	0.113	17	22	27
380	34	6.7	0.136	20	26	32
380TW	34	9.3	0.136	21	27	34
420	31	7.0	0.125	19	25	31
460	27	6.5	0.103	16	2 1	26

# **FABRIC ADHESIVES**

# PREMIUM QUALITY FABRIC ADHESIVE 4200-4300 SERIES

This amazing chemical discovery will save you hours of set-up time everyday. Your labor costs will be dramatically reduced! In fewer than three minutes you can stretch fabric, apply adhesive and fully cure. Field-tested on frames up to 6 by 14 feet. The overlap sheer tension is in excess of 2500 lbs. --so tough that it will never pop off by itself. Yet, fabric can easily be peeled off when it is time to remesh.

4200 Premium Series - High viscosity adhesive for use with such course mesh fabrics as 6XX through 230.

4300 Premium Series - Low viscosity adhesive which is thinner and spreads readily through the finest meshes.

High Viscosity	Low Viscosity	
SYS-4200-02	SYS-4300-02	2 oz. Fabric Adhesive
SYS-4200-04	SYS-4300-04	4 oz. Fabric Adhesive
SYS-4200-08	SYS-4300-08	8 oz. Fabric Adhesive
SYS-4200-16	SYS-4300-16	16 oz. Fabric Adhesive

# ENGINEERING QUALITY FABRIC ADHESIVE 3200 SERIES

This Engineering Grade adhesive has the same solvent resistance, tension strength, mileage and flexibility as the Premium adhesives, but it has a slightly slower cure time, approximately 12 to 15 seconds to cure.

SYS-3200-08 8 oz. Engineering Quality Adhesive SYS-3200-16 16 oz. Engineering Quality Adhesive

# TRADE QUALITY FABRIC ADHESIVE 3100 SERIES

This adhesive has been specially formulated to compete against the very low priced products in the market place. 3100 will be a pleasant surprise for users of competitive products. You will find a slightly higher odor product that has better adhesion than any product in its price range. Give 3100 a try, and see how good it is for the price. Approximately 12 to 15 second cure.

SYS-3100-16 16 oz. Trade Quality Fabric Adhesive

### ACTIVATOR 4000 SERIES AEROSOL, PUMP & BULK

Used in combination with any Screen Systems Adhesive, the Activator Spray causes the adhesive to care (harden) in 4 to 6 seconds. The Activator itself is non-toxic, and this excellent aerosol package sprays a clean fine mist until the contents are entirely used. The propellant is the same as used in most aerosols. The Activator acts as the catalyst which, when sprayed onto the adhesive, begins the instant curing process. If used very sparingly as recommended, one aerosol can will cover 16 oz. of adhesive. Spray will not clog or damage screens.

SYS-4000-08	8 oz. Activator (Spray Pump)
SYS-4000-12	12 oz. Activator (Aerosol)
SYS-4000-32	32 oz. Activator (Quart)
SYS-4000-36	128 oz. Activator (Gallon)









# WIPE-ON ACTIVATOR 4010 SERIES

Wipe - On Activator is a revolution in fabric adhesive. For the first time there is no need to put anything into the air in order to activate your adhesive. This activator can be used in several ways for easy application. Best of all is the Magic Applicator, a marker type applicator that puts down just the right amount of activator for top results. This activator will pull the adhesive to the surface of the frame. Care should be used not to "puddle" the activator as this will dissolve the adhesive and weaken the bond.

-Frame Application

Apply the activator to the frame before it is in the stretcher with either the 4010-01 Magic Applicator, or the 4010-05 Giant Wipe-On Applicator. Put frame into the stretcher and stretch fabric to desired tension. Apply a 1/8" bead of adhesive where activator has been applied and spread with card or squeegee. Adhesive will cure in normal time. Activator may be applied the day before stretching.

Magic Applicators can be refilled from any of the bulk containers.

SYS-4010-01 1 oz. Magic Applicator SYS-4010-05 Giant Wipe-On Applicator SYS-4010-16 16 oz. Bulk Bottle SYS-4010-G Qt. Bulk Bottle SYS-4010-G Gal Bulk Can

# FRAME PREPARATION 5100 SERIES

(Isopropyl Alcohol)

A mild solvent cleaner which evaporates without a trace. Can be used on wood, metal, or plastic frames to remove grease and dirt, and to insure maximum strength bonds.



SYS-5100-36 Gal. Frame Prep. Cleaner SYS-5100-50 5 Gal. Frame Prep. Cleaner

#### SAFETY SOLVENT 5000 SERIES

This unusual, exotic product debonds almost any adhesive within a few seconds. It can be used on skin, frames or fabric to remove unwanted adhesive. It is recommended that a quantity of Safety Solvent be kept on hand to dissolve cured adhesive.

#### Color-coded for your protection:

In its natural state our Safety Solvent has low flammability and is yellow in color.

Should the product become flammable, the color will change to purple to indicate that the product should be properly disposed of immediately.

TY SOLV

LIQUID SEAL

LIQUID

SEAL

SYS-5000-01 1 oz. Safety Solvent SYS-5000-08 8 oz. Safety Solvent

## B-535 LIQUID SEAL B-535 AS FABRIC-TO-FRAME ADHESIVE

Liquid Tape firmly bonds any screen fabric to wood and/or metal frames in only 5 minutes. After air drying, screen tension is maintained at the same reading to which it was set while fabric was being stretched.

### B-535 AS SCREEN SEALER

When applied to the frame's inside edge with a squeeze bot

inside edge with a squeeze bottle, Liquid Tape also makes an excellent screen sealer. Once it dries it keeps ink from seeping between fabric and frame, even after repeated exposure to water and solvents.

#### B-535 AS A SCREEN BLOCKOUT

When modified with T-606 Thinner, Liquid Tape can be used as a permanent blockout. Simply brush a coating of Liquid Tape into the edge of the screen, all the way around, then air-dry. Liquid Tape remains intact during reclaiming. There is no need to blockout the edges every time you use it for a new image. Fabric adhered with Liquid Tape can easily removed at any future time by applying T-606 Thinner and peeling the fabric from the frame.

B-535-Q Quart Liquid Tape Order 2 oz. C-536 Catalyst B-535-G Gallon Liquid Tape Order 8 oz. C-536 Catalyst C-536-02 2oz. Catalyst for Quart Catalyst for Gallon T-606 Qt/Gal. Thinner for use with B-535

## **PLASTIC SQUEEGEE**

Ideal for spreading adhesives or other coatings. Durable poly plastic. Can be cut into narrower widths.

54-6226-2 4" Plastic Squeegee 54-6227-0 6" Plastic Squeegee 54-6228-8 12" Plastic Squeegee 54-6229-2 72" Plastic Squeegee



612-729-7361 ---- Phone 612-729-6647 ---- Fax 800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# SCREEN TAPE

### **SOLVENT RESIST**

This white tape type is poly coated for extra solvent resistance. This tape is excellent for the screen printer who wants tape to adhere and stay on the screen through numerous washings with solvent.



15-6221-200	White Solvent Resist. Tape 2" x 60yd
15-6221-300	White Solvent Resist Tape 3" x 60yd
15-6221-400	White Solvent Resist Tape 4" x 60yd

#### WHITE BLOCKOUT

A light weight polyester blockout tape for all screen applications. Solvent and water resistant.

15-6707-200	White Blockout Tape 2" x 55yd
15-6707-300	White Blockout Tape 3" x 55yd

#### **BLUE BLOCKOUT**

A medium weight tape for screen applications. Solvent and water resistant. Easily formed to the inside of the screen.

RT-2000-200	Blue Blockout Tape 2" x 36yd
RT-2000-300	Blue Blockout Tape 3" x 36yd.
RT-2000-400	Blue Blockout Tape 4" x 36vd.



#### **SPLIT LINER**

Split liner tapes have a removable back that is split the long way. This enables the screen maker to uncover half of the adhesive at a time. Tape can more easily be pushed into the inside where the fabric meets the frame.



#### PMI SPLIT LINER

15-6451-200	PMI Split Zone Tape, 2" x 60yd
15-6451-300	PMI Split Zone Tape, 3" x 60yd
15-6451-400	PMI Split Zone Tane 4" v 60vd

#### R TAPE SPLIT LINER

RT-2100SL-200	White Split Liner Tape 2" x 55yd.
RT-2100SL-300	White Split Liner Tape 3" x 55yd.

# **S2 Metallized Polyester** A 2.0 mil silver metallized, non-

A 2.0 mil silver metallized, nontop coated polyester tape with a removable acrylic adhesive and a 90lb layflat liner. Very durable and very thin compared to conventional tapes. Ideal for hot melt screens. 3" x 600' roll, 9 per case



GF-S2-300 Silver Polyester Tape

## **WOOD FRAME LUMBER**



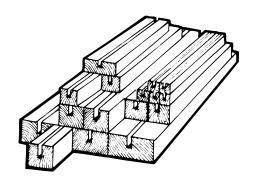
#### Mitre-R-Stix PRE-CUT Frame Lumber

Mite-R-Stix are designed for quick, accurate and economical frame construction. Each piece of pre-cut frame lumber is exactly the same size and precise 45° angle. Mite-R-Stix are grooved to easily accommodate screens stretched with rope. The mitered corners ensure a perfect 90° angle fit. Mite-R-Stix are made from Ponderosa Pine wood, and can be ordered in custom-cut sizes if inside frame dimensions are specified.

4 4 (01) 0		1-5/8" Squa	are Stock
1-1/8" Squa	<u>ire Stock</u>	13-1155-4	10
13-1142-2	6"	13-1156-2	12"
13-1143-0	7"	13-1157-0	14"
13-1144-8	8"	13-1158-8	16"
13-1196-8	9"	13-1159-6	18"
13-1197-6	10"	13-1160-4	20"
13-1198-4	11"	13-1161-2	22"
13-1145-5	12"	13-1162-0	24"
13-1146-3	14"		2 <del>4</del> 26"
13-1147-1	16"	13-1163-8	
13-1148-9	18"	13-1200-8	27"
13-1149-7	20:	13-1164-6	28"
		13-1165-3	30"
13-1159-5	22"	13-1166-1	32"
13-1151-3	24"	13-1201-6	33"
13-1152-1	26"	13-1167-9	34"
13-1176-0	27"	13-1168-7	36"
13-1153-9	28"	13-1169-5	38"
13-1154-7	30"	13-1170-3	40"
13-1170-3	40	13-1171-1	42"
		13-1172-9	44"
		13-1172-3	46"
		13-1173-7	48"
		13-11/4-5	40

#### RANDOM LENGTH LUMBER

Clear grain kiln-dried random length frame lumber All catalog numbers are available in Ponderosa Pine, 13-5701-1 and 13-5702-0 are also available in Redwood.

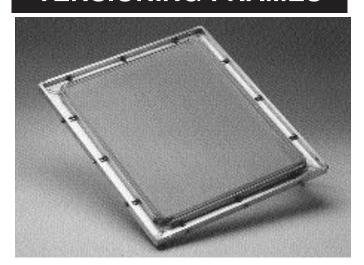


Cat. #	Width x Thickness	Groove Type
13-1646-2	1-1/8x1-1/8"	Grooved
13-1647-0	1-5/8x1-5/8"	Grooved
13-5701-1	1-5/8x2-5/8"	None

Lumber sold in random lengths 4 - 16' long.



# DIAMOND CHASE TENSIONING FRAMES



#### STRETCH AND LOCK-IN ALL FABRICS FIVE MODELS FOR EASY STRETCHING/TENSIONING

The Diamond Chase self tensioning frames quickly lock any type of fabric (including stainless) into four frame locking channels. These channels are then tightened away from the center with the use of recessed countersunk allen head or hex head bolts. Frame dimensions and maximum sizes are listed.

WC-20	2.0"	Max. Size ID	30"
T-175	1.875	Max. Size ID	40"
T-175HD	2.5	Max. Size ID	60"
T-200	2.5	Max. Size ID	65"
T-200HD	2.5	Max. Size ID	85"

# DIAMOND CHASE ROLLER FRAMES

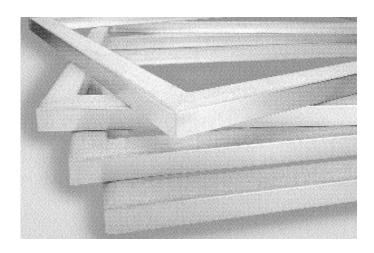


#### **Diamond Chase Roller Frames**

Quick and accurate screen tensioning at a reasonable price. Three simple steps save time, therefore lowering labor costs and speeding production. First cut screen material and secure on all four sides with the round locking rods. Note these rods are placed in slot with the use of Diamond Chase Pizza Roller. Second, loosen lock nuts slightly and exert tension away from the center using proper open end wrench. When tension is achieved use corresponding open end wrench to lock end nuts. After all four sides have been tightened any readjustment is done in same manner until proper tension is achieved.

Ext. Dia. RC-1.2 RCS-1.2 RC-1.4 RCS-1.4 RC-1.6 RC-1.75 RC-2.0	Bar Type 4-Rd. 1-Sq. 4-Rd. 1-Sq.	Std Size 18 X 20" I.D. 18 X 20" I.D. 23 X 31" I.D. 23 X 31" I.D.	Max. "/Side 24" 24" 31" 31" 36" 45" 55"
RC-2.0			55"

# RIGID ALUMINUM FRAMES



Our rigid aluminum alloy frames meet industry needs for critical registration and dimensional stability necessary for accurate printing. They can be fabricated to meet any overall size. These rigid aluminum frames are made of high strength aluminum alloy extrusions for light weight and easy handling (no gripping mechanisms or floating drawbars are required). Our aluminum frames are sandblasted on the bonding surface for maximum adhesion of fabric to frame. The wall thickness is shown for all models. Models are shown below with their cross-section and recommended maximum frame size in inches.

Size	Thickness	Max. Frame
3/4" x 3/4"	.125	18" x 18"
1 x 1"	.125	24 x 24"
1.5 x 1.5"	.087	45 x 45"
1.5 x 1.5"	.125	46 x 46"
1.5 x 2"	.125	56 x 56"
1.5 x 3"	.125	86 x 86"
1.75 x 4"	.125	86 x 151"

# **STANDARD SIZE FRAMES**

#### **Stock Aluminum Frames**

Aluminum frames that are made in quantity in standard textile sizes. Available as frame only, or stretched with your favorite mesh.

FAI-1820	18x20" Aluminum Frame
FAI-2024	20x24" Aluminum Frame
FAI-2331	23x31" Aluminum Frame
FAI-2536	25x36" Aluminum Frame

#### **Stock Wood Frames**

Factory made wood frames with tongue and groove construction to resist twisting and corner break down.

100 ft.

15-1132-8

15-1133-6

FW-1820	18x20" Wood Frame
FW-2024	20x24" Wood Frame
FW-2331	23x31" Wood Frame
FW-2536	25x36" Wood Frame

# **SCREEN TOOLS**

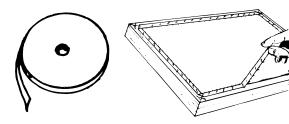
#### USE THESE TOOLS TO HAND STRETCH YOUR OWN SCREENS

#### **Combination Fabric Stretcher**



Heavy-duty combination hammer and pliers used for hand stretching fabrics to frame.

LC-1053-2 Combination Fabric Stretcher



# **Tite-Stretch Tool**This easy-to-operate tool presses

Tite-Stretch Cord

in two sizes.

Size

Standard

Jumbo

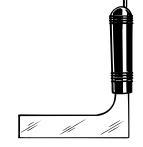
Use Tite-Stretch cord for a perfect non-slip fit. Made from a hardfinish, uniform material. Available

Diameter

3/16"

5/32"1

This easy-to-operate tool presses Tite-Stretch cord into Mite-R-Stix with the tap of a hammer for tightest stretch. Smooth finish, palm-fitting hard plastic handle with tempered hard steel blade. Frame baluster reamer mounted on handle. Blade is 5" long and 1" wide. Handle is 3 1/4" long.



1000 ft.

15-1137-7

15-1138-5

15-1129-4 Tite-Stretch Tool

# Cloth Staple Tape TO PROTECT FABRIC AND STRIP STAPLES

Place tape over mesh and staple through tape. Prevent damage to finest screen fabrics. Remove staples with ease. Extra strong synthetic cloth tape.

15-9357-3 7/8" x 72 Yds. 15-9358-1 9/16" x 72 Yds

## Washout Spray Nozzle

For washing out all exposed direct contact screens. Standard hose fitting. Squeeze of handle adjusts spray. Features a protective plastic coating that protects from very hot water.

15-7213-0 Spray Nozzle



## **SV2 VACUUM NOZZLE**

One piece aluminum cast nozzle to safely remove water from a freshly developed screen. Bottom slit pulls water off the screen and into your wet or dry vacuum.

9" wide.

AWT-SV-2 Vacuum Nozzle

# **TETKOMAT Model 7-100**

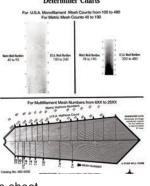
This mechanical tension gauge offers accuracy, durability and ease of use. This compact, direct-reading gauge is ideal for synthetic fabrics and stainless steel wire cloth.

44-4632-5 TETKOmat Tension Gauge



# Mesh and Halftone Determiner

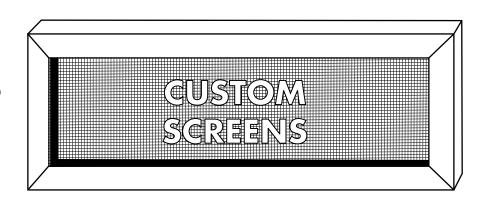
On one sheet you get a mesh and halftone determiner (6XX-25XX), a mesh counter (100-240), and a mesh counter (200-480).



52-3525-1 All three on one sheet

## **CUSTOM PHOTO EMULSION SCREENS**

SCREENS MADE TO YOUR
SPECIFICATIONS IN OUR SHOP,
USING EXPERT TECHNIQUES AND
MATERIALS.



#### ARTWORK

We have been creating and touching up customer art for many years. Bring us your ideas, old printed copy, drawings, and we'll turn it into printable art.

### **INK JET FILM POSITIVES**

Send us your digital file, and we will rip it and print it on clear, waterproof ink jet film that is ready to shoot.

#### **FRAMES**

Wood frames made to size in our shop with appropriate profile for screen size. Adequate ink well on all sides of image. Also available are , Sefar, and Quality aluminum frames ( see pages 78-79 for available sizes).

## STRETCHING / MESH

A wide selection of fabrics is available - polyester, nylon and stainless steel. For all available options please see pages 68-74. Frames up to 72"x144" can be stretched to manufacturer suggested tensions. We can also remesh your frames provided they are in good condition. Mesh is fixed to frame using the highest quality screen adhesive. Bias mesh stretching is available. Cap frames and most odd shaped frames can be stretched.

## **COAT AND SHOOT**

Several Direct Emulsions and a variety of presensitized capillary stencil films are used, according to your specifications and needs. Frames up to 52"x96" O.D. can be shot in our exposure units.

### **BLOCKOUT / TAPE**

Solvent/water resistant blockout and touch up is applied to screen along with Solvent/water resistant tape on the print side of the screen.

## **RECLAIMING**

Reclaim your screens and save on the cost of new mesh and frames. We use state-of-the-art chemistry to remove both emulsion and ink residue, allowing the best image possible to be reshot onto the clean mesh.

- Custom screens made to the highest standards
- Basic artwork touchup and typesetting available. Electronic file transfer with digital output.
- Discounts available on 10 or more complete custom screens.
- Emulsion hardener available to prolong image life, especially for high humidity conditions.
- Complete screens ready to ship in two days unless otherwise informed when placing order.
- Free delivery and pickup within the Minneapolis/St. Paul area.
- Redwood lumber available for most frame sizes.

## **SCREEN CLAMPING DEVICES**

54-1107-9

54-1106-1

# APSCO HEAVY-DUTY HINGE CLAMPS

The original APSCO hinge clamps have been used by screen printers for more than three decades and are still unsurpassed in quality.

Faster to set up and easier to use, these clamps are lower in price than any other frame hinge clamp available. Heavyduty plated steel construction ensures countless carefree impressions in perfect register. Insert any size screen frame from 1/2" to 1 5/8" thickness in less than a minute. Ideal for sample runs and for pre-production test printing. Includes built-in off-contact distance. Screws for affixing clamps to printing base included. One pair of clamps per package.

54-1110-3 APSCO hinge clamps

# HEAVY-DUTY SIDEKICKS

amp-on sidekick

Extra springs for arm (each)

**CLAMP-ON SIDEKICK** 

All-metal spring-lever 8 1/4" arm for fa easy operation. Rugged clamp 2" wide.

All steel spring kicklegs for larger frames. Instantly clamp on and off frame; eliminate counter-lighting. Adjustable for up to 2" frames, and can be mounted on either the right or left side.



54-1108-7 Frames up to 30x45" 6" long (Reversible) 54-1109-5 Frames up to 48x80" 9" long (Reversible)

#### PERMACAST JIFFY HINGE CLAMPS

Select Permacast Jiffy hinge clamps when you need ruggedly-constructed clamps to hold up to three inch thick screen frames. These sturdy cast steel hinge clamps feature positive-locking action and guide flange. Loose-pin design facilitates convenient screen removal for fast changeover. One pair of clamps per package.



54-1111-1 Hinge Clamps Permacast Jiffy



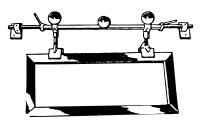


## **ADJUSTABLE HINGE CLAMPS**

The finest 3" Adjustable hinge clamps. Can hold screens up to three inches thick. Ideal for when versatility is a must. One pair of clamps per package.

54-1202-2 Adjustable Hinge Clamps

# REG-STR-RITE Adjustable Screen Carriage



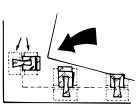
New improved Finest adjustment, complete control. Center knob controls lateral movement; outside knobs control in-and-out movement up to 1 1/2". For any screen frame from 5/8" to 2 inches thick. Four overall widths: 26", 30", 50", and 58". Knobs provide X, Y, & Z control that lock in place after adjustment. Four screws lock registration in place once setup is complete. One complete turn moves screen 1/2". Steel construction. Frame not included.

54-1117-8	26" for screens to 20 x 26"
54-1240-8	30" for screens to 26 x 30"
54-1241-6	50" for screens to 38 x 50"
54-1242-4	58" for screens to 52 x 58"

## **Paper Feed Guides**

Tempered stainless steel spring clips secure paper from three sides during printing. Each clip measures 13/16"

54-1101-2 Paper Feed Guides



# FABRIC BRUSHES

#### **FABRIC BRUSH**

The iron shaped Fabric Brush scrubs deep for application of degreaser, emulsion remover, ink solvents, etc. The handle makes it easy to hang on to even with gloves and when slippery.



15-3505-4

Fabric Screen Brush

#### **SCRUBBER**

The Scrubber has a non-abrasive scrubbing pad attached to a handle, the ideal tool for the really tough cleaning problems. Available in two degrees of coarseness. A white fine grain coarseness and a red medium grain coarseness.



15-3506-7 15-3507-8 Light Pad Scrubber (White) Medium Pad Scrubber (Red)

# ROUND SCREEN BRUSH

A medium-stiff nylon bristle brush ideal for decreasing, stencil removal of direct/indirect or direct photo stencils, and for applying haze remover.



50-9593-0

Round Screen Brush

# FABRIC CLEANING BRUSH

Apply cleaning solutions with this wooden handle stiff-bristled brush. For cleaning all types of screen fabric. Length 6" width 2-3/8"



15-3503-8

Fabric Cleaning Brush

# CLOG REMOVING BRUSHES

Use with Stainless Steel Mesh Prep to remove stubborn mesh clogs in all mesh and wire cloth. Overall size 1 x 3". In wooden handle with brass bristles, these can also be used with other mesh cleaners. Set of 2.

15-3504-6

Clog Removing Brushes

## MESH PREP PRODUCTS

#### **ULANO MAGIC MESH PREP**

Use with capillary films. Combines the benefits of a degreaser, wetting agent, and antistatic treatment. A uniform sheeting of water on the surface of the mesh will yield uniform adhesion to films. Dry spots on the mesh will cause weak "blistered" spots.



UL-MMP-Q Magic Mesh Prep Qt. UL-MMP-G Magic Mesh Prep Gal.

## **MESH PREP PRODUCTS**

# NO. 2 ULANO MICROGRIT MESH PREP

Fine (18-20 microns) roughening powder abrades fabrics. Powder is sprinkled on to wet polyester or nylon fabric, then rubbed in with a rag to slightly roughen the surface. This aids the adhesion of films and emulsions. Easily removed with low pressure water.

UL-002-08 Mic UL-002-3 Mic

Microgrit 1/2 pound Microgrit 3 pounds



# NO. 3 ULANO SCREEN DEGREASER LIQUID

Ready-to-use foam-action degreaser. A heavy syrup type liquid that is brushed into stretched fabric. Rinses with water.

70-6977-6 No. 3 Liquid 1 Qt. 70-6978-4 No. 3 Liquid 1 Gal.



### SCREEN SYSTEMS DEGREASER 5505 SERIES

A unique light bodied detergent that can be applied with a spray bottle. Will suds lightly when brushed, and easily washes off with a light spray of water. Use with all emulsions and films. Degreaser removes oil residues which interfere with adhesion to the mesh. Areas which are contaminated, even by skin oils from fingerprints, will break down prematurely if not degreased.



SYS-5505-32 SYS-5505-36 Degreaser Qt. Screen Systems Degreaser Gal. Screen Systems

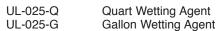
### ULANO #23 ABRADER/DEGREASER

Use with indirect and capillary films. Mesh Abrader/Degreaser Gel will cut the screen mesh to give it "tooth" to improve adhesion of films. Use only on new fabric. Better than dry powder abraders which are inhalable.

UL-023-Q Quart Mesh Degreaser UL-023-G Gallon Mesh Degreaser



Use with capillary films. A uniform sheeting of water on the surface of the mesh will yield uniform adhesion to films. Dry spots on the mesh will cause weak "blistered" spots.



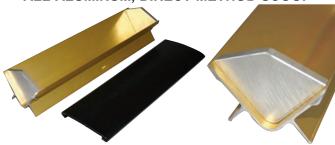


612-729-7361 ---- Phone 612-729-6647 ---- Fax

800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

## **SCOOP COATERS**

#### **ALL-ALUMINUM, DIRECT METHOD SCOOP**



Two sided coater with a thin coating edge on one side, and a rounded edge on the other for heavier deposits of emulsion. Aluminum ends are screwed in place for durability. The only coater that sits straight up for easy filling without spills. All sizes listed indicate actual coater dimension. *All scoop coaters have effective coating area of 1" less than size ordered.* Scoop Coaters are available in customized sizes up to 144".

#### Cat. No. Width

SC2-02 SC2-03 SC2-04 SC2-05 SC2-06 SC2-07 SC2-08 SC2-09	2" 3" 4" 5" 6" 7" 8"	SC2-15 SC2-16 SC2-17 SC2-18 SC2-19 SC2-20 SC2-22	15" 16" 17" 18" 19" 20" 22"	SC2-36 SC2-38 SC2-40 SC2-42 SC2-44 SC2-46 SC2-48	36" 38" 40" 42" 44" 46" 48"
SC2-10 SC2-11 SC2-12 SC2-13 SC2-14	10" 11" 12" 13" 14"	SC2-24 SC2-26 SC2-28 SC2-30 SC2-32 SC2-34	24" 26" 28" 30" 32" 34"	SC2-50 SC2-52 SC2-54 SC2-56 SC2-58 SC2-60	50" 52" 54" 56" 58" 60"

#### **Edge Guards**

Protect scoop coater edges when not in use with replacement rubber edge guards. Specify size when ordering. Fits all Advance scoop coaters. Priced per running foot.

15-7308-8 Edge Guards

## PRO M SCOOP COATER

One piece alloy construction with large emulsion reservoir. Features one edge with a round shape for thick deposits and the opposite with a sharp edge for controlled, thin emulsion



deposition. Can also be custom made to specific lengths as required. Effective coating width is 1/4" less than overall length.

# **MAGNIFIERS**

## **Magnifier Glass**

High power hand held magnifier with highly polished aluminum rims, and black handles. 3" lens, with 6" focus.

ST-735/3

Hand Magnifying Glass



### **Economy Linen Tester**

A 1" x 1" all metal linen tester with fine optically ground and polished 2X lens. The base has 1/4" spaced engraved lines for easy counting or measuring. Folds completely.

ST-LT Linen Tester



#### **Professional Linen Tester**

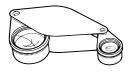
Powerful magnifiers used for counting threads, etching, engraving, checking halftone dots, etc. Soft black finish eliminates glare. Graduated markings provide reference. Folds away for carrying in a neat pouch.



GR-0061	/X Power	1/2" X
1/2" Field		
GR-0062	5X Power	1" x 1" Field

## #63 Double Magnifier

8X on one end and 15X on the other. This magnifier is chrome plated and comes in its own vinyl case.



GR-0063 #63 Double Magnifier

# #64 Coated Lens Magnifier

A 20X magnifier that is gold plated, with a vinyl carrying case.



GR-0064	#64 Coated Lens
Magnifier	"OT COULDA LOTTO



## #65 Fine Scale Magnifier

This traditional 10X Loupe is high quality yet inexpensive

GR-0065 #65 Fine Scale Magnifier



## **EMULSIONS**



#### A FULL RANGE OF PHOTO SCREEN EMULSIONS TO SATISFY EVERY SCREEN MAKER

Northwest Graphic offers a complete range of emulsions for any purpose. From the ultimate SBQ photopolymer for graphic or textile applications to ultra tough dual cure emulsions and economic diazo sensitized emulsions. There are water resistant and solvent resistant emulsions. Abrasion resistant emulsions and some with wide exposure latitudes

## **PHOTOPOLYMER EMULSIONS**

Photopolymer emulsions are ready for use out of the container. They are fully mixed and presensitized with SBQ photopolymer sensitizer. Exposure times are 5 times faster than diazo and at least twice as fast as dual cure emulsions with excellent resolution and definition. Open containers must be handled under yellow safe lights before exposure.

## **GRAPHIC PHOTOPOLYMERS**

#### One Pot Sol C

Color: Green 37% Solids One Pot Sol C Murakami Screen's patented Premium SBQ sensitized direct emulsion developed for critical close tolerance applications. Designed for reproducing very fine detail and halftones and is resistant to solvents. Exposure is extremely fast - 3 to 5 times faster than diazo



type emulsions. Exhibits exceptional resolution and definition qualities due to the unique sensitizer, making this emulsion capable of reproducing the finest artwork. Due to balanced solids content, fewer coats are required for optimal build-up.Recommended for all inks except water soluble. It is extremely important to clean and degrease the screen mesh prior to application of emulsion

MS-SOLC-G One Pot Sol C Emulsion Gal. One Pot Sol C Emulsion MS-SOLC-Q Qt.

**SAATI PS1** 

Color: Red 34% Solids

PS1 is a pure Photopolymer Red emulsion that is their most economical Photopolymer. Ultra fast exposure for solvent, plastisol, and UV inks.



SAA-PS1-G Saati PS1 SAA-PS1-Q Saati PS1

Qt.

#### Photocure SR

Color: Magenta37% Solids Photocure SR is PVA-SBQ presensitized pure photopolymer direct emulsion for commercial graphics and textile (plastisol) inks. Photocure SR exhibits superior resolution and definition with wide exposure



QFX

PHOTOCURE\*

BLU

Qt.

PHOTOCURE

TXR

Qt.

latitude for one color to 4 color process printing. Excellent solvent resistance and easy reclaiming. Extremely durable and resistant to pinholing and breakdown.

MS-SR-G Photocure SR Gal. MS-SR-Q Photocure SR Qt.

#### Ulano QFX

Color: Magenta 38% Solids QTX is a ready-to-use, ultra-fast-exposing photopolymer direct emulsion formulated for industrial halftone and fine detail graphics printing with solvent inks. QFX has offers high solids content for stencils with exceptional edge definition. Recommended for fine detail and halftone printing. QFX resists most solvent-based inks. Stencils made with the emulsion are

extremely durable, and yet can be reclaimed easily.

**UL-QFX-G** QFX Emulsion Gal. QFX Emulsion **UL-QFX-Q** Qt.

## TEXTILE PHOTOPOLYMERS

#### Photocure BLU

Color: Blue 41% Solids

Photocure BLU is a PVA-SBQ presensitized pure photopolymer direct emulsion for textile printers using plastisol inks. Extremely durable and easily reclaimable. By Murakami

MS-BLU-G Photocure BLU Gal.

MS-BLU-Q Photocure BLU

# PHOTOCURE TXR

Color: Pink 41% Solids Photocure TXR a PVA-SBQ is presensitized pure photopolymer direct emulsion for textile printers using plastisol inks. TXR is easy to reclaim and his a high solids content. By Murakami.

MS-TXR-G TXR Emulsion Gal.

MS-TXR-Q TXR Emulsion

#### SAATI PV

Color: Red 42% Solids Saati PV is their premium, durable, fast Photopolymer emulsion. This medium viscosity emulsion contains 42% solids, and can be used with plastisol and water based inks (with post exposure).

SAA-PV-G Saati PV Gal SAA-PV-Q Saati PV

Qt

800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

## **TEXTILE PHOTOPOLYMERS**

### **AQUASOL - TS**

Color: Blue
Aquasol TS is Murakami Screen's SBQ sensitized direct emulsion for the ultimate stencil for textile printing. Designed for reproducing very fine detail and halftones. Exposure is extremely fast - 3 to 5 times faster than diazo type emulsions. Due to the Balanced solids content (44%) fewer coats are required for optimal build up. The addition of Diazo sensitizer is recommended for use with water soluble inks. Clear (undyed) color.



MS-TSC-G MS-TSC-Q Aquasol TS Aquasol TS Gal Qt.

#### **Ulano QTX**

Color: Red 46% Solids QTX is a ready-to-use, ultra-fastexposing photopolymer direct emulsion formulated for imprinted sportswear printing. QTX's high solids content (46%) provides superior coating properties, better bridging of course mesh, and fast



drying. QTX resists plastisol and water-based textile inks, is extremely durable and reclaims easily. Do not subject to strong solvents during printing or washup.

UL-QTX-G QTX Emulsion Gal. UL-QTX-Q QTX Emulsion Qt.

#### Murakami Aquasol HV Color: Blue or Pink 46% Solids

Aquasol HV is an outstanding resolution, PVA-SBQ pure photopolymer, blue emulsion for plastisol or water based textile printing. (when hardened with Murakini hardener and diazo sensitizer). Coats and builds up easily because of a high (46%) solids content. Exhibits excellent durability, resolution and definition with a wide exposure latitude, with



3-5 times faster exposure times than diazo sensitized emulsions.

MS-HV-G	Murakami Aquasol HV Blue	Gal.
MS-HV-Q	Murakami Aquasol HV Blue	Qt.
MS-HVP-G	Murakami Aquasol HV Pink	Gal.
MS-HVP-Q	Murakami Aquasol HV Pink	Qt.

#### Ulano QLT

Color: Blue 43% Solids

QLT is highly resistant to most washup solvents and solvent-based

inks, making it very easy to reclaim, either in automatic stencil removal equipment or by hand. Stencils made with QLT are extremely wear resistant and will not become tacky under high humidity conditions. Its high viscosity (~8200 CPS) provides good coating control. Its high contrast blue color affords easy stencil inspection.



UL-QLT-G

QLT Emulsion

Gal.

UL-QLT-Q

QLT Emulsion

Qt.

## **DUAL-CURE EMULSIONS**

Dual cure emulsions have a premixed photopolymer sensitizer and a separate diazo sensitizer. They provide faster exposures than diazo only sensitized emulsions with resistance to all inks.

# **GRAPHIC DUAL CURE**

Ulano QX-1 Hybrid Color: Blue 37% Solids

QX-1 is a one pot (no mixing) SBQ sensitized dual cure hybrid that combines the convenience, exposure speed, and shelf life of pure photopolymer emulsions with the



durability, versatility, and imaging properties of dual-cure emulsions. QX-1 features wide exposure latitude, very easy decoating, and superb printing performance under high and low humidity conditions. This blue-green emulsion is fast drying and is unaffected by hot solvents.

UL-QX1-G QX-1 Emulsion Gal. UL-QX1-Q QX-1 Emulsion Qt.

## Ulano QX-3 Hybrid

Color: Blue 37% Solids QX-3 is a second generation of QX1. This hybrid exhibits all the qualities if QX1 plus is more resistant to UV inks, solvents, and water. Washes out easily with no color leaching.



UL-QX3-G QX-3 Emulsion Gal. UL-QX3-Q QX-3 Emulsion Qt.

#### **Ulano DLX - Dual Sensitized**

Color: Blue 38% Solids

DLX is a high quality dual-cure are a reasonable price. DLX features superior resistance to humidity, rapid drying without residual surface oiliness, and reduced acrylate odor often associated with dual-cure emulsions. DLX is blue in color and has a matte finnish with no tack which allows for easy



positioning of film and for easy removal of tape with negligible emulsion lift off.

UL-DLX-G DLX Dual-cure Gal.
UL-DLX-Q DLX Dual-cure Qt.

#### **SAATI HU42**

Color: Blue 42% Solids

Saati's most versatile emulsion uses controled particle size with 42% solids for excellent print definition. This Dual-Cure emulsion dries tack free, this makes positioning of film a snap and helps eliminate



squeegee drag and chatter marks. Can be used with solvent, water based, UV, and plastisol inks.,

SAA-HU42-G Saati HU42 Gal. SAA-HU42-Q Saati HU42 Qt.

## Murakami GFX

Color: Blue 44% Solids
Murakami GFX is an outstanding
resolution, dual cure, blue emulsion for
use with solvent, UV, and other types of
commercial inks. Ideal for use with



MS-GFX-G Murakami GFX Gal. MS-GFX-Q Murakami GFX Qt.



aggressive solvents.

#### Murakami PRO

Color: Blue 44% Solids Murakami Pro is an outstanding resolution,dual cure, blue emulsion for use with solvent, UV, and other types of commercial inks. Ideal for use with aggressive solvents.



MS-PRO-G Murakami PRO Murakami PRO MS-PRO-Q

Ulano LX-680 Emulsion

Gal. Qt.

**Ulano RLX Multi-Purpose** 

38% Solids Color: Magenta RLX is a multi-purpose high speed diazo photopolymer direct emulsion. RLX's very high solids content provides better stencil build per coat, excellent bridging of coarse mesh, and faster drying. RLX has superb coating properties and durability, and is

resistant to a wide variety of solvent- and



Gal.

Qt.

water-based ink systems. RLX is recommended for imprinted sportswear, P-O-P, and advertising specialty printing.

**UL-RLX-G** Ulano RLX Emulsion Ulano RLX Emulsion **UL-RLX-Q** 

Gal.

Qt.

### Murakami SP-9500

Color: Blue 36% Solids SP-9500 is a high resolution, dual cure, emulsion for plastisol or water based textile or solvent based printing systems. Suitable for water based ink systems after hardened with Murakami hardeners. Coats and builds up easily because of a



high solids content, and virtually pin hole and fish eye free. . Is not effected by hot solvents.

MS-SP-9500-G Murakami SP-9500 MS-SP-9500-Q Murakami SP-9500 Gal. Qt

#### Ulano Proclaim

Color: Blue 37% Solids

New Proclaim provides unequalled exposure latitude and ease of decoating, even if underexposed and used with aggressive solvents. This provides fast stencil build up and excellent mesh bridging. highly resistant to solvents and UV inks. Ideal for graphic, textile



and industrial applications. Available in blue and clear.

**UL-PROCLAIM-5G** Proclaim 5Gal. UL-PROCLAIM-G Proclaim Gal. **UL-PROCLAIM-Q** Proclaim Qt.

**UL-PROCLAIM-CL-5G** Proclaim Clear 5Gal. **UL-PROCLAIM-CL-G** Proclaim Clear Gal.

#### SAATI HU

39% Solids Color: Blue Saati's most versatile emulsion uses controled particle size with 39% solids, for excellent print definition. This Dual-Cure emulsion dries tack free, this makes positioning of film a snap and helps eliminate squeegee drag and chatter marks. Can be used with solvent, water based, UV, and



plastisol inks. Dries tack free, has 39% solids.

SAA-HU-G Saati HU Gal. SAA-HU-Q Saati HU Qt.

#### Ulano LX-680 Hi-Resolution

Color: Blue 38% Solids

A high quality, high solids dual-cure emulsion with superb resolution, exposure latitude, edge definition and resistance to solvent and UV inks. LX-680 provides superior print quality and very fast drying.



UL-LX680-G UL-LX680-Q Ulano LX-680 Emulsion

#### Ulano TLX - Dual Sensitized

Color: Lt Blue 38% Solids

Ulano TLX is a multi-purpose, fast exposing, green, diazo photopolymer emulsion with excellent edge definition and resolution. TLX's very high solids content (38%) provides a better stencil to build per coat, excellent bridging of coarse mesh and faster drying. TLX



has superb coating properties and durability and is resistant to a wide variety of solvent and water base systems.

**UL-TLX-G** TLX Multi-Purpose Gal. **UL-TLX-Q** TLX Multi-Purpose Qt.

#### TEXTILE DUA

## Ulano LX-660 Water Resistance

Color: Red 39%

**Solids** 

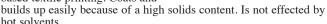
An Extremely durable, red, dual cure emulsion with superior wet strength and water resistance. Great edge definition and resolution with excellent solvent resistance and exposure latitude.



UL-LX660-G L X - 6 6 0 Emulsion Gal. L X - 6 6 0 UL-LX660-Q Emulsion

## Murakami SP-7500

Color: Pink 41% Solids SP-7500 is a high resolution, dual cure, emulsion for plastisol or water based textile printing. Coats and



hot solvents.

## **DIAZO EMULSIONS**

## DIAZO

MS-SP-7500-G Murakami SP-7500 Gal.

MS-SP-7500-Q Murakami SP-7500

Diazo emulsions offer economy, ease of use, and a wide exposure window. Ideal for use with weaker light sources.



Color: Purple or Clear 39% Solids

Combines high-resolution and good solvent-resistance (except water). Emulsion 569 has a long shelf life. Has high solids for

nwgraphic.com

## **GRAPHIC DIAZO**

## **Ulano Fotocoat** FX88 & FX88-SR

Color: Blue 37% Solids Fast exposing emulsion for high volume production needs or weaker light sources.



Outstanding printing quality and good solvent resistance. FX88-SR has extraordinary solvent resistance coupled with the exposure speed and printing quality of FX88. Dye supplied separately with FX88-SR

UL-FX88-G FX88 Emulsion Gal. UL-FX88-Q FX88 Emulsion 28 oz. UL-FX88SR-G FX88-SR Emulsion Gal.

#### Œ DIAZO

#### Murakami SP-300 Color: Lt Blue 42% Solids

SP-300 is a cost effective, diazo sensitized, blue emulsion for plastisol or water based textile printing. Coats and builds up easily because of a high (40-43%) solids content. Exhibits excellent durability, resolution and definition with a wide exposure latitude. not effected by hot solvents.



MS-SP-300-G Murakami SP-300 MS-SP-300-Q Murakami SP-300

#### Ulano TZ

Color: Lt Blue 33% Solids special Ulano's water-resistant Made to be used with emulsion.

water-based inks and water dyes and Excellent mechanical plastisols. resistance and resolution. Easy to reclaim, diazo sensitized. Available clear and dyed.



Gal.

Qt.

UL-TZ-Q TZ (blue) TZ (blue) **UL-TZ-G** TZ/CL (white w/dye) **UL-TZCL-G** 

28 oz. Gal. Gal.

## **Ulano QT DISCHARGE**

41% Solids Color: Pink

Ulano's special water-resistant emulsion, made to be used with discharge ink, waterbased inks and water dyes and plastisols. Excellent mechanical resistance and resolution. Easy to reclaim, diazo sensitized. A new replacement for 925WR that ships non-hazardous.



UL-DC-Q QT Discharge 28 oz.

UL-DC-G QT Discharge

Gal.

### Ulano 925 WR

Ships hazardous.

**Color: Violet** 41% Solids Recommended for sportswear, T-shirt, and textile printing. Completely water resistant and very durable. Includes a syrup-based diazo sensitizer. Available in a clear version with separate dye.



UL-925-G 925 WR Plastisol Emulsion Gal. UL-925-Q 925 WR Plastisol Emulsion Qt. 925 WR Clear Emulsion Gal. UL-925CL-G

#### Murakami Diazo Sensitizer

A powder sensitizer with long shelf life and excellent value. A separate Diazo Sensitizer that can be mixed with Murakami photopolymer emulsions to increase water resistance

MS-4882 (sensitizes I qt. of emulsion) MS-4888 (sensitizes I gal of emulsion



## **EMULSION HARDENERS**

#### ULANO X

Use with direct emulsions, capillary films and direct/indirect films. Emulsion hardener can have a major impact on productivity by keeping presses running during periods of high temperature and humidity or when screens are breaking down prematurely for any reason. Easy to apply and the results are dramatic.\



UL-X-Q **Emulsion Hardener** Qt.

UL-X-G **Emulsion Hardener**  Gal.

#### MURAKAMI A/B HARDENER

Emulsion hardener can have a major impact on productivity by keeping presses running during periods of high temperature and humidity or when screens are breaking down prematurely for any reason. Use part A only for a reclaimable screen. Combining parts A & B will result in a permanent screen. In the two part system, the A & B components are mixed in equal (1:1) proportions prior to use. combination product is applied with a sponge to both sides of the exposed and washed out, and dry mesh. Blow out residue after five minutes and allow





screen to dry for 30 minutes. Rinse with water before blocking out.

MS-A A Emulsion hardener Pint B Emulsion hardener Pint MS-B

#### MURAKAMI MS HARDENER

Emulsion MS hardener is a one part hardener that is applied to both sides of the screen after is has been exposed, developed, blocked out and dried. Improves stencil water resistance for improved performance with water based inks, and discharge printing, yet allows stencil to be reclaimed..



MS-H-G MS Hardener Gal.

MS-H-5G MS Hardener 5 Gal.

## **ULANO HARDENER WR**

Designed as a companion product to QLT emulsion (with diazo added), WR improves water resistance, duarbility and compatibility with discharge inks. Can be used with any diazo sensitized emulsion. Unlike other hardeners that render stencils permanent, stencils treated with Hardener WR can be easily removed.

**UL-WR-G** Hardener WR Gal **UL-WR-Q** Hardener WR Qt



# CAPILLARY FILMS

# ACHIEVE TOP-QUALITY RESULTS ON VARIED APPLICATIONS

Capillary films are high quality direct emulsions precisely coated on polyester film. The provide high definition stencils because the have uniform thickness and don't have the tendency to shrink around thread knuckles. Ink deposits can also be tightly controlled for the same reason. Screens are also prepared more quickly because screen making steps are reduced.

# PHOTOPOLYMER CAPILLARY FILMS

# Murakami MS

Murakami photopolymer PVA-SBQ stencil systems provide for superior imaging and durability. 100% phthalate free and environmentally safe films with a shelf life of 3+ years. Specially designed for close tolerance work and thick film applications. Use MS Graphic film for stronger solvents and MS film for textile and mild solvents.

# Murakami MS-10 Film

10 micron film for mesh counts of 390 & higher, half-tones, UV inks, and PC boards.

MS-10-251968 25" x 1968"

# Murakami MS-15 Film

15 micron film for mesh counts of 350 & higher, half-tones, UV inks, and PC boards.

MS-15-25394 25" x 394" MS-15-39394 39" x 394"

# Murakami MS-20 Film

20 micron film for mesh counts of 250-355.

MS-20-25394 25" x 394" MS-20-39394 39" x 394"

# Murakami MS-25 Film

25 micron film for mesh counts of 200-355.

MS-25-25394 25" x 394" MS-25-39394 39" x 394"

# Murakami MS-30 Film

30 micron film for mesh counts of 150-350.

MS-30-25394 25" x 394" MS-30-39394 39" x 394"

### Murakami MS-35 Film

35 micron film for mesh counts of 150-350.

MS-35-25394 25" x 394" MS-35-39394 39" x 394"

## Murakami MS-40 Film

40 micron film for mesh counts of 110-270.

MS-40-25394 25" x 394" MS-40-39394 39" x 394"

#### Murakami MS-50 Film

50 micron film for mesh of 200-355.

MS-50-25394 25" x 394" MS-50-39394 39" x 394"

# Murakami MS-80 Film

80 micron film for coarse mesh counts.

MS-80-39394 39" x 394"

## Murakami MS-100 Film

100 micron film for coarse mesh counts.

MS-100-39197 39" x 197"

# MURAKAMI THICK FILMS

Murakami invented thick film and others are still trying to catch up. Thick films allow very heavy ink deposits adhesives, masks, and recently high density plastisol. Available in 16 x 23" sheets, 5 per package. Use One Pot Sol-C to adhere to mesh.

MS-150-1623 150 Micron pkg of 5 MS-150-1623S 150 Micron single sheet MS-200-1623 200 Micron pkg of 5 MS-200-1623S 200 Micron single sheet MS-300-1623 300 Micron pkg of 5 MS-300-1623S 300 Micron single sheet MS-400-1623 400 Micron pkg of 5 MS-400-1623S 400 Micron single sheet MS-700-1623 700 Micron pkg of 5 MS-700-1623S 700 Micron single sheet MS-1000-1623 1000 Micron pkg of 5 MS-1000-1623S 1000 Micron single sheet

# Ulano Photopolymer Capillary Films

Ultra fast photopolymer capillary films provide ultra sharp stencils for all applications. QSR film is a magenta colored film for graphic applications. ideal for aggressive solvents including M.E.K. lacquer thinner, toluene and UV inks, QTX is a pink film designed for plastisol printers. Solvents stronger than mineral spirits will cause premature breakdown of QTX. Special size sheets available in packages of 100.

# **QSR Graphic Films**

#### QSR-20 Film

20 micron film for mesh counts of 250-355 mesh

UL-QSR20-26300 26" x 300" UL-QSR20-42300 42" x 300"

#### QSR-30 Film

30 micron film for mesh counts of 150-350 mesh

612-729-7361 ---- Phone 612-729-6647 ---- Fax nwgraphic.com 800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# QSR-40 Film

40 micron film for mesh counts of 110-270 mesh

26" x 300" UL-QSR40-26300 UL-QSR40-52300 52" x 300"

# QTX Textile Films

# QT-50 Film

50 micron film for mesh coarse counts of 110-270 mesh

14" x 14" sht pkg of 50 16" x 18" sht pkg of 50 UL-QT50-01414 UL-QT50-01618

26" x 300" UL-QT50-26300

# **ULANO** THICK FILMS

Ulano thick films allow very heavy ink deposits adhesives, masks, and recently high density plastisol. Available in 8 x 10" and 16 x 23" sheets, 10 per package. Use QTX emulsion or water to adhere

UL-QT100-00810 100 Micron	8 x 10"
UL-QT100-01414 100 Micron	14 x 14"
UL-QT150-00810 150 Micron	8 x 10"
UL-QT150-01414 150 Micron	14 x 14"
UL-QT200-00810 200 Micron	8 x 10"
UL-QT200-01414 200 Micron	14 x 14"
UL-QT250-00810 250 Micron	8 x 10"
UL-QT250-01414 250 Micron	14 x 14"
UL-QT300-00810 300 Micron	8 x 10"
UL-QT300-01414 300 Micron	14 x 14"
UL-QT400-00810 400 Micron	8 x 10"
UL-QT400-01414 400 Micron	14 x 14"

## **Ulano EZ-FILM**

A pure photopolymer film intended for standard textile printing using non-aqueous garment inks. Priced as an alternative to direct emulsion, it also offers savings in labor and production time. Exceptionally easy to use while producing superb quality stencils.

15 x 17" shts 17 x 24" shts UL-EZ-1517 50 per box UL-EZ-1724 50 per box

# DUAL CURE CAPILLARY FILMS

# **ULANO MATRIX**

Matrix is the latest capillary film from Ulano. It uses the latest dual cure technology for rapid exposure, razor sharp stencils, solvent resistance and easy reclaim. A green film with high contrast for easy visibility during washout.

#### Ulano MATRIX-15/UV

nwgraphic.com

A 20 micron film for fine line and halftone work. Recommended for use with mesh number 305 or finer or use with UV inks.

UL-MX15-26300 26 x 300" UL-MX15-42300 42 x 300" UL-MX15-52300 52 x 300"

## **Ulano MATRIX-20**

A 20 micron film for fine line and halftone work. Recommended for use with mesh number 305 or finer or use with UV inks.

UL-MX20-26300 26 x 300" UL-MX20-42300 42 x 300" UL-MX20-52300 52 x 300"

### Ulano MATRIX-30

An ideal MX Direct-Film for intermediate mesh counts (230-305 synthetics). With stainless steel in the 325-400 range,

ÚL-MX3Ó-26300 26 x 300" UL-MX30-42300 42 x 300" UL-MX30-52300 52 x 300"

### Ulano MATRIX-40

A 38 micron film for use with most solvent-based inks, or intermediate mesh counts 195-305. Good resolution with excellent edge sharpness.

UL-MX40-26300 26 x 300" UL-MX40-52300 52 x 300"

# **DIAZO CAPILLARY FILMS**

# **ULANO CDF**

One of the original capillary films and still one of the most popular. Easy to see green film is humidity resistant, but not aggressive solvents, and may "freeze in" if aggressive solvents are used.

# Ulano CDF-15

A 20 micron film for fine line and halftone work. Recommended for use with mesh number 305 or finer or use with UV inks.

UL-CDF15-2630026 x 300" UL-CDF15-4230042 x 300"

# Ulano CDF-2/UV

A 20 micron film for fine line and halftone work. Recommended for use with mesh number 305 or finer or use with UV inks.

UL-CDF2-26300 26 x 300" UL-CDF2-42300 42 x 300" UL-CDF2-52300 52 x 300"

# Ulano CDF-3

An ideal CDF Direct-Film for intermediate mesh counts (230-305 synthetics). With stainless steel in the 325-400 range.

UL-CDF3-26300 26 x 300" UL-CDF3-42300 42 x 300" UL-CDF3-52300 52 x 300"

#### Ulano CDF-4

A 38 micron film for use with most solvent-based inks, for intermediate mesh counts 195-305. Good resolution with excellent edge sharpness.

UL-CDF4-26300 26 x 300" UL-CDF4-42300 42 x 300" UL-CDF4-52300 52 x 300"





# **Ulano CDF/5VT**

For glitter screens, puff inks, flocking, light colors on dark fabric, printed circuit solder masks - in short, for all applications requiring a thick ink deposit with sharp definition on very coarse mesh, ULANO CDF/5VT is recommended.

UL-CDF5-26300 26 x 300" UL-CDF5-42300 42 x 300" UL-CDF5-52300 52 x 300"

# **MASKING FILM**

# **Ulano Rubylith**

Rubylith is a red gel film coated on a stable base polyester backing sheet. Designs are cut into the gel, and areas are peeled out for dropouts, masks, or overlays. Rubylith is light safe; this means that presensitized material under the red gel will not react or expose to light. The film also photographs black, making it helpful in overlays. Available in rolls, in combinations of several base material thicknesses, and fast all-purpose and easy peeling universal adhesive.

# **Rubylith RU3**

Universal Adhesive .003 Polyester Base

# **Rubylith RU5**

Universal Adhesive .005 Clear polyester base

UL-RU5-40300 40 x 300"

# **HAND-CUTTING FILMS**

Hand cut films are used to create clean and sharp stencils. Northwest offers two basic types of hand-cut films: solvent-adhered films for resistance to water-based inks and water-soluble films for use with solvent-based inks. The structure of all hand-cut film consists of a coated film on a plastic support sheet. Support sheets are available in either of two thicknesses: .003 or .005. .005 films are recommended for beginners, because thicker film is easier to cut and mistakes are more easily repaired.

# Ulano Plasti-cut Films [SOLVENT-ADHERED]

Sta-sharp films are solvent-adhered for use with water-based inks and mild solvent based inks. The cutting surface of these films is very smooth for fast cutting and peeling time. They are dimensionally stable and durable for long lasting trouble-free screens. Extratransparent films lie absolutely flat so they are easy to work with. They adhere fast and have excellent stick-back qualities for easy corrections.

#### S3S Sta Sharp (.003 Base)

UL-S3S-241800 24 x 1800' UL-S3S-40300 41 x 300" UL-S3S-48300 48 x 300"

# **Sta-Sharp Adhering Fluid**

Recommended for adhering all regular lacquer-type films. Acts fast yet will not "burn" the finest cut lines if used as directed.

UL-ADH-G Gallon UL-ADH-Q Quart

# **HAND-CUTTING FILMS**

# Ulanocut Green [WATER-ADHERED]

Resistant to most solvent-based inks, these films adhere with water to all fabrics. The emulsion layer is formulated to retain edge sharpness and to resist bleeding. A special adhesive layer provides easy peeling and removal of the backing sheet after drying. They are easy to cut and stick-back for corrections. The following are UlanoCut knife-cut water-soluble film on a .003 polyester base.

#### Green

UL-UCG-151800 15 x 1800" UL-UCG-241800 24 x 1800" UL-UCG-301800 30 x 1800" UL-UCG-40300 40 x 300" UL-UCG-44300 44 x 300" UL-UCG-52300 52 x 300" UL-UCG-521800 52 x 1800"

# **ULANO PRE-SENSITIZED FILM**

# **Super Prep Film**

Super Prep is a green emulsion that is the same as HI-FI Green except it is on a .002 polyester backing sheet. Use developer listed below.

UL-PREP-40300 40 x 300"

# Poly 2 Blue

Poly 2 Blue pre-sensitized film on a .002 polyester backing sheet. Simply expose to a film positive, develop, wash out, and adhere. A more sensitive film for fine detail and razor sharp prints. Use developer listed below.

UL-POLY2-40300 40 x 300" UL-POLY2-44300 44 x 300"

# Poly 3 Blue

Poly 3 Blue pre-sensitized film on a .003 polyester backing sheet. Simply expose to a film positive, develop, wash-out, and adhere. A more very sensitive film for detail and sharp prints. Use developer listed below.

UL-POLY3-40300 40 x 300"

# Hi-Fi Developer

Ulano developer for pre-sensitized films shown here. Easy to use in pre-measured packets, in sets of A & B chemicals. Available in pint and quart sizes.

UL-AB-P Pint of Hi-Fi Developer UL-AB-Q Quart of Hi-Fi Developer

nwgraphic.com

# ULANO PRE-SENSITIZED FILM (NO DEVELOPER)

### Ulano PULSAR

A new totally unique stencil film from Ulano. Pulsar is exposed prior to mounting on the screen like gelatin films, however, it provides stencil life and durability similar to capillary films. Stencil thickness is determined by exposure time. No processing chemicals are required for development of stencils, and a three dimensional exposure unit is not required making it ideal for schools with only a plate maker available.

UL-PR-42300 Pulsar 42 x 300"

# **INDIRECT FILM REMOVER**

# Ulano #1 Special Enzyme

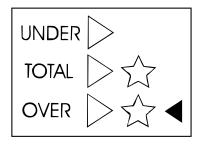
A safe, effective enzymatic specially formulated for faster action and better results in removing indirect photo stencils from all types of fabric. Odorless.

UL-001 Ulano #1 Special Enzyme (1 lb)

# **EXPOSURE GUIDE**

#### DAVIS EXPOSURE GUIDE





The easiest to use screen exposure guide ever made, and highly accurate. A 3/4" x 2-1/8" film that is small enough to be placed on every screen made. If only the left triangle appears, more exposure is needed. If the left triangle and star appear, exposure is correct. I f all three symbols appear, screen is over exposed. Make sure you have the right exposure.

DEC Davis Exposure Guide

# **ULANO EXPOSURE GUIDE**

The Ulano exposure guide is a professional tool for calculating the correct exposure for your emulsion. Gives the effect of five exposures in one because of the of the filter with five different densities in five distinct zones.



# **WATER BLOCKOUTS**

# **Screen Systems Blockout**

All-purpose, water-based blockout. Use straight from the can or thin with water. Ideal for touching up and/or sealing screens made with solventresistant films emulsions. Prevents screens from sagging, resists humidity, and does not become tacky in any weather. Provides a durable yet flexible blockout coating. Washes out with warm water. Available in quarts and gallons and 5 gallon containers.



SYS-5511-16 Red W/S Blockout Pint SYS-5511-Q Red W/S Blockout Qt. SYS-5511-G Red W/S Blockout Gal. SYS-5511-5G Red W/S Blockout 5 Gal.

# 7600 Candoc W/S Blockout

A water soluble all purpose blockout for use with films or direct emulsion. Washes out with water and dries fast to a durable, flexible finish. Available in gallons only.



7600-G Red Candoc W/S Blockout Gal.

# #6 Ulano Blockout

A non-flammable, water soluble blockout with drying characteristics similar to indirect films. Can be thinned with cold water, and used in unventilated rooms. Blue in color, water soluble.

UL-006-Q Ulano #6 Blockout Qt. UL-006-G Ulano #6 Blockout Gal.



## #10 Ulano Blockout

A heavy, non-flammable, water soluble blockout with drying characteristics similar to indirect films. The high viscosity generally assures effective covering in a single coat. Especially good for coarse mesh. Can be thinned with cold water, and used in unventilated rooms. Blue in color, water soluble.

UL-010-G Ulano #10 Blockout Gal.



# Saati Red Blockout

A water soluble all purpose blockout for use with films or direct emulsion. Washes out with water and dries fast to a durable, flexible finish. Available in gallons only.

SAA-S1-G Red Saati W/S Blockout Gal

UL-EC Ulano Exposure Calculator



# **Blockout Pen**



Handy pen for touching pin holes in the screen department and on the press.

**BO-PEN-G** Green Blockout Pen

# LACQUER BLOCKOUT

# Candoc Fast-Dry Lacquer Blockout

Pyroxylin-type blockout. Use straight from the can or thin with SYS-1925. Ideal for touching up and/or sealing screens made with waterproof films or emulsions. Check ink being used for compatibility. Available in gallons only. Available in blue and clear in gallons only.



9500C-G Candoc Clear Lacquer



# **EMULSION REMOVER**

# **Screen Systems Emulsion Remover**

This is a liquid which is applied to screens to dissolve the emulsion. It can be sprayed or brushed onto a dry screen and allowed to set for 5 minutes. Then, a pressure washer should be used to remove any emulsion residue. Ideal for tank use without heat. Available in square. dispensing, 5 gal cubes.



#### 6000 Series

Regular Strength for use right from the bottle.

SYS-6000-Q	Emulsion Remover	Qt.
SYS-6000-G	Emulsion Remover	Gal.
SYS-6000-5G	Emulsion Remover	5 Gal.
SYS-6000-5C	Emulsion Remover Cube	5 Gal.

## 6100 Series Concentrate

Concentrate - 1 pa	art concentrate to 3 parts water.	
SYS-6100-Q	Concentrated Remover	Qt.
SYS-6100-G	Concentrated Remover	Gal
SYS-6100-5G	Concentrated Remover	5 Gal.
SYS-6100-5C	Concentrated Rem Cube	5 Gal.

## **ULANO #4**

A ready to use stencil remover liquid for fast and thorough removal of direct emulsions. Will not etch fabric and contains no strong alkalis or hypochlorites. Ideal for tank use.



UL-004-Q Ulano #4 Remover Qt. UL-004-G Ulano #4 Remover Gal.

## **EMULSION REMOVER POWDER**

These SMP crystals are the same as used to make the liquid removers above, except without the water. Two ounces of powder are used for each gallon. Available from a 2 ounce size (premeasured for one gallon) to 110 ounce for a 55 gallon drum. Ships as hazardous.



SYS-6002	2 oz	Makes one gallon
SYS-6016	16 oz.	Makes 8 gallons
SYS-6040	40 oz.	Makes 20 gallons
SYS-6080	80 oz.	Makes 40 gallons
SYS-6110	110 oz.	Makes 55 gallons

# Screen Systems Premium **Emulsion Remover**

This is a liquid acid based concentrate must be reduced with water before use. Available in several strengths for your convenience. Reduced remover is applied to screens to dissolve the emulsion. It can be sprayed or brushed onto a dry screen and allowed to set for 5 minutes. Then, a pressure washer should be used to remove any emulsion residue. Ideal for tank use without heat.



#### 6415 Series 15:1

Mix one gallon i	in fifteen gallons of water.	
SYS-6415-Q	Concentrated Remover	Qt.
SYS-6415-G	Concentrated Remover	Gal

# **Stencil Remover Paste** Ulano #5

A ready to use stencil remover paste for fast and thorough removal of direct emulsions. Will not etch fabric and contains no strong alkalis or hypochlorites. Ideal for tank use.





# **HAZE REMOVER**

# 5230 Haze Remover Gold

A very potent and works very fast, yet without the strong odor usually associated with haze removers., Extremely effective for removing even the most stubborn ghosts from printers' screens. Less harmful to mesh that corrosive haze removers. For use with all films and emulsions. Does not ship as hazardous. By Screen Systems.



SYS-5230-Q	Haze Remover	Qt.
SYS-5230-G	Haze Remover	Gal.
SYS-5230-5G	Haze Remover	5 Gal.
SYS-5230-5C	Haze Remover	5 Cube

### **ULANO 78**

Remove emulsion or ink residue easily with this paste screen reclaiming agent. Corrosive product that contains caustic soda and can etch fabric. Ships as hazardous.





UL-078-G Remover Paste

#78 Haze Kg

1 Kg #78 Haze Remover Paste UL-078-Q

# **HAZE REMOVER**

# 5230 Haze Remover Gold

A very potent and works very fast, yet without the strong odor usually associated with haze removers., Extremely effective for removing even the most stubborn ghosts from printers' screens. Less harmful to mesh that corrosive haze removers. For use with all films and emulsions. By Screen Systems.



SYS-5230-Q	Haze Remover	Qt.
SYS-5230-G	Haze Remover	Gal.
SYS-5230-5G	Haze Remover	5 Gal.
SYS-5230-5C	Haze Remover	5 Cube

# Walk Away Haze Remover

An ink stain and stencil residue haze remover with unrestricted dwell time. Can be coated and left to dry on the screens! Formulated to react as it dries on the screen, so that it can be applied and left to work for hours - even over night. Will not harm polyester, nylon, or stainless steel mesh, (Avoid metalized polyester.)



UL-WAHR-G UL-WAHR-Q Walk Away Haze Remover Walk Away Haze Remover

Gal Qt

# PLASTIC LAYOUT BASE

# **Polyester**

A Polyester is an extremely durable, and flexible plastic film. It is available in both crystal clear, and matte. It has several strong advantages over the other types of films. There is almost no change in dimension with polyester film. This means tight registration for overlays with no fear of misregistration later. The film never yellows, and is almost impossible to tear, making it a product that will store very well. .004" Thick.



TR-4P-02025	20 x 25
Sheets	

CHOOLO	
TR-4P-40012	40" x 12' Roll
TR-4P-40050	40" x 50' Roll
TR-4P-40100	40" x 100' Roll

# **Prepared Polyester**

The specially treated surface of prepared polyester contains a thin coating of gelatin that will accept all wet media: ink, tempera, water color, opaque, acrylics, etc. In other ways it fits the description listed above for Polyester. Available in rolls, or sheets. .004" Thick

TR-AP-02025	20 x 25" Sheets
TR-AP-40012	40" x 12' Roll
TR-AP-40050	40" x 50' Roll

#### Acetate

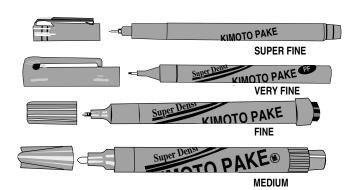
Acetate is a plastic like material that is an ester or salt of acetic acid. All acetate is moisture proof. Caution should always be used with all acetate because it will yellow with age, tears easily, and is not dimensionally stable. Available in rolls or sheets.

Sheets	.003 in.	.005
20"x25 <b>"</b>	TR-3C-02025	TR-5C-02025
25"x40 <b>"</b>	TR-3C-02540	TR-5C-02540
Rolls	.003 in.	.005
20"x50'	TR-3C-20050	TR-5C-20050

# **OPAQUE MARKERS**

Special formulation of inks that opaque photographic negatives. This is done by an intense red or black color that changes light to a safe color for photo work. Saves time over liquid opaques that must be brushed on.

# KIMOTO OPAQUE MARKER



A professional retouch pen with super dense ink for single application that opaques completely. In dries in seconds after application. Pens work on a push and flow mechanism which allows the proper amount of opaque at the point. Available in red or black in four sizes. The medium size (largest) is refillable.

RED	SIZE	BLACK
KM-100	Fine	KM-101
KM-105	Medium	KM-106
KM-107	PF (Fine)	N/A
KM-109	Super fine	KM-110

# **SAFELIGHTS**



# **Arm-A-Safe Gold Safelights**

Slip the gold tubes over any standard fluorescent tube, and flood the screen room with safe, even gold light. Safe for all forms of screen films and emulsions, including printed circuit films and resists. Provides 50% more light than conventional gold lamps. Use 20W and 40W tubes. The easy way to light screen making rooms where sensitized emulsion films are affected by ultra violet light.

FG-99596	96" Brite-lite gold sleeve with end caps
FG-99548	48" Brite-lite gold sleeve with end caps
FG-99524	24" Brite-lite gold sleeve with end caps

# Safelight Bulb

A 60 watt incandescent yellow safe light bulb. Ideal for a small coating/drying room.

70-1774-2 Yellow Incandescent Safe Light **Photo Flood Bulb** 

# PHOTO FLOOD BULB

A #1 incandescent photo flood bulb. An inexpensive, but slow, exposure bulb

HU-4581 #1 Photo Flood Bulb



# **COMPUTER FILM & VELLUM**

# **INK JET FILM**

# Aku Jet Non Waterproof Ink Jet Film

Crystal clear polyester ink jet film for high quality film positives. Accepts ink in most ink jet printers including Epson 3000. Very reasonably priced. For dye inks only. In 100 sheet packages and rolls.

#### SHEETS

IJF-0811	8-1/2 x 11"
IJF-0814	8-1/2 x 14"
IJF-1117	11 x 17"
IJF-1318	13 x 18"
JJF-1722	17 x 22"

# ROLLS

IJF-16100	16" X 100" ROII
IJF-24100	24" x 100' Roll
IJF-36100	36" x 100' Roll
JJF-44100	44" x 100' Roll

# ULANO PIGMENT INK JET

Waterproof Ink Jet Film

Clear polyester ink jet film for high quality film positives. Not affected by humidity, perspiration, washout sink over spray or coffee spill. Accepts ink in most ink jet printers including Epson 3000. For dye & pigment inks.

#### 100 SHEETS

UL-PIJF-0811	8-1/2 x 11"
UL-PIJF-0814	8-1/2 x 14"
UL-PIJF-1117	11 x 17"
UL-PIJF-1319	13 x 19"
UL-PIJF-1722	17 x 22"

#### **ROLLS**

UL-PIJF-17100	17" x 100' Roll
UL-PIJF-24100	24" x 100' Roll
UL-PIJF-36100	36" x 100' Roll
UL-PIJF-44100	44" x 100' Roll
UL-PIJF-52100	52" x 100' Roll

# LASER FILM

#### Laser Film

Premium 4 mil matte polyester film treated for toner receptivity. Dimensionally stable film that is ideal for multi color work where registration is required. Works with most laser printers, ideal for enhanced toner laser printers. 100 sheets per package.

LF-0811	8-1/2 x 11"
LF-0814	8-1/2 x 14"
LF-1117	11 x 17"
LF-1218	12 x 18"
LF-1220	12 x 20"
LF-13185	13 x 18.5"

### Clear Laser Film

New crystal clear polyester film for laser printers. Designed for the Xante Film Writers, this clear film works with a number of other printers. (Test before production run.) 100 sheets per pkg,

LFC-0811	8-1/2 x 11"
LFC-1117	11 x 17"
LFC-1218	12 x 18"

# Afford-A-Black Waterproof Ink Jet Film

The first and still finest waterproof ink jet film. Designed to product opaque black positives or brilliant color prints on crystal clear film. Works in most ink jet printers, ideal in an Epson 3000 (test others before production). For dye and pigment inks. Available in 100 sheet packages and rolls.

#### **SHEETS**

IJF-AB-0811	8-1/2 x 11
IJF-AB-1117	11 x 17"
IJF-AB-1318	13 x 18"
JJF-AB-1722	17 x 22"

#### **ROLLS**

IJF-AB-13100	13" x 100' Roll
IJF-AB-14100	14" x 100' Roll
IJF-AB-17100	17" x 100' Roll
IJF-AB-24100	24" x 100' Roll
IJF-AB-42100	42" x 100' Roll
IJF-AB-60100	60" x 100' Roll

# ECONO-BLACK INK JET Waterproof Ink Jet Film

Clear polyester ink jet film for high quality film positives. Good quality at an affordable price. Accepts ink in most ink jet printers including Epson 3000. For dye & pigment inks. In 100 sheet

# SHEETS

packages and rolls.

IJF-EB-0811	8-1/2 x 11"
IJF-EB-1117	11 x 17"
IJF-EB-1318	13 x 18"
IJF-EB-1319	13 x 19"
IJF-EB-1722	17 x 22"

#### **ROLLS**

IJF-EB-13100	13" x 100' Rol
IJF-EB-14100	14" x 100' Rol
IJF-EB-17100	17" x 100' Rol
IJF-EB-24100	24" x 100' Rol
IJF-EB-36100	36" x 100' Rol
IJF-EB-42100	42" x 100' Rol

# LASER VELLUM

# LV VELLUM

A high tech translucent laser paper for negative or positive images to use in exposing screens or printing plates without costly film. Specially coated for incredible toner adhesion. Dimensionally stable under heat and pressure of laser printing - can be used to create color separations. Consistent moisture content for easy handling and curl resistance.



100 Sheet Pkg	Size	500 Sheet Pkg
LV-10810	8-1/2 x 11"	LV-50810
LV-10814	8-1/2 x 14"	LV-50814
LV-11117	11x17"	LV-51117
LV-11219	12 x 19-1/2"	LV-51219
I V-11318	12.9 x 18"	I V-51318

# **AFFORD-A-BLACK**

Afford-A-Black is the only ink designed for film positive output on ink jet printers. This is a dye ink formulated for clear ink jet film that is scratch resistant and quick drying, with excellent UV blocking characteristics. There are cartridges for the popular Epson printers as well as bulk systems for the R1800, R2400, 2200, and 1520. Note: all cartridges contain black ink. Where a color is named, it indicates the slot the cartridge is designed to replace. All fast inks are designed for use with Accurip and other raster image processors.

#### **FASTINK DYE BULK INKS**

USBLKD90 90ml 1520,2200 Bag Refill

USDBLK8 8 oz. Refill Bottle

#### **EPSON R1400 FASTINK**

US1400MTBLKD18U 18ml Cartridge US1400BULKSYS 90ml Bulk System

#### **EPSON 1520 FASTINK**

US1250BLKD25 25ml Cartridge

US1520BULKSYS 90ml Black Bulk System

#### **EPSON R1800 FASTINK**

US1800BLKD18U 18ml Cartridge US1800BULKSYS 90ml Bulk System

#### **EPSON 2200 FASTINK**

US2200BLKD18U 18ml Cartridge US2200BULKSYS 90ml Bulk System

# **EPSON R2400 FASTINK**

US2400BLKD18U 18ml Cartridge

#### **EPSON 3000 FASTINK**

US3000BLKD110U 110ml Cartridge

# **EPSON 4000 - 7600 - 9600 FASTINK** Slot US479BLKD110U 110ml Cartridge Photo Black

US479BLKD220U 220ml Cartridge Photo Black

# **EPSON 7800-9800 FASTINK** Slot US78/98LBLKD110U 110ml Cartridge Lt Black

US78/98LBLKD220U 220ml Cartridge Lt Black US78/98LLBLKD110U Cartridge 110ml Lt Lt Black US78/98LLBLKD220U Lt Lt Black 220ml Cartridge US78/98LTMAGD110U 110ml Cartridge Lt Magenta 220ml US78/98LTMAG220U Cartridge Lt Magenta US78/98LTCYAND110U 110ml Cartridge Lt Cyan US78/98LTCYAND220U 220ml Cartridge Lt Cyan

#### **EPSON 4800 FASTINK**

US48LBLKD110U	110ml	Cartridge	Lt Black
US48LBLKD220U	220ml	Cartridge	Lt Black
US48LLBLKD110U	110ml	Cartridge	Lt Lt Black
US48LLBLKD220U	220ml	Cartridge	Lt Lt Black
US48LTMAGD110U	110ml	Cartridge	Lt Magenta
US48LTMAG220U	220ml	Cartridge	Lt Magenta
US48LTCYAND110U	110ml	Cartridge	Lt Cyan
US48LTCYAND220U	220ml	Cartridge	Lt Cyan





# **EPSON**®

# **Brand Inks**

Genuine Epson cartridges for your Epson printer.

#### **EPSON R1800 PRINTER 18ml**

EPSON-T054020	Gloss Optimizer
EPSON-T054120	Photo Black
EPSON-T054220	Cyan
EPSON-T054320	Magenta
EPSON-T054420	Yellow
EPSON-T054720	red
EPSON-T054820	Matte Black
EPSON-T054920	Blue



#### **EPSON 2200 18ml**

EPSON-T034120	Photo Black
EPSON-T034220	Cyan
EPSON-T034320	Magenta
EPSON-T034420	Yellow
EPSON-T034520	Light Cyan
EPSON-T034620	Light Magenta
EPSON-T034720	Light Black
EPSON-T034820	Matte Black

# EPSON 4800/ 4880 UltraChrome Inks

110 ml	220ml	
EPSON-T6051	EPSON-T6061	Photo Black
EPSON-T6052	EPSON-T6062	Cyan
EPSON-T605B	EPSON-T606B	Magenta
EPSON-T6054	EPSON-T6064	Yellow
EPSON-T6055	EPSON-T6065	Light Cyan
EPSON-T605C	EPSON-T606C	Light Magenta
EPSON-T6057	EPSON-T6067	Light Black
EPSON-T6138	EPSON-T6148	Matte Black

#### EPSON 4000 / 7600 / 9600 UltraChrome Inks

110 ml	220ml	
EPSON-T543100	EPSON-T544100	Photo Black
EPSON-T543200	EPSON-T544200	Cyan
EPSON-T543300	EPSON-T544300	Magenta
EPSON-T543400	EPSON-T544400	Yellow
EPSON-T543500	EPSON-T544500	Light Cyan
EPSON-T543600	EPSON-T544600	Light magenta
EPSON-T543700	EPSON-T544700	Light Black
EPSON-T543800	EPSON-T544800	Matte Black

# EPSON 7800 / 9800 / 7880 / 9880 UltraChrome Inks

110 ml	220ml	
EPSON-T6021	EPSON-T6031	Photo Black
EPSON-T6022	EPSON-T6032	Cyan
EPSON-T602B	EPSON-T603B	Magenta
EPSON-T6024	EPSON-T6034	Yellow
EPSON-T6025	EPSON-T6035	Light Cyan
EPSON-T602C	EPSON-T603C	Light Magenta
EPSON-T6027	EPSON-T6037	Light Black
EPSON-T6118	EPSON-T6128	Matte Black

# **TEXTILE INK**

Direct Ink Textile is a specially formulated water based, pigment textile ink that will work on 100% cotton (light and dark colored shirts) and 50/50 (light colored) materials. It only needs a simple heat setting with a transfer press to make the print wash fast. FastInk is manufactured to the highest standards, and is the brightest in the industry. Plus, Direct Ink White is the finest anywhere!

FastInk Colors	8 oz.	16 oz.	1 Litre
Cyan	DTG O 08 CY	DTG O 16 CY	DTG O 36 CY
Lt. Cyan*	DTG O 08 LTC	Y DTG O 16 LTCY	DTG O 32 LTCY
Magenta	DTG O 08 MG	DTG O 16 MG	DTG O 32 MG
Lt. Magenta*	DTG O 08 LTM	IG DTG O 16 LTMG	DTG O 32 LTMG
Yellow	DTG O 08 YE	DTG O 16 YE	DTG O 32 YE
Lt. Black*	DTG O 08 LTB	K DTG O 16 LTBK	DTG O 32 LTBK
Black	DTG O 08 BK	DTG O 16 BK	DTG O 32 BK
White**	DTG O 08 WH	DTG O 16 WH	DTG O 32 WH



#### **TEXTILE PRETREATMENT**

Pretreatment is applies to shirts with a Wagner® Power Sprayer and heat set in a transfer press. Pretreatment makes ink sit on the surface for a brighter print. While pretreatment is essential for printing white in dark shirts, either alone or as an underbase, it is optional on light colored shirts. FastBright pretreatment will make colors much brighter on light colored fabrics.



PreTreat for Dark Shirts

DTG O 32 PD

FastBright for Light Shirts

DTG O 36 PL

DTG O 36 PL

# FastInk Cleaning Solution & Cleaning Swabs

A ready for use cleaner for cleaning heads on your T-Jet. T-Jet cleaning swabs are an indispensable ait in maintenance.

Purge solution DTG O 88 PURG DTG O 32 PURE DTG O 32 PURG DTG O G PURG Swabs - Box of 50 TJETSWAB

612-729-7361 ---- Phone 612-729-6647 ---- Fax

nwgraphic.com 800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

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<sup>\*</sup>Used only in T-Jets configured for light shirts only.

<sup>\*\*</sup> Used only in T-Jets configured for printing on dark shirts.

# SubliJet I@

# SAWGRASS TECHNOLOGIES

Sawgrass is the premier sublimation ink for ink jet printers. Sublimation ink is controlled with a special rip (Supplied at no cost by Sawgrass) to sublimation paper. This is then transferred with a heat press to a synthetic fabric or specially treated solid object. A fast, inexpensive way to decorate many objects.

**Refill Bag** SG-2103262 SG-2103263 SG-2103264 SG-2103261

**Lg Refill**SG-2703312
SG-2703313
SG-2703314
SG-27033112

# **EPSON Printer Ink**

Cyan Magenta Yellow	<b>C88</b> SG-203352 SG-203353 SG-203354	<b>C-84/86</b> SG-203262 SG-203263 SG-203264
Black R1800	SG-203351 Cart	SG-2032610
Cyan Magenta Yellow Black	SG-203312 SG-203313 SG-203314 SG-2033112	SG-603312 SG-603313 SG-603314 SG-6033112
<b>1280</b> Black 5 Color	<b>Cart</b> SG-203161 SG-203165	Refill SG-2103161
Cyan Magenta Yellow Light Cyar Light Mag	1	SG-2103162 SG-2103163 SG-2103164 SG-2103167 SG-2103168
4000 Cyan Magenta Yellow Black Lt Cyan Lt Magent Lt Black Photo Blk Red Blue	110 ml SG-203272 SG-203273 SG-203277 SG-203277 SG-203277 aSG-203276 SG-203276 SG-2032710 SG-2032711	220 ml SG-703272 SG-703273 SG-703274 SG-703271 SG-703277 SG-703275 SG-703276 SG-7032710 SG-7032711
4800 Cyan Magenta Yellow Black Lt Cyan Lt Magent Red Blue	110 ml SG-30033402 SG-30033403 SG-30033404`` SG-30033412 SG-30033407 aSG-30033410 SG-30033411	220 ml SG-703402 SG-703403 SG-703404 SG-703412 SG-703407 SG-703408 SG-703411
4880 Black Cyan Magenta Yellow Blue Lt Cyan Lt Magent	110 ml SG-30031412 SG-3003142 SG-3003143 SG-3003144`` SG-3003147 aSG-3003148	220 ml SG-7031412 SG-703142 SG-703143 SG-703144 SG-7031411 SG-703147 SG-703148

SG-30031410

# PERMANENT MARKERS



Permanent markers are solvent soluble, not water soluble. The term "permanent" in markers refers to solubility, not light fastness.

#### SHARPIE

A water resistant marker for writing on almost any surface. A bullet tip on the regular model or a fine plastic (0.4mm) tip on the Extra Fine Sharpie, mark boldly on metal, glass, plastic, foil, rubber, waxed paper, etc. The high intensity are also used for overhead projection. 12 per box.

SUPER	SHARPIE
-------	---------

SA-33001	Black	SA-33003	Blue
SA-33002	Red	SA-33004	Green
REGULAR SA-30001 SA-30002 SA-30003	SHARPIE Black Red Blue	SA-30005 SA-30006 SA-30007	Yellow Orange Brown
SA-30004	Green  E SHARPIE	SA-30008	Purple
SA-37001	Black	SA-37003	Blue
SA-37002	Red	SA-37004	Green

#### TWIN TIP SHARPIE

A new Sharpie that features a regular tip in one end and an ultra fine tip in the other.

SA-32001	Black	SA-32003	Blue
SA-32002	Red	SA-32004	Green

SG-7031410

Red





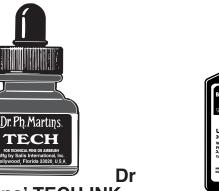
# MARS PIGMENT LINER

Permanent ink that is popular with accountants, students, artists and graphic designers, the Mars basic drawing pen is available in five different sizes. Any size is perfect for renderings, sketches and mechanical drawings. Because the ink dries fast and permanently, artists can wash and color overlay pigment liner ink artwork. There is no feathering or bleeding through paper. 10 per box

MR-308-OO5-9 MR-308-01-9	.05mm Pigment Liner .1mm Pigment Liner	Black Black
MR-308-02-9	.3mm Pigment Liner	Black
MR-308-05-9	.5mm Pigment Liner	Black
MR-308-07-9	.7mm Pigment Liner	Black

SETS MR-308-BK4

Pigment Liner Set of 4 Black



# Martins' TECH INK

An ink designed for technical pens and film. Can be used on almost any film including ink jet, camera, and diffusion transfer. Dense black blocks light for use on positives. Also recommended for paper and illustration board.

DRM-70-14W FW Ink Black

#### 3085 ULTRADRAW

A waterproof ink specially formulated to be non-clogging in technical pens. It has a longer open time in the pen, but dries quickly on paper. There is good blackness, easy flow, and is non-smearing. No unpleasant odor.

K-3085F 3/4 oz Bottle Black

# **TECHNICAL PENS**

A technical pen is a writing instrument designed to produce an extremely uniform, dense line. It must meter ink so that the line width remains the same from start to finish, and produces a line dense enough for photographic reproduction. The pen does this using the principal of capillary action. The ink flows down a tube and around a wire that is inside the tube. The wire also breaks the surface tension when the point touches the drawing surface. A technical pen is a sensitive instrument that requires care and must be used with the right ink (see ink products later in this section). It is also recommended that the point and wire not be disassemble during cleaning.

# KOH-I-NOOR RAPIDOGRAPH

The Koh-I-Noor Rapidograph features an extra smooth feel on the drawing surface. The patented dry double seal cap system seals the



entire nib and tube orifice This helps eliminate drying out. There is no need to add water, and no mechanical parts to jam. 13 different line widths are available that are marked in standard and metric sizes. Nine of these sizes are in widths that conform to the International Standards Organization (ISO). Available with stainless steel points.

COMPLETE I	PENS		POINTS
K-3165-013	6/0	.13mm	K-0072D-013
K-3165-018	4/0	.18mm	K-0072D-018
K-3165-025	3/0	.25mm	K-0072D-025
K-3165-030	2/0	.30mm	K-0072D-030
K-3165-035	0	.35mm	K-0072D-035
K-3165-050	1	.50mm	K-0072D-050
K-3165-060	2	.60mm	K-0072D-060
K-3165-070	2-1/2	.70mm	K-0072D-070
K-3165-080	3	.80mm	K-0072D-080
K-3165-100	3-1/2	1.00mm	K-0072D-100
K-3165-120	4	1.20mm	K-0072D-120
K-3165-140	6	1.40mm	K-0072D-140
K-3165-200	7	2.00mm	K-0072D-200

#### SLIM PACK SETS

Slim Pack Sets are sets in attractive plastic boxes with clear plastic lids and push button release. Each set includes a bottle of ink, and two nib wrenches. Sets are only about an inch thick to fit into drawers.

K-3165-SP-4 2/0, 0, 1, 2 Steel Points K-3165-SP-7 3/0, 2/0, 0, 1, 2, 3, 4 Steel Points



800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# **CUTTING TOOLS**

## #6 GRIFHOLD KNIFE

A light weight aluminum handle knife with replacement blade and 5" overall length. Handle is 1/4" in diameter. Uses GR-0006B or X-0204 blades. Ideal for film cutting in schools.

GR-0006 Grifhold #6 Light Knife

## **#1 STYLE KNIFE**

The most popular knife from X-Acto, the #1 knife is an aluminum handle that is 4-7/8" long and comes with a #11 blade. Has unlimited uses from professional graphic artists to hobbyists and accepts a variety of blades including #11, #10, #21, #12, #13, #14, #17 and #18.

X-3201 X-Acto #1 Knife Carded

X-3001 X-Acto #1 Knife Bulk w/Safety Cap

GR-0007 Grifhold #7 Knife Card

#### #2000 X-ACTO KNIFE

A new rubberized comfort grip knife with anti roll wedge and center barrel release. Has unlimited uses from professional graphic artists to hobbyists and accepts a variety of blades including #11, #10, #21, #12, #13, #14, #17 and #18. Safety cap included

X-3722 #2000 Knife Cranberry Carded X-3723 #2000 Knife Royal Blue Carded X-3724 #2000 Knife Black Carded

#### GRIPSTER STYLE KNIFE

A new rubberized comfort grip knife with anti roll design. Rear blade release for easy safe replacement. Has unlimited uses from professional graphic artists to hobbyists and accepts a variety of blades including #11, #10, #21, #12, #13, #14, #17 and #18. Safety cap included, all are carded.

X-3623 X-Acto Gripster Red X-3626 X-Acto Gripster Blue X-3627 X-Acto Gripster Black

# **CUT-ALL KNIFE**

The Cut-All knife by X-Acto is similar to the #1 knife, except that it has a plastic handle. This handle tapers toward the rear and is attached to an aluminum chuck. Uses the same blade as the #1 knife. All are carded.

X-3290 X-Acto Cut-All Black

#### #3 X-ACTO KNIFE

A knife with a gold tone barrel and a screw on cap that clips to your pocket. Comes with a #10 blade.

X-3203 X-Acto #3 Knife Carded

#### #24 STENCIL KNIFE

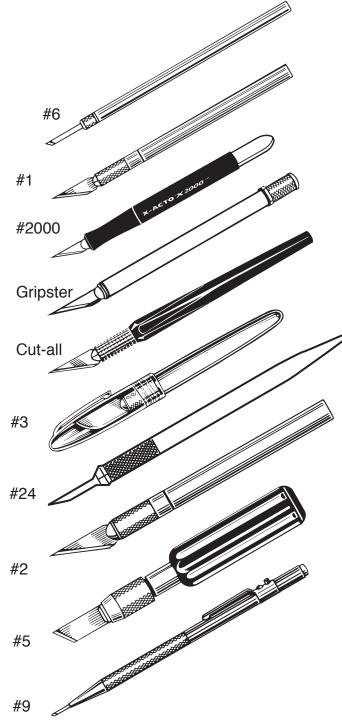
The Grifhold #24 knife is unique in that it will take both flat and round shank blades. Round shank blades are sometimes preferred by professionals because they are easier to sharpen. Features screw release clutch that holds the same blades as the #1 knife as well as the #24 series of blades by Griffin.

GR-0024 Grifhold #24 Knife Carded

## **#2 X-ACTO KNIFE**

The #2 knife has a slightly larger diameter handle than the #1, and uses larger shank blades. Has screw lock front clutch for blade release. Uses #2, #15, #18, #19, #22, #23, #24, #25, #26, #27 and #2 assortment blades.

X-3202 X-Acto #2 Knife Carded



# **#5 X-ACTO KNIFE**

A heavy duty knife with a red plastic handle that is 4-1/4" long. Comes with a #19 blade, and uses the same blades as the #2 knife plus razor saw blades. Ideal for hobby and craft work.

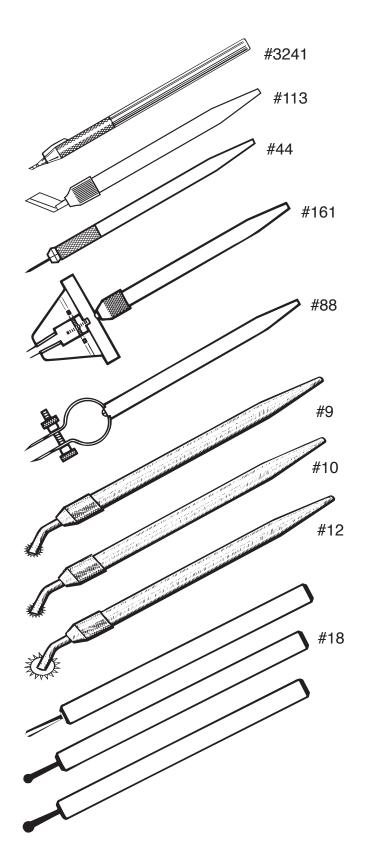
X-3205 X-Acto #5 Knife Carded

### **#9 RETRACTABLE KNIFE**

This all metal knife features a retractable push button release blade with a positive lock when open. Designed for delicate, close work demanding accuracy. Comes with handy pocket clip. Uses #9 blades only.

X-3209 X-Acto #9 Retractable Carded





# **SWIVEL**

## #3241 X-ACTO CRAFT SWIVEL

The craft swivel knife has an anodized aluminum handle with cap and a blade that rotates 360 degrees easily. Ideal for paper and friskets. Uses X-Acto #241 blades only.

X-3241 X-Acto Craft Swivel Knife Carded

#### #113 GRIFHOLD SWIVEL

An all aluminum knife that cuts arcs, curves, etc. in film or paper. Uses Grifhold #113B blade only.

GR-0113 Grifhold Swivel Knife

# **DUAL CUTTERS**

#### #88 DUAL CUTTER

A double blade knife that makes parallel cuts quickly and easily. Rapid adjustment from very fine to 1/2" is made at the turn of a screw. Ideal for cutting lines on masking film, screen films, stencils, type strips (from strip type setting machines), and stencils. Blades are not replaceable.

GR-0088 Grifhold Dual Cutter Carded

## #161 DUALFLEX CUTTER

The Dualflex is a double blade knife with flexible spring action for making parallel cuts. The tempered steel blades are encased in an adjustable spring platform. Press more heavily on one blade (as in curves), and the spring effect compensates, holding the opposite blade to the cutting surface, eliminating waver. The light weight aluminum head has a swivel for cutting circles, scrolls, and curves. Ideal for stencil film, type strips, etc. Line width is adjustable from very fine to 5/8". Uses Grifhold #161B blades.

GR-0161 Grifhold Dualflex Cutter Carded

# SPECIALTY

# **#44 PIN VISE**

An all aluminum handle that holds #44P pins or drill bits up to 1/16" Ideal for fine scribing, retouching, stenciling, or perforating. Pin retracts into handle when not in use, carded.

GR-0044 Pine Vise Carded GR-0044-P Pins for above Carded

# POUNCE WHEELS

A pounce wheel is made up of a handle that holds a small wheel with little teeth. The teeth on the wheel put a line of holes in paper they are rolled over. Usually the wheel is rolled over a pre-drawn design. The design becomes a pattern that can be held against an object and tapped or pounced with a bag of charcoal. This puts the pattern on the object. Carded.

GR-0009 1/4" Pounce Wheel, 21 Teeth/Inch GR-0010 1/4" Pounce Wheel, 15 Teeth/Inch GR-0012 7/16" Pounce Wheel, 15 Teeth/Inch

## **FILM LINE CUTTERS**

An easy way to cut or scribe lines on hand cut stencil film or orthographic photo film. The scientifically designed edge of the scooper enables you to cut sharp, clean lines without damaging the base film. Sets of three cutters in a range of sizes.

GR-0018A Grifhold Set Carded

612-729-7361 ---- Phone 612-729-6647 ---- Fax

800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# **BLADES**

These are the replacement blades for the knives listed on the previous pages. They are divided into three sections by the size of the handle chuck that they fit. Packaging is listed in four ways: Tuck box packaging is a unit of blades wrapped in paper. Carded blades are in a plastic tray on a blister card. A safety dispenser is a package of blades in a plastic box with a side compartment for disposal of used blades. Finally, the Bulk Pack is a unit of 100 blades in a paper box. These blades fit the popular light weight handles. Knives they fit

# FOR SMALL HANDLES

include the X-Acto #1, #3, Super #1, Cut-All, #1 SGK, and the Grifhold #24. They also fit other brands of comparable knives.

### **#10 X-ACTO BLADES**



A rounded edge blade for general cutting, carving, and correcting stencils.

X-0210 #10 Blades, Carded Pkg. 5 X-0610 #10 Blades Pkg. 100

# **#11 X-ACTO BLADES**



An extremely sharp angled point for fine cutting and stencil cutting. Also ideal for masking films.

X-0211 #11 Blades, Carded Pkg. 5 X-0411 #11 Blades, Safety Disp. Pkg. 12 X-0611 #11 Blades, Bulk Pack Pkg. 100

# **#7E GRIFHOLD BLADES**

The same blade as the #11 with an extremely sharp angled point for



fine cutting and stencil cutting. Also ideal for masking films. High quality at a lower price.

# **#11 X-ACTO BROAD TIP**

Same shape and use as the #11 blades above, except in A Broader Point for extra strength.

X-0291 #11 Broad Blades, Carded Pkg. 5 X-0691 #11 Broad Blades, Bulk Pkg. 100

# **#16 X-ACTO BLADES**



An angle edge blade with an off set point. Popular for stenciling, scoring, etching, and film cutting.

X-0216 #16 Blades, Carded Pkg. 5 X-0416 #16 Blades, Safety Disp. Pkg. 12 X-0616 #16 Blades, Bulk Pack Pkg. 100

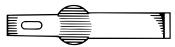
# **#7F GRIFHOLD BLADES**



The same blade as the #16 with an extremely sharp angled point for fine cutting and stencil cutting. Also ideal for masking films. High quality at a lower price.

GR-0007F #7F Blades, Carded Pkg. 5 GR-0007F-100 #7F Blades, Bulk Pack Pkg. 100 GR-0007F-1000 #7F Blades, Bulk Pack Pkg. 1000

### **#17 X-ACTO BLADES**



A 1/4" wide chisel blade for narrow cuts.

X-0217 #17 Blades, Carded Pkg. 5

# FOR LARGE HANDLES

These following blades fit the common heavier handle knives. Knives they fit include the X-Acto #2, #5, #6, and the #3261 Woodcarving handle, plus other brands of similar knives.

# **#2 X-ACTO BLADES**



An extremely sharp, angled point for fine cutting and stencil cutting. Ideal for masking films.

X-0202 #2 Blade, Carded Pkg. 5 X-0402 #2 Blade, Carded Pkg. 12

# **#18 X-ACTO BLADES**



A 1/2" wide chisel blade for deep cross cuts and scraping.

X-0218 #18 Blades, Carded Pkg. 5

#### **#24 X-ACTO BLADES**



An angled point used for close corner cuts, templates, mats, deburring, trimming, stripping, gasket cutting etc.

X-0224 #24 Blades, Carded Pkg. 5 X-0624 #24 Blades, Bulk Pack Pkg. 100

# **SPECIALTY BLADES**

## LIGHT WEIGHT BLADES



A light weight blade that is ideal for stencil cutting. Fits the Grifhold #6 knife. Same blade offered from both companies.

GR-0006-B #6 Blades, Carded Pkg. 5



# **SPECIALTY BLADES**

# **#8 X-ACTO BLADES**



A refill for the #8 Utility knife.

X-0208 #8 Blades, Carded

Pkg. 5

### **#9 X-ACTO BLADES**



Refill blades for the #9 Retractable knife.

X-0209 #9 Blades, Carded

#### CRAFT REFILL BLADES



Refill blade for the X-Acto Craft Swivel knife #3241

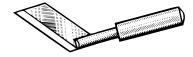
X-0245

Craft Swivel Blade

Pkg. 2

Pkg. 5

# 113-B GRIFHOLD SWIVEL



Replacement blade for the Grifhold #113 Swivel knife.

GR-113-B

#113 Grifhold Blade

# 24-E GRIFHOLD STENCIL



A round shank blade that is angled to a fine point. Ideal for film cutting, stencils, and other fine work. Fits the Grifhold #24 knife. Carded.

GR-0024-E

Grifhold Stencil Blades

Pkg. 5

# 24-A & B GRIFHOLD ETCH





Round shank blades sharpened to either the right or left edge. This makes scribing and etching easier. Fits Grifhold #24 handle. Carded.

GR-0024-A GR-0024-B Grifhold Right Hand Etcher Pkg. 5 Grifhold Left Hand Etcher Pkg. 5

### 24-F COMPASS CUTTER

A round shank blade with a tapered blade. Shape and diameter are

designed to replace lead in a compass for cutting circles in film. Will also fit into lead holders for standard 2mm leads. Carded.

GR-0024-F Grifhold Compass Blades Pkg. 5

## 161-B DUALFLEX BLADES

Replacement blades for the Grifhold #161 Dualflex cutter.



GR-0161-B

Grifhold Dualflex Blades Set of 2

# Hvy. DUTY SNAP OFF BLADE



Fits the large snap off blade knife. For canvas, card, polyester and acetate, posters, mats, etc. Provide a continuous sharp blade.

X-243 Heavy Duty Snap Off Blade X-443 Heavy Duty Snap Off Blade Pkg. 5 Pkg. 10

# Lt. DUTY SNAP OFF BLADE



Fits the small snap off blade knife. For canvas, card, polyester and acetate, posters, mats, etc. Provide a continuous sharp blade.

X-244 Light Duty Snap Off Blade Pkg. 5 X-444 Light Duty Snap Off Blade Pkg. 10

## **UTILITY BLADES**



Heavy duty utility blades that fit X-Acto as well as most brands of utility knives. Carded.

X-0292 X-0492 X-0692 Utility Blades, Carded Utility Blades, Safety Utility Blades, Bulk

Pkg. 5 Pkg. 15 Pkg. 100



# **#9 & #12 RAZOR BLADES**

Single edge razor blades for a variety of cutting. #12 blades are heavier than #9 and recommended for mat cutters.

X-0270 50-5086-9

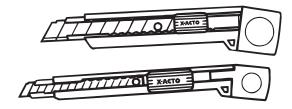
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#9 Razor Blades Pkg. 5 #9 Razor Blades Bulk #12 Razor Blades Bulk

Pkg. 100 Pkg. 100

# **UTILITY KNIVES**

# SNAP-OFF BLADE KNIFE



Heavy duty and light duty models for any kind of cutting. Both feature continuous snap-off blades for uninterrupted sharp cutting, and a slide lock mechanism with rigid metal safety sleeve. There is a storage compartment for extra blades, and both come with two extra blades. Carded

X-3243 X-3244 Heavy Duty Snap-Off Blade Knife Light Duty Snap-Off Blade Knife

800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

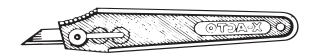
# **HVY DUTY UTILITY KNIVES**



An ideal mat or heavy duty utility knife. All models feature a textured surface with a pistol grip that is shaped to fit the hand and not slip. Available in metal or plastic body models both with retractable blades. Adjustable cutting depths to suit the job, and a large slotted screw for easy blade change. A compartment in the handle holds extra blades. Both models feature a push button for depth selection, and full blade retraction into the handle. Carded. Uses standard utility blades.

X-3272 X-Acto Utility Plastic Handle X-3274 X-Acto Utility Metal Handle

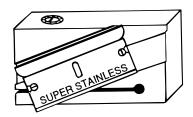
# **#8R UTILITY KNIFE**



A light weight utility knife that can be used for a variety of uses. The handle is all plastic, while the handle is retractable and reversible. This means two edges can be used on each blade. Uses #208 replacement blades.

X-3208 X-Acto 8R Utility Knife Carded X-3008 X-Acto 8R Utility Knife Bulk

# **AKUKUT** Depth Controlled Cutter



Clamp a standard single edge razor blade into this hand held device and control the depth of cut to 1/1000 of an inch. Slit carrier sheets or cut the top layer of film without disturbing the carrier.

AKUKUT Controlled Depth Cutter

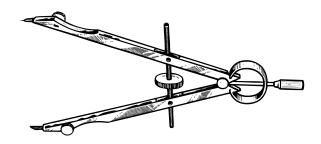
# **BEAM COMPASS CUTTER**



Precision beam compass with 14" aluminum bar with 14" extension for a total span of 28". Micro adjust rollers with lock nuts for precise control. Uses GR-0024F blades.

52-5269-7 Beam Compass Cutter

# **BOW COMPASS CUTTER**



A precision giant bow compass that is also useable as a pencil compass or divider. Rigid construction to prevent creeping. Complete with #24-F blade for film cutting.

GR-2804 Bow Compass Cutter Carded

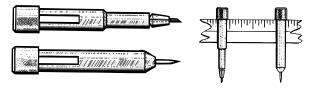
# SHARPENING STONE



A high quality, aluminum oxide sharpening stone that will keep cutting tools in tip-top shape. Measures 3-1/2 x 3/4 x 7/8".

GR-0043 Sharpening Stone Boxed

#### YARD STICK COMPASS



Aluminum pivot point and holder that fit on most wood yardsticks. Turns the yard stick into a compass. Easily adjustable, and holds #19, #20, and #24-F blades for cutting.

GR-0108 Yard Stick Compass Carded



#### **MAHLSTICK**



A three part aluminum mahlstick that extends to 30", is strong, and weighs only 3-1/2 oz. Designed for the artist and sign painter with rubber, no mar tip.

GR-0099 Mahlstick

# **DAHLE SUPER SHEAR**



Today's styling in scissors, these scissors feature stainless steel, super sharp blades, contoured acrylic handles, and a light, featherweight touch. Self sharpening Solingen steel blades keep their edges, even through long, hard use. The contoured acrylic handles are more comfortable to hold, fit fingers better, and give better control. Made in America

DH-50006	6" Super Shear
DH-50008	8" Super Shear
DH-50009	9" Super Shear
DH-50010	10" Super Shear

# DAHLE VANTAGE SHEAR



Similar to Super Shear, this lower priced scissor features stainless steel, rust resistant blades, tough handles, and a light, featherweight touch. The contoured plastic handles are more comfortable to hold, fit fingers better, and give better control.

5" Vantage Shear
6" Vantage Shear
8" Vantage Shear

# **CUTTING BASE**

# **C-THRU CUTTING BASE**



This cutting base is a self-sealing mat with an instant heal surface. Surface assures a long lasting, smooth base for both writing and cutting, even after many cuts. Knives cut smoothly and last longer, while pens write easier. Is attractive while also protecting light boxes and tables. There is a grid design on the surface and mats are available in either translucent or blue.

<u>BLUE</u>		TRANSLUCENT
CT-2000B	8-1/2 x 12" Base	CT-2004T
CT-2001B	12 x 18" Cutting Base	CT-2005T
CT-2002B	18 x 24" Cutting Base	CT-2006T

# **TRIMMERS**

# **DAHLE TRIMMER**



Attractive surface to compliment any decor, this cutter features self sharpening stainless steel blades that are ground and tempered to cut up to 15 sheets of paper. Also cuts film, poster board, and textiles. The patented blade design eliminates the need for a blade latch and prevents the blade from popping up or dropping down. A safety shield protects fingers and holds paper in place while maintaining visibility.

DH-012E DH-015E DH-018E	12" Dahle Personal Cutter 15" Dahle Personal Cutter 18" Dahle Personal Cutter
DH-212	12" Dahle Professional Cutter
DH-215	15" Dahle Professional Cutter
DH-218	18" Dahle Professional Cutter
DH-124	24" Dahle Professional Cutter

## PERSONAL ROLLING TRIMMER

An attractive, lightweight, and portable rolling trimmer for offices,



studios, art rooms, etc. The patented self-sharpening rotary blade cuts up to 7 sheets of paper in either direction. The high impact grid surface will not chip, fade, or scratch. Precision cuts from light weight tissue to film.

DH-500	9"	Personal Rolling Cutter
DH-507	12-1/2"	Personal Rolling Cutter
DH-508	18"	Personal Rolling Cutter

# **HEAVY DUTY ROLLING CUTTER**



A precision cutter for light to medium weight material. Features metal base commercial grade construction and a rotary blade shielded for safe cutting. Precision cuts from light weight tissue to film, poster board, laminate, acetate, etc. Lifetime guarantee.

DH-550	13-3/8"	H/D Rolling Cutter
DH-552	18-1/8"	H/D Rolling Cutter
DH-554	26-3/8"	H/D Rolling Cutter
DH-556	37-1/2"	H/D Rolling Cutter
DH-558	50"	H/D Rolling Cutter
DH-696	Stand for #556	· ·
DH-698	Stand for #558	

612-729-7361 ---- Phone 612-729-6647 ---- Fax

nwgraphic.com

800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# **TRIANGLES**

# STAINLESS CUTTING EDGE

This is a professional .150" thick clear acrylic triangle. It features a stainless steel edge on one side for easy, nick free cutting. Edges are graduated in 16ths of an inch with an 1/8 inch grid on each right angle leg. Grids are visible on both light and dark surfaces. Double bevel and finger lifts for easy pick up.

30/60		45/90
N/A	8" Cutting Edge Triangle	CT-T-6M
CT-T-4M	10" Cutting Edge Triangle	CT-T-7M
CT-T-5M	12" Cutting Edge Triangle	CT-T-15M
CT-T-14M	14" Cutting Edge Triangle	N/A

## INKING EDGE TRIANGLE

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A premium acrylic triangle with a double bevel inking edge that keeps ink from markers, technical pens, ruling pens, etc. from spreading underneath. Precision made to .10" thickness with a transparent smoke tint for easy visibility. Continuous double bevel inside finger lifts provide easy pick up and placement. The ideal triangle for pen and ink by Koh-I-Noor.

30/60 TRIAN	GLES	45/90 TRIANGLES
K-7202-04	4" Inking Triangle	K-7203-04
K-7202-06	6" Inking Triangle	K-7203-06
K-7202-08	8" Inking Triangle	K-7203-08
K-7202-10	10" Inking Triangle	K-7203-10
K-7202-12	12" Inking Triangle	K-7203-12
K-7202-14	14" Inking Triangle	K-7203-14
	•	

## CLEAR ACRYLIC TRIANGLE

Clear acrylic triangles that are precision molded for accuracy, combining clarity with long life. Continuous double bevel inside edges provide finger lifts for easy pick-up and placement. A professional tool by Koh-I-Noor.

30/60 TRIAN	IGLES	45/90 TRIANGLES
K-7205-04	4" Acrylic Triangle	K-7206-04
K-7205-06	6" Acrylic Triangle	K-7206-06
K-7205-08	8" Acrylic Triangle	K-7206-08
K-7205-10	10" Acrylic Triangle	K-7206-10
K-7205-12	12" Acrylic Triangle	K-7206-12
K-7205-14	14" Acrylic Triangle	K-7206-14
K-7205-16	16" Acrylic Triangle	
K-7205-18	18" Acrylic Triangle	

# ADJUSTABLE TRIANGLE

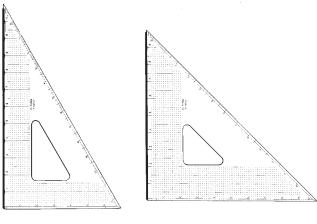
Transparent triangles of clear plastic that permit tracing of any angle from zero to 90 degrees. Inner graduations on the arc give degrees of one angle, while the outer row of figures gives figures of the degrees of the complementary angle. Available in a regular grade from C-Thru. individually boxed.

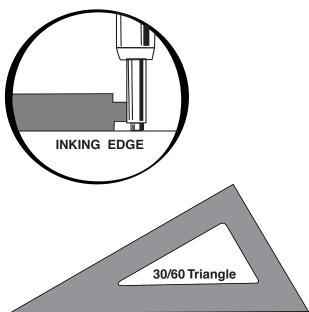
CT-AT-06	6" Adjustable Triangle
CT-AT-08	8" Adjustable Triangle
CT-AT-10	10" Adjustable Triangle

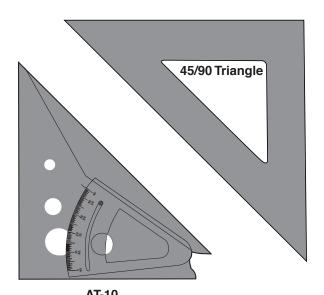
# PUSH PINS

The modern replacement to the thumb tack. In either aluminum or plastic. In boxes of 100

plastic. Ili boxes of	100.	
MOR-2P-100-1	Moore Push Pin	Plastic Clear
MOR-2P-100-2	Moore Push Pin	Plastic Red
MOR-2P-100-3	Moore Push Pin	Plastic White
MOR-2P-100-4	Moore Push Pin	Plastic Blue
MOR-2P-100-5	Moore Push Pin	Plastic Yellow
MOR-2P-100-6	Moore Push Pin	Plastic Green
MOR-2P-100-7	Moore Push Pin	Plastic Assorted
MOR-2P-100-8	Moore Push Pin	Plastic Black
MOR-2P-100-9	Moore Push Pin	Plastic Day-Glo
MOR-3-100	Moore Push Pin	Aluminum 3/8"
MOR-4-100	Moore Push Pin	Aluminum 1/2"
MOR-5-100	Moore Push Pin	Aluminum 5/8"







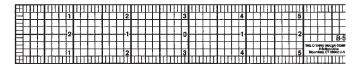




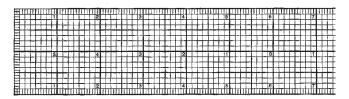
# RULERS

# **C-THRU RULERS**

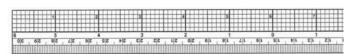
C-Thru rulers are clear plastic with red markings in various scales and grids. These markings are easy to read for close registration over black lines beneath. Markings are over laminated so they will not rub off.



**B-50** 1 x 6" transparent graph ruler calibrated in sixteenths. CT-B-50 1 x 6" Ruler

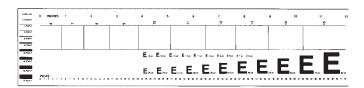


**B-70** 2 x 12" transparent graph ruler calibrated in sixteenths. CT-B-70 2 x 12" Ruler



**B-65** 1 x 12" ruler with standard and metric scales, beveled both sides. Standard marked in tenths.

CT-B-65 1 x 12" Ruler



# **GRAPHIC ARTS LEADING GAUGE**

3 x 13-3/4" ruler is printed on transparent plastic and laminated for printing permanency. It includes scales in picas, point sizes, printer's rules, sixteenths to the inch and a leading gauge.

CT-GA-96 3 x 13-3/4" Graphic Arts Ruler

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#### METAL EDGE RULERS

**B-1M** 1-1/2" x 12-1/2" heavy gauge clear acrylic ruler. .150 thick 0 centering scale. One edge is beveled, the other has a stainless steel edge. Calibrations and grids visible on both dark and light surfaces. Ruler is graduated in 16ths to the inch

CT-B-1M1-1/2"x12-1/2" Steel Edge Ruler

**B-2M** Same as B-1M above except 1-1/2" x 18-1/2".

CT-B-2M1-1/2"x18-1/2" Steel Edge Ruler

# METAL RULERS

#### GAEBEL RULERS

Gaebel rulers are premium stainless steel rulers that are available in a variety of types for any kind of ruling. Markings are etched into the metal and filled with black ink. This makes a ruler that will provide many years of service.



#### **CORK BACK RULERS**

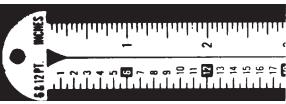
A one sided ruler that has a thin strip of cork laminated to one side. This keeps it from slipping when set down. The ruler is 1-1/8" wide with inches on one side and metric on the other

GB-212	12" Gaebel Cork Back Ruler
GB-215	15" Gaebel Cork Back Ruler
GB-218	18" Gaebel Cork Back Ruler
GB-224	24" Gaebel Cork Back Ruler
GB-236	36" Gaebel Cork Back Ruler



**624** A two sided, 1-1/4" wide ruler with the front in inches and picas, and the back in inches and agate.

GB-624-12 12" Gaebel Ruler GB-624-24 24" Gaebel Ruler



## **GAEBEL PRINTERS RULES**

Gaebel stainless steel rulers with a special end that catches on the edge of printed stock for easy measuring.

**612** A two sided ruler with the front in 6 & 12 point with inches. The back has 6 & 12 point with agate.

GB-612 12" Gaebel Ruler

**612A** A two sided ruler with 6 & 12 point with 8 point on the front, and inches and 8 point on the back.

GB-612A-12 12" Gaebel Ruler

**612F** Similar to above. A two sided ruler 6 & 12 point on the front, with inches and agates on the back.

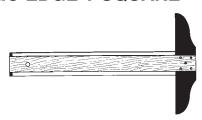
133

GB-612F-12 12" Gaebel Ruler

612-729-7361 ---- Phone 612-729-6647 ---- Fax | nwgraphic.com | 800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# **T-SQUARES**

# **ACRYLIC EDGE T-SQUARE**



Acrylic edges are bonded to hardwood blades by Koh-I-Noor. Plastic and hardwood are bonded together in a special process, leaving the edges elevated for inking. Attached to ebony hardwood heads.

K-8276-18	18" Acrylic Edge T-Square
K-8276-24	24" Acrylic Edge T-Square
K-8276-30	30" Acrylic Edge T-Square
K-8276-36	36" Acrylic Edge T-Square
K-8276-42	42" Acrylic Edge T-Square
K-8276-48	48" Acrylic Edge T-Square

# **ALUMINUM T-SQUARE**

Hard aluminum blades that are accurately graduated on the edges.

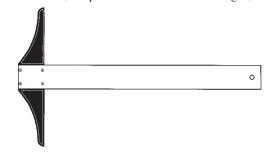


Markings are sharp and clear, plus blades are anodized and surface treated to minimize scratching and marking. Blades are 2" wide. By Fairgate

F63-118	18" Aluminum T-Square (1-1/2" Blade)
F60-124	24" Aluminum T-Square `
F60-130	30" Aluminum T-Square
F60-136	36" Aluminum T-Square
F60-142	42" Aluminum T-Square
F60-148	48" Aluminum T-Square

# STAINLESS STEEL T-SQUARE

Stainless steel, tempered blades with beveled edges, and a fixed cast

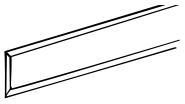


aluminum head. The blade is 1-1/2" wide with guaranteed accuracy.

CT-ST-24	24" Stainless Steel T-Square
CT-ST-30	30" Stainless Steel T-Square
CT-ST-36	36" Stainless Steel T-Square

# STRAIGHT EDGES

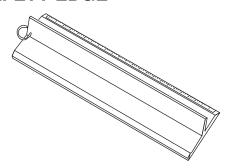
# STAINLESS STEEL STRAIGHT EDGE



Stainless steel straight edges that are an extra heavy, .093" thick. Blades are 2" wide and have one beveled and one straight edge.

AL-1109-18	18" Stainless Steel Straight Edge
AL-1109-24	24" Stainless Steel Straight Edge
AL-1109-30	30" Stainless Steel Straight Edge
AL-1109-36	36" Stainless Steel Straight Edge
AL-1109-42	42" Stainless Steel Straight Edge
AL-1109-48	48" Stainless Steel Straight Edge
AL-1109-60	60" Stainless Steel Straight Edge
AL-1109-72	72" Stainless Steel Straight Edge

# **SAFETY EDGE**

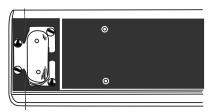


A uniquely designed tool that provides accurate straight lines, and accident free cutting. The Dahle Safety Edge's protective guard rail protects your fingers from careless injuries. The extra wide, non-skid rubber backing protects your art from accidental cuts or slipping while drawing straight lines. The precision graduated edge makes it perfect for use with a ruling pen. Easy to hold, use and hang for storage, the Safety Edge is a tool you won't want to be without.

DH-73312	12" Safety Edge
DH-73318	18" Safety Edge
DH-73324	24" Safety Edge
DH-73330	30" Safety Edge
DH-73336	36" Safety Edge
DH-73342	42" Safety Edge

# PARALLEL RULE

Paradraft parallel ruling straight edges have an ebony finish with a



double thick phenolic blade with clear plastic edges. Parallel rules are faster and more precise than T-squares. Ball bearings make the rule float over the board and eliminate smudging. Slight pressure forces the ball bearings to retract and lock the rule in position. Includes all hardware necessary for mounting.

AL-1101-36	36" Parallel Rule
AL-1101-42	42" Parallel Rule
CH-33-4248	48" Parallel Rule



# **AIR BRUSHES**

The air brush is a mini spray gun. It is used to apply many types of color in a wide variety of applications. These applications range from retouching photos to architectural renderings, to original art, to model painting. The air brush gives a high degree of control over the spray, making this possible, especially with the use of frisket films and liquids. There are several types of air brushes that are separated in groups as follows

Dual action air brushes are the most versatile and generally the most expensive. The term "dual action" refers to the way the air brush is

# **DUAL ACTION**

controlled. The trigger button is pushed down to control air, and pulled back for color. Both can be controlled with the same button. Most are also internal mix, which means that air and color are mixed inside the brush. This provides a very thorough atomization with little blobbing of color.

# **AB PAASCHE AIR BRUSH**

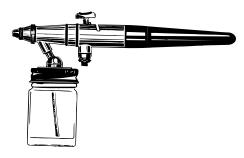


Considered to be the air brush that delivers the finest detail. The AB operates on a unique principal. An air driven turbine moves a needle through the color cup, and places a minute amount of color in front of an air stream. This action will allow hair line to 3/4" wide lines. Only low viscosity fluids such as water colors, inks, etc. may be used. Operates on from 28 to 30 lbs. of air pressure.

PAA-101 Al

AB Paasche Air Brush

# 175 BADGER AIR BRUSH



The Badger 175 Crescendo model features a larger body for comfort and handling. The 175 comes in three heads that are interchangeable. The HD head sprays four times the color that the XF head sprays in patterns from 1/8" to 2".

BA-175-1 Badger Crescendo, Fine
BA-175-2 Badger Crescendo, Medium
BA-175-3 Badger Crescendo, Large
BA-175-7 Badger Crescendo, kit w/3 Heads

### **VL AIR BRUSH**



The VL is a versatile air brush that is available with three different heads that are interchangeable. It can do work from fine lines to broad areas. The #1 head has the smallest pattern, from 1/32" to 1", and is for very light fluids. The #3 head has a range from 1/32" to 1-1/4" and is for thinned lacquers, enamels, and acrylics. The #5 head has a range from 1/16" to 1-1/2" and is for free flowing lacquers, enamels, and acrylics. All VL air brushes come with a 1/4 oz color cup and a 3 oz. color bottle. All operate at from 20 to 40 lb. pressure.

PAA-401 VL-1 Paasche Air Brush PAA-403 VL-3 Paasche Air Brush VL-5 Paasche Air Brush

# **VL SET**

The VL set contains a VL-1 air brush, 1/4 oz color cup, 1 oz. and 3 oz. bottle assemblies, 1 oz. plain bottle with cap, #3 and #5 heads with needles, hanger, wrench, 6' hose, head protector cap and instruction booklet.

PAA-408 VL air Brush Set

### V PAASCHE AIR BRUSH

A precision instrument for detail, shading, and tinting. A brush that is



second only to the AB in ability for detail. Available with two heads: the #1 for 1/64" to 1" lines and very low viscosity colors, or the #2 for 1/32" to 1" lines and low viscosity colors. Heads are interchangeable.

PAA-201 Paasche V1 Air Brush PAA-202 Paasche V2 Air Brush

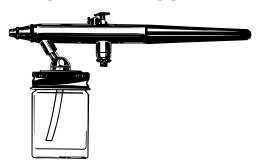
# 100 BADGER AIR BRUSH



The Badger 100 is a dual action, internal mix air brush. It is made to exact precision of all metal parts except for the teflon head seal and bearings. The 100 uses a side color cup with a screw off bottom for easy cleaning. Operates form 15 to 50 lbs. of air pressure, normal is 30 lbs. Available with two different heads that are interchangeable. The XF will spray from a pencil line to a 1" pattern with very low viscosity liquids. The IL model is spray from a 1/16" to 1-1/2" pattern with low viscosity liquids.

BA-100-1-XF Badger XF Airbrush BA-100-2-IL Badger IL Airbrush

## 150 BADGER AIR BRUSH



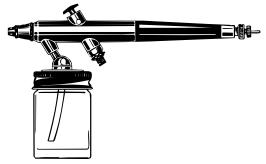
The Badger 150 model is the same as the model 100, except that the color is fed from the bottom, and not the side. This allows for either left or right hand use, and the use of a larger color jars. The 150 comes in three heads that are interchangeable. The HD head sprays four times the color that the XF head sprays in patterns from 1/8" to 2". 150 models come with 1/4 oz. color cup, plus 3/4 oz and 2 oz. bottles. The HD head will handle higher viscosity liquids such as acrylics, glazes, etc.

BA-150-1 IL Badger IL Poster Air Brush BA-150-2-XF BA-150-3-HD Badger HD Poster Air Brush

# SINGLE ACTION

A single action air brush is one where the trigger controls the air only. The amount of color that flows through is controlled by the needle which is locked in position at the rear of the brush. This is also an internal mix brush, or one where the air and color are mixed inside the brush. This provides through atomization of the color. Single action brushes are simple to operate and ideal for the beginner.

# 200 BADGER AIR BRUSH



The Badger 200 is an all metal air brush with a bottom feed that can be used in either the right or left hand. The amount of color can be easily adjusted by a thumb screw at the rear of the handle. The 200 is available in two heads. The IL Model ranges from 1/16" to 1-1/2" with thinned down lacquers, enamels, etc. The HD model ranges from 1/8" to 2" and is for heavy viscosity colors such as enamels, ceramic glazes, or acrylics. The 200-3 kit comes with a can of Propel propellant, six foot vinyl hose, a 3/4 oz. color jar, and three 3/4 oz. color jars with screw covers.

BA-200-1 Badger Illustrator Air Brush
BA-200-2 Badger Heavy Duty Air Brush
BA-200-3 Badger Illustrator Air Brush Kit

# **EXTERNAL MIX**

In external mix air brushes, the mixture of color and air occurs outside the head assembly. These brushes do not provide as through atomization of color as internal mix air brushes do; however, they are less expensive when compared to other models from the same company.

# 350 BADGER AIR BRUSH



The Badger 350 is a brush that is easy to maintain and operate. Adjustment can be made for different width sprays by adjusting the color cap at the front of the brush. There are three different heads for different ranges of spray widths. Brushes come with 3/4 oz. and 2 oz. jars, wrench, and instructions.

BA-350-1-F 350 Badger Fine Air Brush BA-350-1-H 350 Badger Medium Air Brush 350 Badger Heavy Air Brush

# H PAASCHE AIR BRUSH



An easy to use brush that is dependable and adaptable. This external mix brush is available in three different, adjustable heads. The #1 head adjusts from 1/32" to 1" coverage and is for low viscosity materials such as water colors and inks. The #3 head adjusts from 1/32" to 1-1/4" coverage, and is for thinned lacquers, enamels, and varnish. The #5 head adjusts from 1/32" to 1-1/2" coverage, and is for most free flowing fluids. The Paasche H Air brush comes with 1/4 oz. metal color cup, 3/4 oz. color bottle, wrenches, hanger, and instruction book. Operates on from 20 to 40 lbs. air pressure.

PAA-601 H-1 Paasche Air Brush PAA-603 H-3 Paasche Air Brush PAA-605 H-5 Paasche Air Brush

#### H SET

The H set contains a H-1 air brush, 1/4 oz color cup, 1 oz. and 3 oz. bottle assemblies, 1 oz. plain bottle with cap, #3 and #5 color adjusting parts, hanger, wrench, 6' hose, head protector cap and instruction booklet.

PAA-608H Air Brush Set

#### TRAVELERS KIT

Travelers kits contain an air brush, two cans of propellant, 4' air hose, tank valve, wrench and booklet.

PAA-613 H-3 Travelers Kit



# **HOSES**

Hoses carry the air from the source to the air brush. They are available in two types: a vinyl hose for lower pressures, and a braided hose for higher pressures. Coil hoses are vinyl hoses formed in a coil to stay out of the way. Hoses from different manufacturers are usually not interchangeable without adaptors.

BA-50-0011 Badger 10' Vinyl Air Hose BA-50-2011 Badger 10' Braided Air Hose BA-50-4011 Badger 10' Coiled Hose PAA-906 Paasche 6' Braided Hose

PAA-908 Paasche 8' Braided Hose PAA-910 Paasche 10' Braided Hose PAA-930 Paasche 10' Coil Hose

# **MOISTURE TRAPS**

Moisture traps are small (about 2") cylinders that remove water, the by- product of compressed air. This helps reduce moisture damage and inconvenience. Provided separately and in-line in hoses.

PAA-825 Paasche Moisture Trap
PAA-918 Paasche 8' Hose W/ Moisture Trap
BA-50-2012 Badger Filter W/In-line Hose
BA-50-2015 Badger Filter Only

# COMPRESSORS

## BADGER 80-2

Designed for portability and cost effectiveness, this lightweight, quiet compressor can be carried from place to place. It has a 6' cord with a two prong plug. Virtually maintenance free, oil-less and never needs lubrication. Operates one airbrush at about 25 PSI.

BA-80-2 Badger Compressor

# **PAASCHE D500**

Economical and suitable for all airbrushes spraying properly thinned fluids. It is capable of delivering up to 30 lbs. pressure, is an oil-less diaphragm unit and comes with 3 wire cord. Delivers .5 C.F.M. at 20 P.S.I.

PAA-D500 Paasche D500

#### BADGER 380-2 SILENT II

The high efficiency 1/2 horsepower oil reciprocating piston motor mounted on a larger capacity air tank. It quietly powers one to five air-brushes simultaneously without pulsation. Develops 1.75 CFM at 116 PSI Not for continuous industrial use.

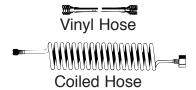
BA-380-2 Badger Silent II

#### BADGER 380-11 SILENT I

A silent compressor with in line oil filter that assures no oil enters the air stream. Powered by a 1/4 HP oil reciprocating piston motor with a 1.06 gallon tank that quietly powers up to three air-brushes simultaneously without pulsation. Develops 1.75 CFM at 116 PSI Not for continuous industrial use.

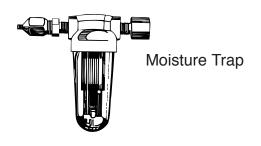
BA-380-11 Badger Silent I

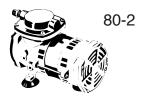




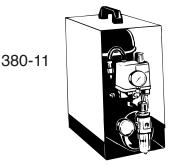


Hose W/Inline Moisture Trap

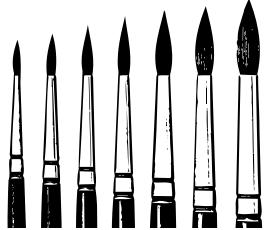








# **BRUSHES**



Selected Red Sable is the premium grade used in artist brushes. This hair is taken only from the tails of the kolinsky, found only in Siberia and Russia. These brushes possess excellent spring, unusually fine points, and a full body.

## 7 WINSOR & NEWTON

Winsor & Newton has a tradition of quality with over 100 years of making the Series 7 brush. An excellent brush on plain black handles.

WN-5007-001	3/0	WN-5007-04	#4
WN-5007-002	2/0	WN-5007-05	#5
WN-5007-003	#0	WN-5007-06	#6
WN-5007-01	#1	WN-5007-07	#7
WN-5007-02	#2	WN-5007-08	#8
WN-5007-03	#3	WN-5007-10	#10

# 7150R PRINCETON

Only the finest Kolinsky hairs are used in this superb brush. Extraordinary natural spring and fine point. On natural wood handles.

P-7150R-003	3/0	P-7150R-06	#6
P-7150R-001	#0	P-7150R-08	#8
P-7150R-01	#1	P-7150R-10	#10
P-7150R-02	#2	P-7150R-12	#12
P-7150R-04	#4		

# SYNTHETIC W/C

Synthetic filament has been recently developed for use in water color brushes. Filament is extruded in various thicknesses, cut, and each strand is pointed. The result is a brush that performs like the very finest grade of kolinsky, however, the price is much lower. Synthetic filaments have no pores as natural hair has, making these brushes easier to clean.

# 4050R SYNTHETIC SABLE

This is the finest performing synthetic that we have ever seen. Duplicated all stroke of a top quality red sable. You must try this brush to appreciate its quality. Mounted on red stained handles in gold ferrules.

P-4050R-003	3/0	P-4050R-04	#4
P-4050R-002	2/0	P-4050R-06	#6
P-4050R-001	#0	P-4050R-08	#8
P-4050R-01	#1	P-4050R-10	#10
P-4050R-02	#2	P-4050R-12	#12
P-4050R-03	#3		

## 785 WHITE SABLE

Simmons introduced synthetic water color brushes with this White Sable. These brushes have blended diameters of hairs for the absolute feel of real sable. Razor sharp points in nickel ferrules, on polished brown handles with white ring and gold tip.

0.0705.000	0./0	0.0705.04	Д. А
S-0785-008	8/0	S-0785-04	#4
S-0785-003	3/0	S-0785-05	#5
S-0785-002	2/0	S-0785-06	#6
S-0785-001	#0	S-0785-08	#8
S-0785-01	#1	S-0785-10	#10
S-0785-02	#2	S-0785-12	#12
S-0785-03	#3	S-0785-14	#14

## 4350R PRINCETON

The Princeton 4350R series offers a great value in a synthetic brush. Very good quality at an affordable price. Ideal for touch ing up positives etc. A good value for schools. On short green handles with nickel plated seamless ferrules.

P-4350R-005	5/0	P-4350R-04	#4
P-4350R-003	3/0	P-4350R-06	#6
P-4350R-002	2/0	P-4350R-08	#8
P-4350R-001	#0	P-4350R-10	#10
P-4350R-01	#1	P-4350R-12	#12
P-4350R-02	#2	P-4350R-16	#16

# SPOTTERS

# 7350SP PRINCETON

A top quality sable spotting brush for graphic arts, retouching, fine art or craft work. The Princeton Spotter has excellent color holding capacity, a sharp point and good snap. Nickel plated seamless ferrule with a short handle of gold lacquered hardwood.

P-7350SP-0001 P-7350SP-005 P-7350SP-004	10/0 5/0 4/0	P-7350SP-002 P-7350SP-001 P-7350SP-01	2/0 #0 #1
P-73505P-004	4/0	P-7350SP-01	#1
P-7350SP-003	3/0		

# PMS® PROCESS GUIDE

# PANTONE PROCESS GUIDE Color Bridge



This fan shaped guide displays over 3000 CMYK color combinations on both coated and uncoated stock. These guides are the ideal way to visualize, communicate, and control applied process color for all graphic treatments. New features include higher resolution 175 line printing, KCMY print rotation for improved color presentation.

PMS-GGS201	Coated Process Guide
PMS-GGS204	Uncoated Process Guide

PMS-GPS207 Pantone Process Guide Two guide Set

# PANTONE® BOOKS

# **FORMULA GUIDE**



This reference is the industry standard for the selection and specification of color with the printer's formulas to the Pantone Matching System. With it, printers can translate the Pantone color number into print production. The complete range of 1147 colors and their ink mixing formulas are shown on both coated and uncoated stock. This new edition includes seven new metallics, an optional matte coated edition, brighter paper stocks to reflect color trends and the identification of colors that can be achieved by four color process.

PMS-GP1202 Pantone Formula Guide, Three Guide Set

(Coated, Uncoated, Matte)

Pantone Formula Guide, Traditional PMS-GP1201

(Coated & Uncoated In One Book) Pantone Matte Only Formula Guide

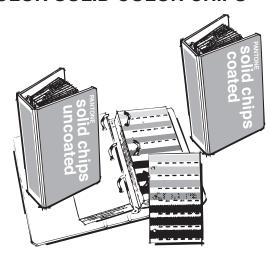
# **METALLIC FORMULA GUIDE**

This fan shaped guide is an indispensable tool that shows how301 metallic color will print on coated stock.

PMS-GG1207 Metallic Guide PMS-GB1204 Metallic Chips

PMS-GG1203

# **COLOR SOLID COLOR CHIPS**



The Pantone Solid Color Chip set is a three book set the designer can use to insure that the printer has as accurate reference for any of the 1114 colors in the Pantone system. All colors are printed on six perforated into tabs for attachment to art work. A three binder set, there are Coated, Uncoated, and Matte volumes. There are improved perfs for cleaner chip edges and easier removal. Ikons are shown beneath each color that can be satisfactorily reproduced in CYMK four color process. There is also a CD-ROM Disc for entry of Pantone colors into popular graphic design programs. Replacement pages are available.

PMS-GP1203 Pantone Solid Color Chips 2 Book Set PMS-GP1204 Pantone Solid Color Chips 3 Book Set

# 230 DRAFTING TAPE

This is a thin, natural color tape that is flexible and has a special light adhesive that is easy to remove. Artwork can be taped down to the drawing board with no fear that the tape will delaminate the paper after the work is complete. Available in individual cutter boxes, or in bulk. All rolls are 60 yards long with 3" cores.



M-230-075 3/4" Drafting Tape 1" Drafting Tape M-230-100

# 232 MASKING TAPE

This is the premium 3M masking product. It is a smooth, natural color crepe paper tape with a very deep crepe. This makes it the most flexible of the masking tapes. Ideal for paint masking, or light duty general purpose holding. Available in bulk only. All rolls are 60 yards long with 3" cores.



M-232-050 1/2" Masking Tape 3/4" Masking Tape M-232-075 M-232-100 1" Masking Tape

# 600 CELLOPHANE TAPE

A crystal clear transparent tape with a wide range of uses. An economical, general purpose, transparent tape. It is long aging, non-yellowing, and easy to dispense. Ideal for general mending and holding. Available boxed only in 36 yard (1" core) and 72 yard (3" core).



M-600-050 1/2" Transparent Tape, 3" Core M-600-075 3/4" Transparent Tape, 3" Core M-600A-050 1/2" Transparent Tape, 1" Core

#### 616 RED LITHO TAPE

A ruby red transparent tape that is light safe for photo sensitive materials. It is moisture proof and will not slip or ooze. Use for opaquing, stripping, and edging in graphic arts camera, plate, or scree print work. Available bulk in 72-yard rolls with 3" cores.

1/4" Red Litho Tape M-616-025 3/8" Red Litho Tape M-616-037

# 810 MAGIC TRANS. TAPE

A matte surface tape that looks frosted but is perfectly transparent when adhered. Won't discolor, turn brittle, or shrink. The surface can be written on with pen or pencil. Perfect for repairing torn paper or mounting. Available boxed only in 36- yard rolls (1" core) or 72-yard rolls (3" cores).



M-810-050 1/2" Magic Tape, 3" Core M-810-075 3/4" Magic Tape, 3" Core M-810A-050 1/2" Magic Tape, 1" Core

# 811 LOW TACK MAGIC TRANSPARENT TAPE

The 811 tape is identical to the 810 except that it has a low tack adhesive for easy removal. Available boxed only in 36-yard rolls (1" core) or 72-yard rolls (3" cores).

M-811A-050 1/2" Low Tack Tape, 1" Core

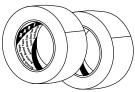
# 371 PACKAGE TAPE

A strong film tape for box sealing. Split and burst resistant, it seals boxes and packages in one pass. Available in 60yard rolls with 3" cores.

M-371-200 Bulk

2" Packaging Tape



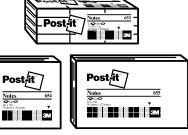


# KRAFT GUM TAPE

A water-moistened, gummed paper that is economical, and excellent for bundling and other uses. 600 yard rolls.

15-6195-0 2" Kraft Gummed Tape

# **POST-IT NOTES**



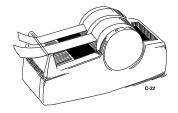
Post-it Note Pads look like ordinary note paper but are far more convenient. They have an exciting adhesive on the back which allows them to be attached without staples or paper clips to almost any surface. They also come unstuck when you want them to, without leaving a mark (even on paper). Ideal for notations on artwork. Available in 3 sizes.

M-6359 1-1/2 x 2" Pad, 12 per pkg. 3 x 3" Post-It Pad. each M-5550 3 x 5" Post-It Pad, each M-6559

# TAPE DISPENSERS

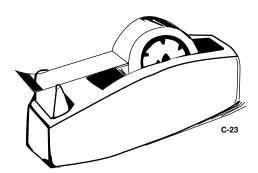
C-22 H.D. DOUBLE

A heavy metal dispenser that is similar to the C-23 listed above, except that it will hold rolls up to 2" wide or two rolls up to 1" wide. Accepts tape on 3" cores.



M-C-22 Heavy Duty Double Dispenser

# TAPE DISPENSERS



# C-23 HEAVY DUTY

A heavy metal dispenser for single rolls of tape with a foam rubber base that won't slip or scratch. Accepts tape on 3" cores up to 1" wide. Weighs 5 pounds.

M-C-23 Heavy Duty Dispenser

# RUBBER CEMENT

# **BEST-TEST RUBBER CEMENT**

Best-Test rubber cement is made from a special premium quality natural crude rubber, treated and blended to a formula which is one of the finest products for paper joining. For every paper joining need; photo mounting, layouts, dummies, masking, etc. There is never any curling, wrinkling, or shrinking.



BT-138 4 oz. Best Test (Brush In Cap) 8 oz. Best Test (Brush In Cap) BT-139 BT-101 Pint Best Test Rubber Cement BT-102 Quart Best Test Rubber Cement BT-103 Gallon Best Test Rubber Cement

#### BESTINE R/C THINNER

For thinning and reducing all types of rubber cements. Contains no benzol or other toxic liquids. Also excellent for frisket work.

BT-201 Pint Bestine Thinner BT-202 **Quart Bestine Thinner** BT-203 Gallon Bestine Thinner

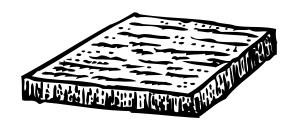
#### JAR DISPENSERS

A sturdy jar with a tight cap and built in brush that adjusts to the depth of the rubber cement. This keeps the brush soft and pliable. The tight cap keeps the cement from drying out. Replacement parts are in stock.

BT-300G 9 oz. Glass Dispenser BT-500G 16 oz. Glass Dispenser BT-500P 16 oz. Plastic Dispense



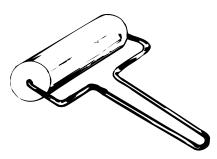
# RUBBER CEMENT PICK-UP



A block of pure crepe rubber for quick removal and pick-up of excess rubber cement. It can also be used for cleaning, and cut to special shapes. Pick-ups are 2" square.

BT-700 Rubber Cement Pick-Up

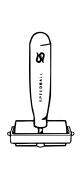
# **LUCITE BRAYER**



A clear lucite brayer for burnishing down adhesive coated art work. The non-porous lucite surface will not pick-up either wax or rubber cement. This means that it won't tack cement across that surface of your artwork.

ST-44L 4" Lucite Brayer ST-46L 6" Lucite Brayer

# **RUBBER BRAYERS**





Premium Speedball soft rubber brayers with a metal core to prevent warping. Comfortable molded rubber handles.

HU-4170	1-1/2"	#70 Brayer
HU-4171	2"	#71 Brayer
HU-4172	2-1/2"	#72 Brayer
HU-4173	3"	#73 Brayer
HU-4174	3-1/2"	#74 Brayer
HU-4126	4"	#64 Brayer
HU-4129	6"	#66 Brayer

# **ART PAPERS**

### 106 TRACING ROLL

Number 106 is a light weight sketching and tracing paper used by architects, designers and engineers. A white sheet that is perfect for preliminary drawings and sketches. In 50 yard rolls only.

BF-340-134	#106	12"
BF-340-136	#106	18"
BF-340-138	#106	24"
BF-340-140	#106	36"
BF-340-141	#106	42"

# 107 CANARY TRACING

The choice of architects and engineers for preliminary sketches. A high quality canary yellow tracing paper with a slight tooth, and fine for reproducing. In rolls only.

BF-341-134	#107	12" x 50 yd
BF-341-136	#107	18" x 50 yd
BF-341-138	#107	24" x 50 yd
BF-341-140	#107	36" x 50 yd

# **100 PARCHMENT**

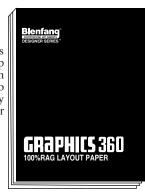
Excellent transparency and regularity in formation combine to make an excellent drawing surface. The Parchment, part of the Designer series, is used for rough sketches, development drawings, and overlays.



50 Sheet		-
100 Sheet		
BF-240-121	9 x 12"	BF-240-221
BF-240-130	11 x 14"	BF-240-230
BF-240-142	14 x 17"	BF-240-242
BF-240-161	19 x 24"	BF-240-261

#### 360 GRAPHICS

The #360 Graphics pad by Bienfang has a 100% rag paper created for felt tip markers. Holds sharp edges with excellent color penetration, and no bleeding through to the next sheet. Very good translucency. One of the Designer Series, in 50 and 100 sheet pads.



100 Sheet		
50 Sheet		
BF-316-221	19 x 12"	BF-316-12
BF-316-230	11 x 14"	BF-316-130
BF-316-242	14 x 17"	BF-316-142
BF-316-261	19 x 24"	BF-316-161

612-729-7361 ---- Phone 612-729-6647 ---- Fax

800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# **PRESSURE**

The films listed below are available in thicknesses, color, and sizes other than those listed. TC in the number represents a film that is top coated for ink adhesion. NTC in the number represents a non-top coated film.

# CLEAR PRINTABLE POLYESTER

A transparent polyester film with an aggressive permanent acrylic adhesive. Applicable for doors, window decals, decorative decals, product identification markings, parking meter decals, etc. They are also available with removable acrylic adhesive on special order. Films are 3.0-3.2 mils thick with adhesive. Sheets are 20" x 27" and packed 250 sheets per ctn. Rolls are 27' x 309'.

GF-C2/TC	Clear Polyester	Sheet
GF-C2/TC-R	Clear Polyester	Roll
GF-C2/NTC	Clear Polyester	Sheet
GF-C2/NTC-R	Clear Polvester	Roll

## COLORED POLYESTER

The same polyester listed above, except with a pigmented permanent acrylic adhesive. The pigmented adhesive provides the color on the back side of the film. Applicable for doors, window decals, decorative decals, product identification markings, parking meter decals, etc. They are also available with removable acrylic adhesive on special order. C2 films are 3.0-3.2 mils thick with adhesive, C15 films are 2.5-2.7 mils with adhesive. Sheets are 20" x 27" and packed 250 sheets per ctn. Rolls are 27' x 309'. Special order by the case only.

GF-C2W/TC	White Polyester	Sheet
GF-C2W/TC-R	White polyester	Roll
GF-C2W/NTC	White Polyester	Sheet
GF-C2W/NTC-R	White polyester	Roll
GF-C15BK/TC	Black polyester	Sheet
GF-C15BK/TC-R	Black Polyester	Roll

#### SPECIAL ORDER

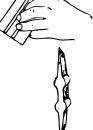
GF-C15R/TC GF-C15R/TC-R GF-C15Y/TC GF-C15Y/TC-R GF-C15B/TC-R GF-C15B/TC-R GF-C15G/TC-R GF-C15G/TC-R GF-C15O/TC-R GF-C15O/TC-R	Red polyester Red polyester Yellow Polyester Yellow polyester Blue Polyester Blue Polyester Green Polyester Green Polyester Orange Polyester Orange Polyester	Sheet Roll Sheet Roll Sheet Roll Sheet Roll Sheet Roll
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# **PLASTIC** SQUEEGEE

For applying pressure sensitive films. Double edged and semiflexible. 3' wide polyethylene

piastic.		
54-6226-2	4" Plastic Squeegee	
54-6227-0	6" Plastic Squeegee	
54-6228-8	12" Plastic Squeegee	
54-6229-2	72" Plastic Squeegee	

72" Plastic Squeegee



## METALIZED POLYESTER

A metalized polyester film with an aggressive permanent acrylic adhesive. Applicable for identification markings, decorative trim, window decals, decorative decals, nameplates, etc. They are also available with removable acrylic adhesive on special order. Films are 3.0-3.2 mils thick with adhesive. Sheets are 20" x 27" and packed 250 sheets per ctn.

GF-S2/TC Silver Polyester GF-G2/TC Gold Polyester

# WHITE FLEXIBLE VINYL **Permanent Adhesive**

A flexible vinyl film with an aggressive permanent pressure sensitive acrylic adhesive. Applicable for use where a high quality marking film is required for flexibility, durability, and resistance to sunlight. Made with a permanent rubber based adhesive, is also available with a top coating for improves adhesion with flexographic, offset, and letterpress inks Screen with vinyl inks such as GLV or AM.

GF-VFW-1P	20x27"	Sheet
GF-VFW-2P	24x30"	Sheet
GF-VFW-3P	27x35" Sheet	
GF-VFW-4P	27"x309' Boll	

# WHITE FLEXIBLE VINYL Removable Adhesive

A flexible vinyl film with an removable pressure sensitive acrylic adhesive. Ideal for bumper strips, temporary product markings, temporary fleet markings, or point of purchase. Applicable for use where a high quality marking film is required for flexibility, durability, and resistance to sunlight. Screen with vinyl inks such as GLV or AM.

GF-VFW-1R	20x27"	Sheet
GF-VFW-2R	24x30"	Sheet
GF-VFW-3R	27x35" Sheet	
GF-VFW-4R	27"x309' Roll	

#### MAGNETIC FILM

A 30 mil magnetic film, ideal for removable signs.

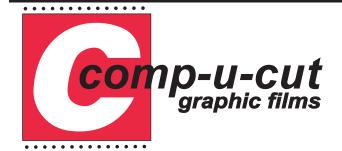
TF-2824GW	24"x50'	Roll

#### APPLICATION TRANSFER TAPE

A crepe transfer tape for lifting cut vinyl for transfer to the final sign.

RT-4050-02	Application Tape 2-1/4"x100yds.
RT-4050-03	Application Tape 3-1/4"x100yds.
RT-4050-04	Application Tape 4-1/4"x100yds.
RT-4050-06	Application Tape 6-1/2"x100yds.
RT-4050-06	Application Tape 6-1/2"x100yds.
RT-4050-08	Application Tape 8-1/2"x100yds.
RT-4050-10	Application Tape 10-1/2"x100yds.
RT-4050-14	Application Tape 14"x100yds.
RT-4050-16	Application Tape 16"x100yds.
RT-4050-18	Application Tape 18"x100yds.
RT-4050-24	Application Tape 24"x100yds.
RT-4050-36	Application Tape 36"x100yds.

# **MACHINE CUT VINYL**



# CC 500

# 5 YEAR FLEXIBLE CALENDERED VINYL

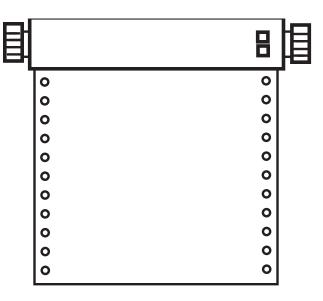
A flexible 3.0 mil polymeric gloss vinyl coated with a permanent acrylic pressure sensitive adhesive for computerized graphic sign cutting machines. Recommended for outdoor and indoor use where a high quality marking film requiring flexibility, durability and resistance to sunlight is required. Can be used for architectural signage, commercial-retail signage, point of purchase graphics, and decals. Can be printed with GLV, AM, GP and 76-000 series inks (test before production). Expected life to 5 years depending on UV exposure. Good solvent resistance to most petroleum oils, greases, and aliphatic solvents such as heptane, kerosene, and jet fuel. Rolls are 50 yards long and available in 15" & 30" punched, and 20", 24", 30", 36" and 60" unpunched.

GF-CC-XXX-Size Ordering Number GF-CC-CC Color Card

## METALIZED POLYESTER

A 2 mil print treated polyester film m with a permanent acrylic adhesive. Permanent decoration for product identification, displays, signage, etc. Expected outdoor life up to two years for silver and up to 6 months for gold. available in 15" x 50 yard rolls punched. By General Formulations.

760	Gold mirror	759	Chrome Mirror
839	Brushed Gold	838	Chrome Brushed
GF-C	C-XXX-Size	XXX=0	Ordering Number



CC 700

The Cast Killer

# 7 YEAR FLEXIBLE CALENDERED VINYL

Seven year calendered vinyl is considered the longest lasting of the cutting vinyls. A permanent acrylic pressure sensitive adhesive for computerized graphic sign cutting machines. Recommended for outdoor and indoor use where a high quality marking film requiring flexibility, durability and resistance to sunlight is required. Can be used for architectural signage, commercial-retail signage, point of purchase graphics, and decals. Can be printed with GLV, AM, GP and 76-000 series inks (test before production). Expected life up to 7 years depending on UV exposure. Rolls are 50 yards long and available in 15" & 30" punched, and 24", 30", and 48" unpunched.

701 702	White Black	721 798	Sun Yellow Orange
703	Clear	737	Bright Red
710	Royal Blue	735	Red
706	Navy	739	Cardinal
709	Sapphire Blue	734	Burgundy
717	Forest Green	730	lvory
720	Kelly Green	770	Gold
722	Yellow (Light)	771	Silver

GF-CC-XXX-Size XXX=Ordering Number

# SCREEN FILMS FOR CUTTING MACHINES

## AMBER/RUBY MASKING FILM

An amber or ruby colored gel film mounted on a clear polyester film base. Ideal for creating line art work with your automated film cutter. Either film is safe for use as a positive for exposing screens. Not Punched

UL-RU3-151800	15"x1800" Rubylith RU3
UL-RU3-241800	24"x1800" Rubylith RU3
UL-RU3-301800	30"x1800" Rubylith RU3
UL-RU3-361800	36"x1800" Rubylith RU3
UL-RU3-481800	48"x1800" Rubylith RU3

# S3S STA-SHARP FILM

A solvent adhering knife cut film on a polyester base. Use adhering liquid to transfer film to mesh. Becomes the image. For use with all inks except lacquer and polyester. Not Punched

UL-S3S-241800 24"x1800" Sta-Sharp S3S

## **ULANOCUT FILM**

A water soluble knife cut film on a polyester base. Use water to transfer film to mesh. Becomes the image. For use with all inks except water soluble. Available in Amba (amber) or green, not Punched

UL-UCG-151800	15"x1800" Ulano Cut Green
UL-UCG-241800	24"x1800" Ulano Cut Green
UL-UCG-301800	30"x1800" Ulano Cut Green
UL-UCG-521800	52"x1800" Ulano Cut Green

# SIGN MATERIAL

#### TARACLOTH ROLLS

All purpose ultra smooth sign cloth for use with most types of sign paint, ink, vinyl graphic, etc. Triple coated. not intended for high wind areas.

FX-2172	36" x 60 yd.White
FX-2175	52" x 12 yd.White
FX-2176	52" x 60 yd.White



# TARA READY MADE BANNERS

All purpose ultra smooth sign cloth for use with most types of sign paint, ink, vinyl graphic, etc. Triple coated. not intended for high wind areas. Hemmed top and bottom. reinforced, grommeted every three feet.



FX-2479	2 yd x 24"	FX-2489	5 yd x 34"
FX-2480	3 yd x 24"	FX-2490	6 yd x 34"
FX-2481	4 yd x 24"	FX-2492	24 yd x 34"
FX-2482	5 yd x 24"	FX-2493	2 yd x 50"
FX-2483	6 yd x 24"	FX-2494	3 yd x 50"
FX-2485	24 yd x 24"	FX-2495	4 yd x 50"
FX-2486	2 yd x 34"	FX-2496	5 yd x 50"
FX-2487	3 yd x 34"	FX-2497	6 yd x 50"
FX-2488	4 vd x 34"	FX-2499	24 vd x 50"

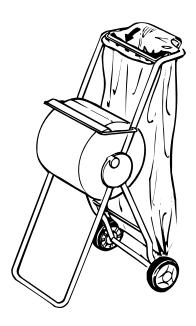
# **POSTER BOND**

A fine quality 20 lb. bond paper for signs, banners, display backgrounds, theater posters, photographers backdrops, etc. A smooth surface with little tooth. Colors dry quickly with little dulling of color intensity. Water base colors will wrinkle this paper. Available in rolls only, 50 yards long.

FX-2534	18" X 50 yd.
FX-2513	24" X 50 yd.
FX-2514	36" X 50 yd.
FX-2515	48" X 50 yd.

# **WIPERS**

New Screen Systems low lint, white wipers are a must for any screen shop. The 12x14" wipers are on a convenient 800' roll, and are solvent resistant and non-abrasive. A floor stand with trash bag holder is also available.



WH-250-R800 12"x80 FS-KC80585 Floor I

12"x800' Wiper Roll Floor Dispenser Stand



# **INKJET MEDIA**

# PROOF BOND

24lb. Economical uncoated bond paper. Suitable for quick proofs, technical drawings, temporary signs and displays. Available in 150' rolls only.

MSP-MB-17150	17" x 150'	Roll
MSP-MB-24150	24" x 150"	Roll
MSP-MB-36150	36" x 150'	Roll
MSP-MB-42150	42" x 150'	Roll

# **GLOSS WATERPROOF PAPER**

Heavy weight gloss photo quality paper that dries totally waterproof. Ideal for photography, display, etc. For dye and pigment inks.

IJGP-00810	8½ x 11"Box/100	
IJGP-01319	13 x 19"	Box/100
IJGP-17100	17" x 100'	Roll
IJGP-24100	24" x 100"	Roll
IJGP-42100	42" x 100'	Roll

# LUSTER WATERPROOF PAPER

Heavy weight low gloss photo quality paper that dries totally waterproof. Ideal for photography, display, etc. For dye and pigment inks.

IJLP-00810	8½ x 11"Box/100	
IJLP-01319	13 x 19"	Box/100
IJLP-17100	17" x 100'	Roll
IJLP-24100	24" x 100"	Roll
IJLP-42100	42" x 100'	Rol

# **MATTE PAPER**

120 gram intermediate weight paper. Features premium coating and base paper. Instant dry. Thermal piezo printers. Dye or pigmented inks. With Epson Ultrchrome inks, Matte black is recommended. printers with UV ink and Epson Ultrachrome Inks using Photo Black.

MSP-PLH-17150	17" x 150'	Roll
MSP-PLH-24150	24" x 150"	Roll
MSP-PLH-36150	36" x 150'	Roll
MSP-PLH-42150	42" x 150'	Roll

#### MATTE ADHESIVE

36lb. matte paper with adhesive backed coating. Universal, works with all printers.

MSP-MA-17100	17" x 100'	Roll
MSP-MA-24100	24" x 100"	Roll
MSP-MA-36100	36" x 100"	Roll
MSP-MA-44100	44" x 100'	Roll

### WHITE VINYL PRESSURE SENSITIVE

3.5 mil, adhesive backed, water resistant vinyl. For thermal/piezo printers with dye or pigmented inks.

MSP-WPC1750	17" x 50'	Roll
MSP-WPC2450	24" x 50"	Roll
MSP-WPC3650	36" x 50'	Roll
MSP-WPC4450	44" x 50'	Roll

# FREDRIX INKJET CANVAS

# FREDRIX® 901 Inkjet Canvas (Polyflax® /Cotton)

À premium quality canvas specially coated to deliver enhanced color quality and a fine art appearance that can only be achieved on Canvas. 18 mil (457 microns) thickness and 11oz./yd. (373 GSM) weight.

FI-11042	24" x 40'	Roll
FI-11002	36" x 40'	Roll
FI-11004	44" x 40'	Roll
FI-11052	50" x 40'	Roll
FI-11062	60" x 40'	Roll

# FREDRIX® 901Glossy Inkjet Canvas

Redesigned with Better Color Gamut & Faster Dry Time for dyeand pigmented inks. Excellent printing results and the brilliant colors make it ideal for Photographic & Fine Art Reproductions. 18mil (457 microns) thickness and 11 oz./yd. (373 gsm) weight.

FI-11517	17" x 40'	Roll
FI-11524	24" x 40'	Roll
FI-11536	36" x 40'	Roll
FI-11544	42" x 40'	Roll
FI-11550	50" x 40'	Roll

# FREDRIX® 901WR Water Resistant Inkjet Canvas (Polyflax®/Cotton)

Superior Water Resistant Inkjet Coating creates excellent printing results with both pigment- and dye-based inks. The matte finish is ideal for fine art reproductions with a soft look, yet allows for bright, brilliant colors. 18mil (457 microns) thickness and 11oz./yd.2 (373 GSM) weight.

FI-11617	17" x 40'	Roll
FI-11624	24" x 40'	Roll
FI-11636	36" x 40'	Roll
FI-11644	44" x 40'	Roll
FI-11650	50" x 40'	Roll
FI-11660	60" x 40'	Roll

# FREDRIX® 580 Inkjet Canvas (100% Cotton)

À finely woven 100% cotton with a smooth texture. Ideal for fine art printing. 18 mil (457 microns) thickness and 11oz/yd2 (373 GSM) weight.

FI-11700	24" x 40'	Roll
FI-11702	36" x 40'	Roll
FI-11704	44" x 40'	Roll
FI-11712	50" x 40'	Roll
FI-11713	58" x 40'	Roll

# FREDRIX® 575 Inkjet Canvas (Polyflax® /Cotton)

À light-weight canvas with a more pronounced texture and medium tooth for a fine art appearance at a great value. 16 mil (406 microns) thickness and 10oz/yd2 (339 GSM) weight.

145

FI-11824	24"x40'	Roll
FI-11836	36"x40'	Roll
FI-11844	44"x40'	Roll
FI-11850	50"x40'	Roll

Continued next page

# FREDRIX INKJET CANVAS

# FREDRIX® 575WR Water Resistant Inkjet Canvas (Polyflax®/Cotton)

A thinner and more economical inkjet canvas with our Superior Water Resistant Inkjet Coating that enables excellent printing results. The matte finish is ideal for Photographic & Fine Art Reproductions with a soft look, yet it allows for bright, brilliant colors. Furthermore, our Water Resistant Inkjet Coatings are compatible with most water-based protective coatings and most acrylic paints, including our Fredrix Acrylic Texturing Gel, can be applied directly to the printed image! 17mil (432 microns) thickness and 9.5oz./yd (322 gsm) weight.

FI-11417	17" x 40'	Roll
FI-11424	24" x 40'	Roll
FI-11436	36" x 40'	Roll
FI-11442	42" x 40'	Roll
FI-11444	44" x 40'	Roll
FI-11450	50" x 40'	Roll
FI-11454	54" x 40'	Roll
FI-11460	60" x 40'	Roll

# **CARDBOARD EASELS**

Sturdy and economical cardboard easel backs in single and double wing styles. Locking tabs and glue on feature for added stability. Approximately .050" thick. Easel should

Approximately .050" thick. Easel should be at least 2/3 of the height of the display or cards being mounted. Double wing model ideal for use on large displays.

21-6200-6 21-6201-4 21-6202-2	4" Single Wing 8" Single Wing 10" Single Wing
21-6233-4	4" Double Wing
21-6234-6 21-6235-2	6" Double Wing 8" Double Wing
21-6236-0	10" Double Wing
21-6237-8 21-6238-6	12" Double Wing 15" Double Wing
21-6239-4 21-6240-0	18" Double Wing 24" Double Wing
21-6241-0	36" Double Wing

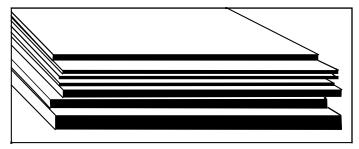




# **FOME-COR**

# <u>Bienfang</u>

# pam boarc



# **FOAM BOARD**

Foam board graphic arts board is a "sandwich" laminate of polystyrene foam between white smooth finish board facings. It combines great strength with light weight and cuts easily with a razor blade. Suitable for mounting, screen printing, wet media, markers, etc. 1/2" and 3/16" thick

STANDARD	WHITE	<b>FOAM BOARD</b>	per ctn
BF-950-109	20 x 30"	3/16"	25
BF-950-510	30 x 40"	3/16"	25
BF-950-111	32 x 40"	3/16"	25
BF-950-102	40 x 60"	3/16"	25
BF-900-103	48 x 96"	3/16"	25
BF-950-398	20 x 30"	1/2"	10
BF-900-400	30 x 40"	1/2"	25
BF-900-402	40 x 60"	1/2"	12
BF-900=403	48 x 96"	1/2"	12
DI AOIZ ON	DI 401/	E0414 B04 BB	
		FOAM BOARD	per ctn
	20 x 30"		10
BF-901-121	32 x 40"	3/16"	25

DEADIL		pei eti
20 x 30"	3/16"	10
32 x 40"	3/16"	25
40 x 60"	3/16"	25
48 x 96"	3/16"	25
	20 x 30" 32 x 40" 40 x 60"	32 x 40" 3/16" 40 x 60" 3/16"

# RAILROAD BOARD

A smooth surfaced board for all types of lettering, poster, showcard, and screen printing. An all purpose board for signs, crafts, and hobbies. Available in 4 and 6 ply. 25 sheets per carton.  $22 \times 28$ "

4 ply	\A/I=:4-	6 ply
RB-401	White	RB-601
RB-403	Green	RB-603
RB-405	Canary Yellow	RB-605
RB-408	Light Blue	RB-608
RB-409	Holly Green	RB-609
RB-410	Black	RB-610
RB-411	Orange	RB-611
RB-412	Red	RB-612
RB-413	Coral Pink	RB-613
RB-415	Royal Blue	RB-615
RB-416	Magenta	RB-616
RB-418	Gray	RB-618
RB-419	Brown	RB-619

# REFERENCE

## HOW TO PRINT T-SHIRTS FOR FUN AND PROFIT

This handbook offers excellent technical guidance for the beginning T-shirt printer. Includes plans to build a one-color T-shirt printer for less than \$30.00, a vacuum table for heat transfers, curing oven and other equipment. Written by Scott and Pat Fresner



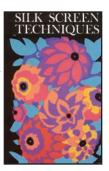
73-9188-1

How to Print T-Shirts for Fun & Profit

## SILK SCREEN TECHNIQUES

This volume explains the entire process from the construction of the frame to the moment you make the first print. You are shown how to select or assemble necessary equipment. All five of the most general and useful stencil making techniques are described in detail. Also there are chapters on multicolor printing and color matching. By J. I Biegeleisen.





## SCREEN PRINTING Contemporary Methods & Materials

This Speedball Textbook is a standard text on the subject of screen printing that completely and objectively cover the various stencil

techniques in light of recent technological advances in materials and procedures from cut paper stencils to halftone stencils including photo/posterization. This is a book that was written and designed to be understandable, instructional, and motivational to the novice as well as relevant, informative, and insightful to the skilled professional. By Frances & Norman Lassiter.



HU-4511

Screen Printing Contemporary Methods and Materials

# THE COMPLETE BOOK OF SILK SCREEN PRINTING PRODUCTION

This book gives a clear and complete picture of every aspect of press operation and screen printing technique for manual presses to automatic presses capable of producing 2000 to 3000 impressions per hour. Extremely thorough in its coverage of the subject, this volume includes practically everything of importance known about the screen printing process. By J.l. Biegeleisen.



nwgraphic.com

73-9178-2 Complete Book of Screen Printing Production

# A PRACTICAL GUIDE TO SCREEN PRINTING

A clear and simple instructional document on the methods of screen printing. Presented in an elaborate step-by-step guide, complete with photos, illustrations charts and troubleshooting tips. Written by Merrill Green.



73-9100-6 A Practical Guide to Screen Printing

# **DVD INSTRUCTION**

### **Professional Garment Course**

This is a complete course that will teach you everything you need to know to start a successful garment printing company.

The Professional Garment Printing Course includes the all new "Getting Started in T-Shirt Screen



Printing" featuring Scott and Mike Fresener, three of our most popular video titles: How To Use Plastisol Inks, Health and Safety in the Screening Shop and Jacket Printing. It also includes a copy of How To Print T-Shirts for Fun and Profit.

73-9272-8

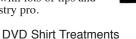
Professional Garment Course

#### **Shirt Treatments**

If you like the "cooking shows" you will love this DVD. Charlie shows how to paint, roll, spray and use other methods to really give the shirt a "treatment".

Taught by industry veteran Charlie Taublieb, you will see how easy it is to jazz up a shirt using simple methods.

This is a fun DVD with lots of tips and tricks from an industry pro.



73-9265-5 DVD Shirt Treatments

T-Shirt Graphics With Corel 11/12

Corel Draw is the world's number one vector based drawing program. If you want to learn how to do T-Shirt graphics with Corel and learn 100's of tips and tricks that ARE NOT in the manual, then you need this

DVD set!

From how to install the program and the basics of all the tools, to doing color separations, special effects and more, it's all here! Plus learn lots of undocumented tips, how to fix problems, proper scanning techniques, using Corel Trace, creating underbases for dark shirts, proper trapping, and using halftone dots. Six plus hours of video instruction on this four DVD series.



The beauty of DVD is that you can play it on most computers and you can watch a section and then try what you have learned. PLUS, there is no rewinding or searching because there are dozens of "chapters" that you can go to with one mouse click!

73-9266-4 DVD T-Shirt Graphics W/Corel 11/12

612-729-7361 ---- Phone 612-729-6647 ---- Fax

800-221-4079 ---- Toll Free Phone 800-544-7022 ---- Toll Free Fax

# **Getting Started in T-Shirt Screen Printing**

If you are just starting out, this course is for you! If you already print, you will be surprised at what you didn't know! This is what you have been asking for. One course that covers the entire process from start to finish. Learn how to screen print T-Shirts from industry veteran Scott Fresener and his son Michael. From "this is a T-Shirt," to creating color separations, and making a multicolor print. This information packed two DVD course is designed to get you up and



running and successfully printing shirts. Some topics are covered in detail and other topics are covered on a basic level. Topics like computer graphics, plastisol inks, and marketing are covered in much more detail in our separate videos and DVDs on those topics. The perfect companion for this course is the book, How To Print T-Shirts for Fun and Profit.

72-9260-3 Getting Started In T-Shirt Printing

# Health and Safety in the Screening Shop

It's time to think about the health and safety of you and your employees in the screen printing shop AND complying with the law. This DVD covers all of the important points of both OSHA and EPA regulations and how you can come into compliance with regulations that effect your business. This

OSHA and EPA regulations and how you can come into compliance with regulations that effect your business. This presentation was videotaped live at the U.S. Screen Printing Institute and features industry expert Bob Alabaster. 75 minutes.

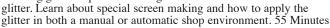


FAST-DVD-HEALTH Safety In Screen Shop Health and

# High Density, Caviar Beads, and More!

Learn the latest techniques for doing prints with a "feel." Industry veteran, Charlie Taublieb, will teach you how to make images jump off the shirt with high density ink. Learn all about thick stencil screen making, proper ink usage, doing multi-color prints and more. This DVD also teaches how to use the popular "Caviar Beads" that give the print a "glass bead" feel to it. Learn about screen

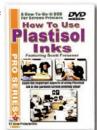
"Cavar Beads" that give the print a "glass bead" feel to it. Learn about screen making, and how to apply the beads using either a manual or automatic press. PLUS, you will learn about sparkle glitter. Create stunning garment prints with large flake glitter. Learn about special screen making a



FAST-DVD-FX1 High Density Caviar Beads & More

#### How To Use Plastisol Inks

Questions on how to use your inks? The answers are here! This tape was shot live at the U.S. Screen Printing Institute and features Scott Fresener lecturing and demonstrating the use of Plastisol Inks. How To Use Plastisol Inks is a how-to-do-it video cassette covering the important aspects of using plastisol ink in the garment screen printing shop. Topics include types of plastisol, using additives and reducers properly, curing techniques, using high opacity and low-bleed inks, troubleshooting and much more. 45 minutes.



72-9262-6 How To Use Plastisol Inks

# **Jacket Printing**

Jackets can be very profitable! Now you can quit turning down those jacket orders. If you already print jackets this video will help you minimize your mistakes and teach you how to do top quality work. Salvaging just one or two jackets could pay for this tape! Topics include screen making and art requirements, nylon inks, multicolor prints, printing lined jackets, troubleshooting and more. 30 minutes.



73-9264-8 Jacket Printing

# **Making Plastisol Transfers**

Transfers are useful when you need to print more colors than your press allows, for "event" and concession work, and in other ventures where a large pre-printed inventory would be required and therefore prohibitive. This step-by-step video shows you how easy it is to make your own transfers! Topics include hot and cold split transfers, sublimations, all about papers and inks, curing and drying, mesh and stencil systems, multi-color transfers, puff and foil, cap transfers, art requirements and much more.

Featuring Scott Fresener and Bob Alabaster. 30 minutes.



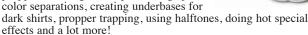
73-9268-2 DVD Screen Ptg Heat Transfers

# T-Shirt Graphics w/Illustrator 9

Adobe® Illistrator® is one of the most popular Mac and PC drawing

programs. If you want to learn how to do T-Shirt graphics with Illistrator® and learn dozens of tricks that ARE NOT in the manual, then you need this video program.

This video training course teaches yoy basic to intermediate techniques and includes all about setting up the program, the key tools, lots of undocumented tips, how to fix problems, propper scanning techniques, doing spot color separations, creating underbases for



Over three hours of video instruction featuring veteran, Bob Alabaster. Each DVD is fully indexed so it is easy to review specific selections. All new digital mastering high quality. A two DVD set

FAST-DVD-ADOLBEIL9 T-SHIRT GRAPHICS W/ILL 9

# **Getting Started T-Shirt Screen Printing**

This is what you have been asking for. One course that covers the entire process from start to finish. Learn how to screen print T-Shirts

from industry veteran Scott Fresener and his son Michael. From "this is a T-Shirt," to creating color separations, and making a multi-color print. Here are just a few of the things you will learn:

Features:

Setting up your shop and equipment needed

Basics of art preparation and color separations

Screen making

Using plastisol ink and ink curing

Press setup and printing 1-color and multi-color

Basic dark shirt techniques

Cleanup and basics of Heath and Safety

Marketing Overview

Shop tour - see the inside of a working shop!

73-9259-1 Getting Started T-Shirt Screen Printing

